



Operators Manual



Blank Page

Lighthouse Worldwide Solutions

Solair 1100 LD

Airborne Particle Counter

Operators Manual

Copyright © 2012 - 2016 by Lighthouse Worldwide Solutions. All rights reserved. No part of this document may be reproduced by any means except as permitted in writing by Lighthouse Worldwide Solutions.

The information contained herein constitutes valuable trade secrets of Lighthouse Worldwide Solutions. You are not permitted to disclose or allow to be disclosed such information except as permitted in writing by Lighthouse Worldwide Solutions.

The information contained herein is subject to change without notice. Lighthouse Worldwide Solutions is not responsible for any damages arising out of your use of the LMS program. SOLAIR[™] and LMS[™] are trademarks of Lighthouse Worldwide Solutions.

Microsoft[®], Microsoft Windows[©], and Excel[©] are trademarks of Microsoft Corporation. Lantronix[®], DeviceInstaller[®] are trademarks or Lantronix Incorporated.

Manufactured by:

Lighthouse Worldwide Solutions 300 West Antelope Road White City, Oregon 97503

248083395-1 R11

Table of Contents

About This Manual	11
Additional Help	11
Text Conventions	11
Chapter 1 – General Safety	13
Safety Considerations	13
LASER Safety Information	13
Port-Connect Warning	14
Electrostatic Safety Information	14
Chapter 2 – Introduction	15
Overview	15
Description	15
SOLAIR 1100LD Specifications	16
Chapter 3 – Unpacking, Inspecting, and Installing	17
Initial Inspection	17
Unpacking	17
Verify Package Contents	17
Shipping Instructions	
Accessories	19
Installation	21
Install the 1100LD on Location	21
Installing the Optional Batteries	21
Connect the SOLAIR to AC Power	23
Remove the Batteries	24
Replace Battery	25
Connect the Isokinetic Probe	25
Loading Printer Paper	27
Connecting to an External Computer or Facility Management System	29
How to Replace Fuses	
Chapter 4 – Setting up the Counter	
Overview	

Analog Sensors	
Analog Setup	
Peripheral Interface Connector	
Using Report Parameters	
Basic Requirements	
Fed Std ft ³	
ISO 14644-1	
EU GMP 2022	
Ethernet Configuration	
DOS-Level Commands	
Definitions of Terms Used	
Prepare for Network Installation	47
Equipment Required	47
Software Required	47
Additional Requirements	47
Configure Device	
Ethernet Port Configuration	
Program the Interface	
Windows Telnet Programming:	
Connect SOLAIR 1100LD to Production LAN	54
Connect Ethernet Cable to Instrument	54
Chapter 5 – Communications	55
SOLAIR Communication Mode	55
Overview	55
Ethernet Communications	56
RJ-45 Comm Port	56
RS485 Communications	57
RS232 Communications	57
USB Communications	57
USB Communications Chapter 6 – Operate Solair	
	61
Chapter 6 – Operate Solair	61
Chapter 6 – Operate Solair Using the Instrument for the First Time	61 61 64

MAIN Screen	65
LOCATION Selection	69
Zoomed Data View	70
CONFIG (Configuration) Screen	74
DATA SETUP	75
Particle Channels	75
Analog Channels	77
SAMPLE	82
SETTING	84
ALARM	87
CLEAR BUFFER	89
DEVICE SETUP	
CLOCK	90
OPTIONS	92
SCAN Mode	96
Language	
COMM ADDRESS	99
Output Setup	
Trouble Shooting the Printer	
Nothing Prints	
Printing is Not Straight	
SECURITY	
SERVICE	
STATUS	
RECIPE	
LOCATION	
Data View Buffer Screen	115
Printing Data View Buffer Reports	
PRINT RANGE (BUFFER Report)	
Printing Buffer Report	
REPORTS	
Reports General Settings	
Setting up Counter to Run Reports	

Printing a Report	
Report Requirements	
Power Shutdown Levels	
Chapter 7 – Program the SOLAIR	
General Information	
Instrument Communications	
RJ-45 Port	
RS485 Communications	
RS232 Communications	
USB Communications	141
Configuring with the MODBUS Protocol	
Setting the Real Time Clock	
Changing the Default Instrument Parameters	
Running the Instrument	
MANUAL Counting Mode	
AUTOMATIC Counting Mode	
Chapter 8 – Maintenance Procedures	
Introduction	147
Introduction Safety	
Safety	
Safety Maintenance	
Safety Maintenance Routine Cleaning	
Safety Maintenance Routine Cleaning Calibration	
Safety Maintenance Routine Cleaning Calibration Purge Count Test	
Safety Maintenance Routine Cleaning Calibration Purge Count Test Troubleshooting	
Safety Maintenance Routine Cleaning Calibration Purge Count Test Troubleshooting Appendix A – Default Settings	
Safety Maintenance Routine Cleaning Calibration Purge Count Test Troubleshooting Appendix A – Default Settings Appendix B – MODBUS Register v1.48	
Safety Maintenance Routine Cleaning Calibration Purge Count Test Troubleshooting Appendix A – Default Settings Appendix B – MODBUS Register v1.48 COMM Settings	
Safety Maintenance Routine Cleaning Calibration Purge Count Test Troubleshooting Appendix A – Default Settings Appendix B – MODBUS Register v1.48 COMM Settings Supported MODBUS Commands	
Safety Maintenance Routine Cleaning Calibration Purge Count Test Troubleshooting Appendix A – Default Settings Appendix B – MODBUS Register v1.48 COMM Settings Supported MODBUS Commands Register Map	
Safety Maintenance Routine Cleaning Calibration Purge Count Test Troubleshooting Appendix A – Default Settings Appendix B – MODBUS Register v1.48 COMM Settings Supported MODBUS Commands Register Map Sensor Settings Registers	

Data Registers	
Data Status Byte (30007 – 30008)	
Valid Data in Channels (30074)	
Alarm Flags in Channels (30076)	
Data Type Registers	
Data Units Registers	
Data and Alarm Registers	
Data and Alarm Enable Registers	
Enable Alarming for a Channel	
Threshold Setup Registers	
Setting the Alarm Threshold Value	
Appendix C – Real Time Flow and Laser Current	
Required Equipment and Software	
Procedure for Computer to Instrument only	
Appendix D – Limited Warranty	
Limitation of Warranties:	
Warranty of Repairs After Initial Two (2) Year Warranty	

Blank Page

About This Manual

This manual describes the operation and use of the Lighthouse SOLAIR 1100LD Airborne Particle Counter. The word SOLAIR, unit or instrument may be used in place of a specific model. Screen examples will vary.

Additional Help

For more information about the Lighthouse Solair Airborne Particle Counters, contact:

Lighthouse Worldwide Solutions Service and Support Tel: 800-945-5905 (USA Toll Free) Tel: 541-770-5905 (Outside of USA) <u>techsupport@golighthouse.com</u>

Text Conventions

Note and Warning

Note: A note appears in the sidebar to give extra information regarding a feature or suggestion.

Warning: A warning message appears that doing something incorrectly could result in personal injury, damage to the instrument or loss of data.

Blank Page

Chapter 1 – General Safety

Safety Considerations

Warnings and cautions are used throughout this manual and the reader should become familiar with the meaning of a warning before operating the particle counter. Many warnings will appear in the left margin of the page next to the subject or step to which it applies, or they can appear in the body of text. Take care when performing any procedures preceded by or containing a warning. The classifications of warnings are defined as follows:

- LASER pertaining to exposure to visible or invisible laser radiation
- Electrostatic pertaining to electrostatic discharge
- Network Connect pertaining to communication ports and instrument damage



Warning: There are no user-serviceable components inside the particle counter.

LASER Safety Information

This product contains a laser-based sensor that is a Class 1 product (as defined by FDA 21 CFR, Chapter 1, Sub-Chapter J) when used under normal operation and maintenance. Performing service on the sensor can result in exposure to invisible radiation.

The particle counter has been evaluated and tested in accordance with EN 61010-1:2010, "Safety Requirements For Electrical Equipment for Measurement, Control and Laboratory Use" and IEC 60825-1:2014, "Safety of Laser Products".



Warning: The use of controls, adjustments, or procedures other than those specified within this manual may result in personal injury and/or damage to this instrument. Attempts by untrained personnel to disassemble, alter, modify, or adjust the electronics or optics may result in personal injury and damage to the instrument and will void its warranty.

There are no user-serviceable components inside the particle counter. Only factory authorized service personnel should repair or service this instrument and its optical system.

If replacement of the power supply AC power cord is required, replace it only with a cord having as good as or better rating than the cord provided by Lighthouse Worldwide Solutions. Attempting to use an under-rated cord can expose the instrument power supply, adjacent equipment or the user to dangerous shock and fire hazards. Failure to heed this warning can result in personal injury or death.



The international Caution symbol is located on the rear of the instrument next to the RS-485 IN port. The symbol will be accompanied in this manual with a warning about +24VDC being present on the connector pin-7 when instrument power is applied.

Port-Connect Warning



Warning: Connect to the SOLAIR 1 CFM instrument using the Ethernet port (top RJ45), RS485 port (2nd RJ45) or USB port. The instrument will determine which port should be active and configure it accordingly. Only one interface can be active at a time. Do NOT attempt to use two or more of these connectors at one time.

It is suggested that power to the instrument be removed before changing from one port to another then power the instrument ON. This warning does NOT apply to the USB Flash Drive.

Electrostatic Safety Information

Electrostatic discharge (ESD) can damage or destroy electronic components. Therefore, any service or maintenance work should be done at a static-safe workstation. A static-safe workstation requires an ESD consultant to evaluate the work environment and propose the equipment and apparel needed for just such a workstation to be successful.



Warning: +24VDC is present on RS-232/485 IN port pin 7 when instrument power is applied.

For further technical assistance, contact Lighthouse at 1-800-945-5905 (USA Toll Free) or 1-541-770-5905 (Outside of USA).

Chapter 2 – Introduction

Overview

This operating manual describes how to use the Lighthouse SOLAIR 1100LD portable particle counter.

Note: For lists of the standard channel sizes available for each SOLAIR model, see the SOLAIR Specifications section in this chapter.

Note: Hard copy reports are available only if the optional thermal printer is installed. Data can be viewed on the SOLAIR without the printer. The model number signifies the minimum particle size measured by the instrument. The number "1100" indicates a 0.1 μ m minimum channel size at 1.0 CFM. (28.3 LPM).

The SOLAIR 1100LD design incorporates a stainless-steel enclosure that is easier to wipe down; RS485, Ethernet and USB interfaces; six or eight particle-size channels; color touch screen interface; an optional built-in thermal printer and optional internal rechargeable batteries in a smaller, lighter package than other 0.1µm counters.

All SOLAIR instruments contain a microprocessor that controls all the instrument functions. Count data is displayed in cumulative or differential mode as raw data or normalized in particles per cubic foot or cubic meter.

The 1100LD uses an Extended Life laser-diode light source and collection optics for particle detection. Particles scatter light from the laser diode and the collection optics collect and focus the light onto a photo diode that converts the bursts of light into electrical pulses. The pulse height is a measure of particle size. Pulses are counted and their amplitude is measured for particle sizing. Results are displayed as particle counts in the specified size channel.

Description

The large color touch screen makes the 1100LD easy to configure and operate. The 1100LD stores up to 3,000 data records from up to 8 particle count channels. All data can be quickly and reliably downloaded to a computer, flash drive or printed to the optional printer.

SOLAIR family instruments allow a user to:

- Set sampling and hold times.
- Configure the number of samples taken in a single location.
- Print reports based on Federal Standard 209E (ft3), EU GMP Annex 1 (if unit has 0.5 and 5.0 channels) and ISO 146441-1 if the printer option is installed.
- Save data for historical data review.
- Print graphs and data tables using the included data transfer software

SOLAIR 1100LD Specifications

Size Range	0.1 – 5.0 μm	
Standard 8-Channel Thresholds	0.1, 0.15, 0.2, 0.25, 0.3, 0.5, 0.7, 1.0μm	
	0.1, 0.15, 0.2, 0.25, 0.3, 0.5, 1.0, 5.0µm	
Flow Rate	1.0 CFM (28.3 LPM)	
Counting Efficiency	50% @ 0.1μm, 100% @ 0.15μm, per ISO 21501-4	
Light Source	Extended Life Laser Diode Technology	
Zero Count Level	<1 count/5 minutes (per ISO 21501-4)	
Calibration	NIST Traceable	
Count Modes	Automatic, Manual, Beep, Concentration, Cumulative/Differential, Real Time (with LMSNet or LMS ExpressRT	
Data Storage	Stores up to 3000 sample records in a rotating buffer (particle and environmental data with location and time)	
External Connections	PIC connector; USB-B and Flash Drive USB-A; Ethernet RJ45, RS485 RJ45, Calibration port, 4-20 Analog ports, AC IN.	
Communication Modes	MODBUS ASCII via RS485; MODBUS ASCII via USB; MODBUS/TCP via Ethernet; USB Flash drive	
Supporting Software	LMS XChange Data Transfer Software; LMS Express, Express RT; LMSNet	
Touch Screen Display	Color, 5.7" (14.47 cm), 320x240	
Optional Printer	Thermal printer	
Reports	FS-209E (ft), ISO 14644-1 and EU GMP Annex 1	
Key Software Features	Historical data review, password protection	
Enclosure	Stainless steel	
Sample Output	Cooling system exhaust Internally filtered to HEPA standards (100% @ 0.12m)	
Vacuum Source	Internal pump, automatic flow control	
Power	100-240 VAC, 50-60Hz, 300W maximum	
Battery	Optional Li-ion, removable & rechargeable*, single or dual * Average recharge time - 7.5 hours	
Dimension	14.65"(L) x 8.0"(W) x 10.4" (H) [37x 20 x 26 cm]	
Weight	Without battery - 23.0 lbs (10.43 kg) with battery: 26.0 lbs (11.79 kg)	
Operating Temp/RH	50° F to 104° F (10° C to 40° C) / 20% to 95% non-condensing	
Operating Altitude	0-7,000 feet	
Storage Temp/RH	14° F to 122° F (-10° C to 50° C) / Up to 98% non-condensing	

Table 2-1 Solair 1100LD Specifications

Note: The manufacturer recommends that the Lighthouse instrument be calibrated annually by a Certified Lighthouse Service Provider to ensure it continues to perform within specifications. For information about returning instruments for calibration or service, please visit our RMA website, www.golighthouse.com/RMA.

For information about returning instruments for calibration or service, please visit our RMA website, www.golighthouse.com/RMA.

Chapter 3 – Unpacking, Inspecting, and Installing

Initial Inspection

The instrument is thoroughly inspected and tested at the factory and is ready for use upon receipt.

Unpacking

It is presumed that when the instrument was received, its shipping carton was inspected for damage. If the carton was damaged, the carrier was notified, and the carton was saved for carrier inspection. The instrument and other components were then removed from their packing materials and inspected for broken parts, scratches, dents, or other damage. Any damage was immediately reported to Lighthouse. Damaged cartons may be replaced by calling Lighthouse Sales. Keep an undamaged carton for reshipment of the instrument for its annual factory calibration.

Report damages to Lighthouse Technical Support at 1-800-945-5905 (USA Toll Free), 1-541-770-5905 (Outside of USA) before proceeding.

Verify Package Contents

Verify the contents of the package against the shipping list. If anything appears to be missing, please contact your sales representative at Lighthouse Worldwide Solutions immediately at 1-510-438-0500.

To maintain your warranty, keep the undamaged shipping container and all packing material for reshipment of the instrument for annual calibration. Order replacement containers and packing materials only from Lighthouse, directly, or from a Lighthouse-authorized distributor.

Keep the carton and all packing material for reshipment for the instrument's annual calibration



Warning: Always remove the battery prior to shipping the instrument.

Shipping Instructions

Should it become necessary to return the unit to the factory for any reason, contact Lighthouse Customer Service at 800-945-5905 (USA Toll Free) or 541-770-5905 (Outside of USA) or visit our website, www.golighthouse.com/rma, and obtain a Return Merchandise Authorization (RMA) number. Reference this number on all shipping documentation and purchase orders. After receipt of the RMA number, follow the shipping instructions below:

- Use the original container, nozzle caps and packing materials when-ever possible. Remove any
 instrument battery and package it to ship separately refer to www.golighthouse.com/rma for
 detailed instructions. Remove attachments, such as TRH or Isokinetic probes, and package to
 prevent physical and ESD damage (TRH).
- 2. If the original container and packing materials are not available, wrap the unit in "bubble pack", surround with 4-inch shock-absorbent material and place in a double-wall carton the instrument should not rattle around when the carton is vigorously shaken. If the instrument is damaged during shipment due to inadequate user packing, the warranty may be voided and may result in additional repairs being billed to customer. Contact Lighthouse at 800-945-5905 (USA Toll Free) or 541-770-5905 (Outside of USA) to purchase a replacement shipping container and nozzle caps.
- 3. Seal container or carton securely. Mark "FRAGILE" and write the Return Merchandise Authorization (RMA) number on any unmarked corner.
- 4. Return the instrument to the address provided by a Lighthouse representative or the RMA website.



Figure 3-1 Examples of SOLAIR 1100LD with, without printer.



Warning: If the instrument is damaged during a return shipment due to inadequate user packing, the warranty may be voided and may result in additional repairs being billed to the customer.

Accessories

Several accessories may be ordered to tailor the instrument to specific needs. Some are optional and some are standard with each instrument.

- Temp/RH Wand (optional) plugs into the instrument's rear panel. The 4-20mA probe monitors temperature (0° to 150° F or -17.8° to 65.6° C) and relative humidity (0% to 100%). Results are displayed, printed (if printer is available) and can be downloaded to the LMS XChange software for backing up and historical data review.
- Air Velocity Probe (optional) plugs into the instrument's rear panel. The probe monitors air velocity up to 200 feet/minute (1.016 m/sec). Results are displayed, printed (if printer is available) and can be downloaded to the LMS XChange software for backing up and historical data review.
- **Differential Pressure Sensor** (optional) plugs into the instrument's rear panel. Monitors range from 0 0.5" H²O (124.5 Pa). Results are displayed, printed (if printer is available) and can be downloaded using the LMS XChange software for backups and historical data review.
- **Isokinetic Sampling Probe** (standard) for use in unidirectional air flow to maximize correlation between counts and actual particle-size distribution. Can also be hand-held for particle counting in specific locations.
- ScanAir Filter Scanner (optional) for use in scanning HEPA /ULPA filters and seals for leaks and efficiency. Designed to sample up to eight different channel sizes at a flow rate of 1.0 CFM (28.3 LPM), the scanner can be remotely operated and programmed for five separate audible alarm threshold values.
- ScanAir Pro Filter Scanner (optional) for use in scanning HEPA / ULPA filters and seals for leaks and efficiency (including PTFE Filter Media). Designed to sample up to eight different channel sizes at a flow rate of 1.0 CFM (28.3 LPM), the ScanAir Pro provides a programmable touchscreen interface with audible and visual alarms.
- **Particle Scanner Diluter** (optional) Used in conjunction with a SOLAIR 1.0 CFM particle counter and the ScanAir/ScanAir Pro filter scanners, the integrated intelligent NIST Traceable diluter can be configured with a unit specific dilution ratio.
- Shipping Case with Wheels (optional)
- Internal Printer (Standard for Boulder Counter; optional for base models)
- Printer Paper (2 rolls; standard for Boulder Counter)
- **Cleanroom Printer Paper** (optional, must be ordered in quantity of 10 rolls or more)
- Validation Documentation (optional)
- Li-Ion Battery, removable and rechargeable (optional)

- External Battery Charger (optional)
- Cleanroom Cart (optional)
- USB A to B Communication Cable (standard)
- USB to RJ-45, RS-485 Serial Adapter (optional)
- USB to RJ-45, RS-232 Serial Adapter for laptops that have only a USB port and do not have a 9pin serial port for communications (optional)
- DB-9 to RJ-45, RS-232 Serial Adapter (optional)
- Wireless Adapter (optional)
- LMS Express software (standard), an analysis tool that allows the user to:
 - 1. Manually download data from the instrument
 - 2. Save data for historical review
 - 3. Have advanced reporting with standard reports and much more.
- LMS Express RT software (optional), an analysis tool that allows the user to perform the following:
 - 1. Download data from the instrument
 - 2. Collect data real time
 - 3. Save data for historical review
 - 4. Have advanced reporting with standard reports

To enquire about Accessories contact Lighthouse Worldwide Solutions at 800-945-5905 (USA Toll Free) or 541-770-5905 (Outside of USA) for details.

Installation

Install the 1100LD on Location

A suitable location for use of the SOLAIR 1100LD will have the following:

- Flat horizontal and stable surface with adequate ventilation to prevent overheating (4-inches from the rear)
- Adequate earth-grounded AC power of the correct voltage (see "SOLAIR 1100LD Specifications" on Table 2-1)
- Network wiring for the desired protocol (RS485, Ethernet)
- Adequate room to allow easy disconnect of AC power cord
- An area meeting the temperature, humidity, and altitude operating requirements (see "SOLAIR 1100LD Specifications" on Table 2-1).

Installing the Optional Batteries

If the SOLAIR 1100LD was ordered with the optional rechargeable Li-ion batteries, the batteries need to be installed and charged before the instrument can be used for portable operation. An external battery charger is available from Lighthouse as an option. For the single-battery units, follow steps 1-3, for the dual-battery follow steps 4-6.

To install the battery, make sure the power switch on the front of the unit is in the OFF (out/flush) position, gently lay the SOLAIR on its side as shown in Figure 3-2 then perform the following:

1. Open the battery compartment door by turning the screw locks counter clockwise.



Figure 3-2 Battery compartment door

2. Insert the battery onto the compartment floor with battery ribbon facing out as shown in Figure 3-3.

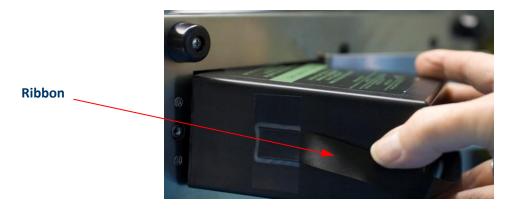


Figure 3-3 Inserting battery

3. Push the battery all the way into the compartment until it snaps into place as shown in Figure 3-4. Close the door and tighten the screw lock by turning it clockwise.

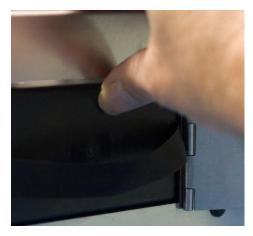


Figure 3-4 Battery Engaging Connector

4. For the dual-battery units: Open the battery compartment door by turning the screw locks counter clockwise. See Figure 3-5.



Figure 3-5 Dual Battery Compartment Door

- 5. Insert the batteries into the compartment, one at a time, with the wire and connector facing the opening as shown in Figure 3-6. Connect the cables (the connector is shaped to prevent mis-wire do NOT attempt to defeat this design or explosive fire may result) to the receptacle in the bay. Repeat for the second battery.
- 6. Close the compartment door and tighten the screw locks by turning them clockwise.



Figure 3-6 Dual-Battery Compartment with Batteries

Connect the SOLAIR to AC Power

- 1. Use the supplied region-specific power cord and connect the SOLAIR to AC power. The battery will start charging.
- 2. To operate the 1100LD on AC power while charging, press the front power switch in (Figure 3-7) and release. The power requirement is 100-240VAC, 50-60Hz, 5A (300W) maximum. The blue power ring should turn ON and the 1100LD should start up.



Figure 3-7 SOLAIR Power Switch

Lighthouse recommends using protected power to prevent exposing the instrument to voltage spikes. Using an uninterruptible power supply when the SOLAIR is kept in a stationary location will help prevent damage to the instrument or loss of data in the event of a power outage.



Warning: If the AC power cord needs to be replaced, replace it only with a cord having as good as or better rating than the cord provided by Lighthouse Worldwide Solutions. Attempting to use an under-rated cord can expose the instrument power supply, adjacent equipment or the user to dangerous shock and fire hazards. Replace the batteries only with those supplied by Lighthouse Worldwide Solutions to eliminate the danger of battery overload, which can result in fire or explosion hazard. Failure to heed this warning can result in personal injury or death.

Remove the Batteries

- 1. To remove the batteries, turn the power switch OFF (out/flush) then remove power cord from its receptacle.
- Gently place the SOLAIR on its side and open the battery door. Either pull on the ribbon (for single battery units) or disconnect the cables and remove each battery individually (for dualbattery units). Close and lock the battery door. See Figures 3-8 and 3-9. Do NOT drop the batteries as this can cause an explosion or fire hazard.



Warning: Always remove the battery prior to shipping the instrument.



Figure 3-8 Removing Battery (Single-Battery Units)



Figure 3-9 Removing Battery (Dual-Battery Units)

Replace Battery

To replace a failed battery, follow steps 1 and 2 under "Remove the Batteries". See figure 3-8 to remove batteries. For single-battery units, follow steps 1 through 3 in "Install the Optional Batteries". See Figure 3-8 to remove the original battery and Figure 3-2 through Figure 3-4 to replace it. For dual-battery units, follow steps 4 through 6 in "Install the Optional Batteries". See Figure 3-9 to remove the original batteries and Figures 3-5 and 3-6 to replace them. Use caution to prevent puncturing the battery, which can cause a fire or explosion. Contact Lighthouse Worldwide Solutions to get replacement batteries, P/N: 403027596-1, 403028044-1, or 403028229-1, or the CE certification will be invalid. All batteries need to be replaced at the same time to avoid imbalanced charging and shortening of battery lifespans.

Do NOT attempt to remove a battery that is swollen or too hot to handle. Contact Lighthouse Worldwide Solutions support for assistance.



Warning: Replace the instrument battery only with those supplied by Lighthouse Worldwide Solutions or the product warranty and CE certification will be voided.

Connect the Isokinetic Probe

The SOLAIR comes with an isokinetic sample probe and a tripod stand. The shipment includes 10 feet of sample tubing that is lined with a material that reduces electrostatic attraction and particle adhesion. It will fit over the sample inlet.

1. Insert the isokinetic probe's barb connector into one end of the tubing. If the tripod will be used, screw the probe onto the tripod's head and use the lock wheel to lock the probe in position. The head of the tripod swivels and can be locked in any position. See Figure 3-10.





Figure 3-10 Preparing Isokinetic Probe for Use

2. Remove the protective cap from the sample inlet located on top of the unit and attach the other end of the sample tubing to the inlet port. Push gently until the end of the tubing covers the entire inlet.

3. Install the nut, rear ferrule, and front ferrule onto the tubing, if needed. Insert the tubing into the inlet and make sure the two ferrules contact the inlet as shown in Figure 3-11. Finger tighten the nut carefully to prevent cross-threading. **Do NOT** overtighten or the nut may crack.







Figure 3-11 Installing Tubing onto Inlet (example)

Warning: Instrument ferrule style inlet caps must be the Lighthouse supplied item, which is constructed of soft nylon material. The use of metal stainless steel inlet caps is discouraged as it can cause abrasion damage to the inlet nozzle and particles can be drawn into the sensor. See Figure 3-12.





Figure 3-12 Use Only LWS Supplied Nylon Input Cap.



Loading Printer Paper

If the SOLAIR 1100LD is equipped with the optional built-in thermal printer, proceed to set it up.

1. To install new or replacement paper, open the printer paper tray door by grasping each side of the printer door with one hand, depress the side latches and pull carefully away from the SOLAIR to open. See Figure 3-13.



Figure 3-13 Opening Printer Door

- 2. Remove the spent roll if replacing spent roll.
- Unroll about two inches of paper and place the new roll into the printer as shown in Figure 3-14. To maintain warranty and CE certification, only use paper (P/N: 060-096000 plain or 060-096004 cleanroom) as supplied by Lighthouse Worldwide Solutions.

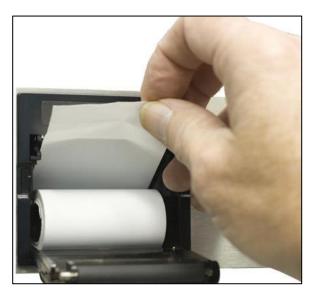
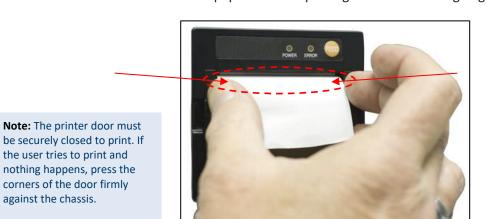


Figure 3-14 Placing Paper into the Printer.



4. Make sure that the paper is lined up straight with the cutting edge as shown in Figure 3-15.

Figure 3-15 Aligning the Paper

- 5. Close the printer door leaving about ½ inch or 2 centimeters of paper protruding from the opening. Make sure the latches engage fully or misprints may result.
- 6. Press the paper feed button to feed about an inch of paper to ensure that it is loaded correctly.
- 7. Tear off the excess by pulling the paper up against the cutting teeth at an angle in one smooth motion as shown in Figure 3-16.



Figure 3-16 Trimming off Extra Paper

Connecting to an External Computer or Facility Management System

The SOLAIR 1100LD instruments have three ports available for flexible external data retrieval. It can connect to the Lighthouse Monitoring System, LMS Express or RT or the LMS XChange Data Transfer Software for data download.

By transferring the SOLAIR data to the Lighthouse Monitoring System (LMS) or LMS Express, the user can store historical data on a server or PC for future review and trending. In LMS XChange, data can be exported to a *.csv file for historical review. Up to 200 alphanumeric location names can be transferred between LMS XChange and the SOLAIR.

For specifics on connecting to the instrument, see "Overview" on page 5-1. Refer to the LMS, LMS Express or LMS XChange manual for specific information about their set up and use.

How to Replace Fuses

To replace fuses, disconnect AC supply cord from instrument. The fuse tray is located on the bottom of the power inlet (Figure 3-17).

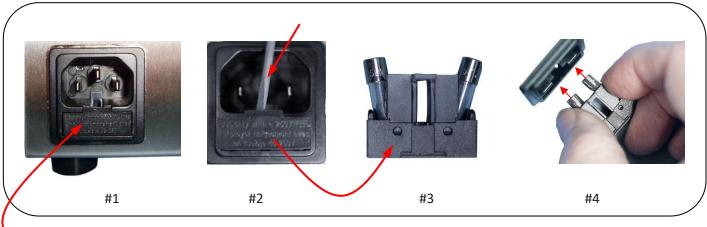


Figure 3-17 Replacing Fuses

- 1. Remove power cord and note fuse tray location (Figure 3-17, #1).
- 2. Using a small flat blade screwdriver, insert tip under lip of fuse tray and pry gently outward. See Figure 3-17, #2.
- 3. Remove tray then remove and discard fuses from tray. See Figure 3-17 #3.
- 4. Lay new fuses (SloBlo, 2A, 250V, 5x20mm) into the side slots of the tray. Contact Lighthouse for LWS P/N 017-808915.
- 5. Grasp the tray in a manner that holds the fuses in the tray, as shown in Figure 3-17, #4. Place tray into opening, release hold on fuses and slide tray in slowly until fuses engage fuse sockets inside AC Power Inlet box. Push in firmly until tray is flush with Inlet body.
- Reinstall power cord and test unit to verify fuse replacement worked. For additional assistance, contact Lighthouse Support at 1-800-945-5905 (toll-free USA) or 1-541-770-5905 (outside USA).

Chapter 4 – Setting up the Counter

Overview

This chapter duplicates and consolidates information provided elsewhere in this manual as a convenience to the reader.

Analog Sensors

The SOLAIR can be fitted with up to four 4-20mA Analog sensors. The Sensors are connected to the instrument using RJ-12 cables. The connector pinout is shown in Table 4-1.

Note: Changes to the analog configuration will change historical environmental values in the data buffer.

Pin Number	Function	
1 5VDC		
2 Analog #1 In		
3	3 24VDC (VCC)	
4	GND (tied to Pin6)	
5	Analog #2 In	
6	6 GND	

 Table 4-1 Analog Connector Pinout

Each port can be used for one dual-channel or two single-channel 4-20mA sensors (when wired correctly), two devices total per port. When each port is connected to two single-channel analog sensors, a total of four analog sensors may be connected to the SOLAIR. Otherwise, only one single-channel or one dual-channel device may be used at a time on each port. Please contact Lighthouse at 800-945-5905 (USA Toll Free) or 541-770-5905 (Outside of USA) for additional information about converters and wiring.

Lighthouse sensors come complete with adapters and pre-wired cables.

If the user is wiring a cable to use with a sensor from another manufacturer, please bear in mind that the connectors on telephone cables are mirror images of each other. For that reason, we have not included color coding in the table. The figure below shows the pin numbering on the back of the SOLAIR; the cable must be wired accordingly.



Warning: Wiring the pins in reverse order may harm the instrument and/or the sensor.

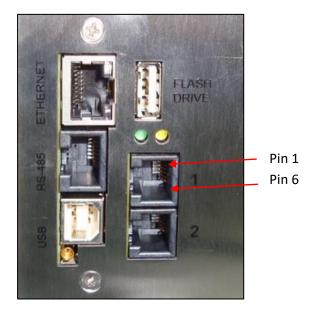


Figure 4-1 Analog Sensor Ports

Note that the ports are oriented with the locking tabs at the left side.

Analog Setup

When adding Analog Sensors to the SOLAIR's RJ-12 ports, the SOLAIR firmware must be set up to accept data from the sensors. The minimum and maximum values required for this will be found in the documents that are supplied with the devices. For example, the Calibration Certificate for the Lighthouse TRH Wand will provide temperature in both Celsius (C) and Fahrenheit (F) and relative humidity in percent (PCT). Make sure the data is entered appropriately; for example, do not use C as the UNITS for MIN and MAX values that are based on Fahrenheit (F). If the LWS TRH Wand is being used, set up the odd-numbered port (A1 or A3) as temperature and the even-numbered port (A2 or A4) as relative humidity.

The set-up process is as follows:

Analog channels are labelled in the settings as A1 through A4. A1 and A2 correspond to Analog port 1 on the chassis and A3, A4 correspond to port 2. A1 and A3 are the first channel and A2 and A4 are the second channel of these ports. So, if a single-channel sensor is attached to port 1 and is wired to connect to channel one, its data will be displayed on A1. If it is wired to operate on the second channel, its data will be displayed on A2.

If a dual-channel sensor, such as the Lighthouse TRH (temperature, relative humidity) probe, is connected to port 1, its temperature data will show up on A1 and its relative humidity data will be displayed on A2.

The setup process is as follows:

- 1. From the MAIN screen, press the CONFIG button.
- 2. On the CONFIGURATION screen, press the ANALOG button.
- 3. The Analog Configuration Screen displays Figure 4-2.

ote: The screen xamples in this napter are for visual eference. The values isplayed may not be	ANALOGS	MIN	МАХ	UNIT
ndicative of actual	💉 темр	0.00	100.0	F
values.	RH	0.00	100.0	PCT
lote: The Min and Max alues for the	×	0.00	100.0	
ighthouse TRH Probe re 0-150. If using a	×	0.00	100.0	
RH Probe other than ighthouse, please heck the nanufacturer's		BACK		
pecifications for the	Figuro 4.2	Analog Con	figuration Sc	roon



4. Press the red "X" button to enable an analog channel.

correct values.

- ANALOG TYPES: A В С E F D 2 3 Н K 5 G T J 4 6 M Ν 0 Ρ Q R 7 8 9 S U т ٧ W 0 х γ z S BACK ڬ ENTER ERASE
- Press the blank TYPE button next to the enabled analog channel to enter the label tag. Figure 4-3

Figure 4-3 Analog Type Edit Screen

- 6. Type in the desired label tag for the analog channel; tag can be up to four characters.
- 7. Press ENTER when complete.
- 8. At the analog Configuration Screen, press the MIN value button.
- 9. Enter the minimum value of the sensor's data range found on its documentation and press ENTER.
- 10. Press the MAX value button.
- 11. Enter the maximum value of the sensor's data range found on it's documentation and press ENTER. See Figure 4-4.

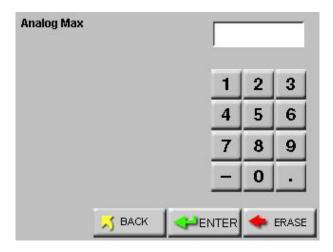


Figure 4-4 Max/Min Data Entry Screen

12. Press the UNITS button associated with the analog channel. Enter the UNIT of measure (i.e., F for Fahrenheit, PCT for percent humidity, etc.) for the analog channel and press ENTER. See Figure 4-5.



Figure 4-5 Analog Units Edit Screen

- 13. Continue in this same way to enable the other Analog channels as desired.
- 14. Press BACK to return to the MAIN screen.
- 15. The Analog data can be viewed in the Zoomed Data View by pressing on the white particle data area on the screen.
- 16. Press the Particle button to toggle to the Analog button.
- 17. Any of the enabled Analog channels will be displayed here.
- 18. Press anywhere on the white data screen to return to the MAIN screen.

Peripheral Interface Connector

The back of the SOLAIR also contains a round, Peripheral Interface Connector (PIC) that can be used to connect an external peripheral device such as an alarm buzzer, alarm light or a remote start/stop controller.

These PIC pinouts are displayed in Table 4-2.

Pin	Connection	
1	24 VDC	
2	GND	
3	Alarm+	
4	Alarm-	
5	Start/Stop	
6	Not Connected	
7	Not Connected	
8	GND	

Table 4-2 PIC Connector Pinouts

Using Report Parameters

The REPORTS screen is not just for printing reports. The data provided on the screen when various parameters are set will allow users to setup the counter to meet the requirements necessary for the report used in the Standard Operating Procedure.

For each report type, as the user changes the Room Area, the Class Level, and sometimes the Air Flow or the Room Status, the values for the Minimum Locations, Minimum Samples and Minimum Volume may change and will be correctly calculated for the requirements for each report type.

By confirming that the setup of the counter meets the requirements indicated on this screen, the user will ensure that the samples run will meet the requirements of the selected report.

Note: Due to rounding of values, the sample volume may occasionally need to be increased to meet the requirements.

Basic Requirements

Each of the reports has some basic requirements that, if not met, will cause the report to FAIL the classification immediately.

Fed Std ft³

This report requires a minimum of 2 locations measured.

At least 1 sample per location must be taken.

At least 5 samples in total must be taken in the cleanroom.

The minimum sample volume must be at least 0.1 cubic feet.

- The 95% Upper Confidence Limit (UCL) must be calculated if the number of sampled locations is less than or equal to 9.
- Air flow (Unidirectional vs. Non-unidirectional) will influence the minimum locations and minimum samples required. In general, the non-unidirectional option requires more of both locations and samples.

For the Fed Std ft³ report, the classification for a particle size is based on its samples taken from all locations in the cleanroom. Each particle size is given one of the following results:

- a classification rating which will be one of the possible classifications (1, 10, 100, 1000, 10000, 100000)
- "Unable to Classify" if it fails one of the above requirements
- an "Out of Range" if the calculated classification at that particle count exceeds 100,000

Table 4-3 Shows the minimum volume per channel size.

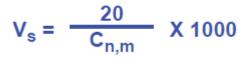
Channel Size (µm)	Minimum Volume (ft ³)
0.3	0.100
0.5	0.200
1.0	0.917
3.0	10.309
5.0	31.696
10.0	145.985

ISO 14644-1

For this report, a sufficient sample volume of air must be sampled at each sampling location. The sample volume must be sufficient to detect a minimum of 20 particles if the particle concentration for the largest considered particle size were at the class limit for the designated ISO class.

The single sample volume Vs per location is determined by using the following equation:

Note: When Vs is very large, the time required for sampling can be substantial. By using the sequential sampling procedure (see Annex F of the ISO 14644-1:1999-05-01 procedure), both the required sample volume and the time required to obtain samples may be reduced.



- = the minimum single sample volume per location expressed in liters.
- **C**_{n,m} = the class limit (number of particles per cubic meter) for the largest considered particle size specified for the relevant class.
- 20 = the defined number of particles that could be counted if the particle concentration was at the class limit.

A minimum of three single sample volumes must be taken at a location, when only one sampling location is required.

Compute the overall mean of the averages, standard deviation and 95% upper confidence limit from the average particle concentrations for all locations, when the number of locations sampled is more than one and less than ten.

Table 4-3 specifies the concentration limits for particle sizes at a particular cleanliness class level. Limits not specified in the above table, such as the blank areas and particle sizes not listed in the table, are not supported by this standard.

Note: The volume

sampled at each location must be at least 2 liters. The minimum sampling time at each location must be at least 1 minute.

EU GMP 2022

The SOLAIR supports EU GMP 2022. This standard applies only to 0.5µm and 5.0µm channel sizes.

When set up for Grade A (in-operation and at-rest) and Grade B (at rest), 0.5μ is required and the user is allowed to choose whether to include the 5.0μ channel and what Target Limit that channel will have. The limit can be edited in the EU GMP 2022 setup screen.

If 0.5μ is not present or 5.0μ is not present and the unit is setup for Grade B (in operation), C, or D (at-rest), the report cannot classify the room. These requirements preclude running this report on the Boulder Counter – its size channels start at 5.0μ

If either one of these channel sizes is not present, the report cannot classify the room.

There There are only 4 Grades: A, B, C, D, and 2 cleanroom states: At Rest and In Operation. There is no In Operation state for Grade D.

The standard defines a minimum sample size of 1m³ for the Grade A cleanroom and refers to ISO standards for the rest of the grades. To take a measurement, at least 1 location and 1 sample are required by the counter. The volume of air must be shown in liters.

The classification for a particle size is determined based on the mean of all average concentrations taken from all locations in the cleanroom. If the mean exceeds all limits, then the classification is "Out of Range".

The counter will only print channel sizes of 0.5 μ m and 5.0 μ m in this report.

Ethernet Configuration

The Lighthouse Worldwide Solutions SOLAIR 1100LD family of instruments incorporate MODBUS TCP/IP communication over Ethernet. Connect a SOLAIR 1100LD particle counter directly to an Ethernet network only with the permission and guidance of the site Network Administrator.

The primary advantage of using the SOLAIR 1100LD on an Ethernet network is that a separate network does not have to be installed just for the instruments. Using the SOLAIR 1100LD Ethernet Port allows the instruments to co-exist with computers, printers and servers on a LAN that is already in place, thereby reducing installation costs.

This chapter will explain how to program the SOLAIR to meet the requirements of the LAN into which **it is to** be installed. It will list typical equipment required and provide some troubleshooting information. The end of the chapter provides ARP commands to be used should the instrument get "lost" on the LAN.

Note: The SOLAIR 1100LD comes preconfigured to use DHCP and receive an IP address automatically. If this is not a desired configuration, use this section to change these settings. If the reader does not understand these terms or the possible impact of changing the SOLAIR's settings, do NOT proceed without contacting the facility IT personnel.

Lantronix Setup

For primary use, Lantronix DeviceInstaller can make configuration changes to insrument Ethernet IP Address and subnet.Use Lantronix DeviceInstaller to make configuration changes to IP Address and subnet with the RS485 Ethernet Adapter.

- Connect the S1100 to the Ethernet LAN and apply power. Start the Lantronix DeviceInstaller (DI) program on a computer connected to the same LAN. It is suggested the LAN be limited in size to prevent confusion caused by many addresses being discovered. DI will automatically begin searching for attached devices. The Hardware Address (MAC Address) for the SOLAIR 1100 will be displayed as shown in Figure 4-6.
 - Confirm the device by verifying that the Hardware address displayed in DeviceInstaller matches the address on the back of the Ethernet Adapter.

Lantronix DeviceInstaller 4.3.0.5				1		
<u>Elle Edit View Device Iools Help</u>						
🔎 Search 🛛 🤤 Exclude 🛛 🗞 Assign IP						
G Se Lantronix Devices - 3 device(b)	Туре	Name	Group	IP Address	Hardware Address	Status
End Area Connection (10.10.1.156) End XPot	5월 XPort 03/04 5월 XPort 03/04 5월 XPort 03/04			10.10.1.163 10.10.1.249 169.254.1.26	00.20.4A.C7.1F.43 00.20.4A.01.67.02 00.20.4A.CA.C2.95	Online Online Unwachable
	Ethern	et MAC Ado	dress			

Figure 4-6 Detecting Attached Devices

- 2. Select, double-click the XPort for the S1100 Ethernet Adapter to open the Device Details tab.
 - Select the Web Configuration tab, press the green arrow. Windows Security Login will open.
 - Select OK without entering a username or password. See Figure 4-7

Device Details Web Configuration Teinet Configuration	
C C Adden Marp//10.10.11480	Green Arrow
Web Configu	
ОК	Windows Security The serve 13.01.2.4 of (will) requires a usemente and parassued to serve in an incorre unance Basic authentication without a secure conception. Image: Security Secur

Figure 4-7 Web Configuration Tab

3. The Device Server Configuration Manager will open as shown in Figure 4-8.

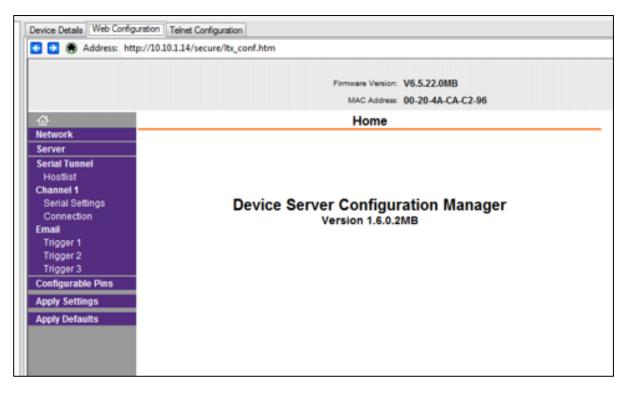


Figure 4-8 Device Server Configuration Manager

- 4. Select Network Settings and choose the Use the following IP configuration: radio button.
 - Enter the IP Address: "XXX.XX.XX" and the Subnet Mask: "255.255.255.0".
 - Leave the Default Gateway: blank unless the IT department indicates one is needed. If a gateway is needed, the IT department will provide one.
 - Press the OK button to save the settings. Network Settings will display Done! See Figure 4-9.

🖸 🛃 🐻 Address: 1	http://10.10.1.14/secure/ltx_conf.htm		
		Firmware Version:	V6.5.22.0MB
		MAC Address:	00-20-4A-CA-C2-96
₩		Network Setti	nas
Network			
Server			
Serial Tunnel	Network Mode: Wired Only 🝷		Network Settings
Hostlist	IP Configuration		Network Settings
Channel 1	Obtain IP address	automatically	
Serial Settings Connection	Auto Configuration		
Email		Enable Disable	
Trigger 1	1.00000000	Construction of the second second	
Trigger 2	DHCP:	Enable Disable	
Trigger 3	AutoIP:	🖲 Enable 🔵 Disable	
Configurable Pins			
Apply Settings	DHCP Host Name:		
Apply Defaults	Use the following	IP configuration:	IP Address
	IP Address:	192.68.0.10	Subnet Mask
	Subnet Mask:	255.255.255.0	Default Netma
	Default Gateway:	-	
	Ethernet Configuration		
	🔽 Auto Negotiate		
	Sneed	100 Mbps 10 Mbps 10 Mbps	9
	Duplex:	Full Half	
		OK	Done!
		(Inner and I	

Figure 4-9 Network Settings

- 5. Select Serial Settings under Channel 1. Verify that the Port Settings are set to the following:
 - Protocol: RS485 2 wire
 - Flow Control: None
 - Baud Rate: 19200
 - Data Bits: 8
 - Parity: None
 - Stop Bits: 1
 - Press the OK button to save the settings. Serial Settings will display Done! See Figure 4-10.

	F	Firmware Version: V6.5.22.0MB MAC Address: 00-20-4A-CA-C2-96
ය	S	erial Settings
Network		
Server Serial Tunnel Hostlist	Channel 1 Disable Serial Port	
Channel 1	Port Settings	
Serial Settings	Protocol: RS485 - 2 wire -	Flow Control: None
Connection Email	Baud Rate: 19200 - Data Bits: 8	8 • Parity: None • Stop Bits: 1 •
Trigger 1		
Trigger 2 Trigger 3	Pack Control	
Configurable Pins	Enable Packing	
Apply Settings	Idle Gap Time: 12 msec 💌	
Apply Defaults	Match 2 Byte Sequence: Yes O No	Send Frame Immediate: O Yes O No
	Match Bytes: $0x00$ $0x00$ (Hex)	Send Trailing Bytes: None One Two
	Flush Mode	
	Flush Input Buffer	Flush Output Buffer
	With Active Connect: O Yes No	With Active Connect: O Yes O No
	With Passive Connect: 🔘 Yes 🖲 No	With Passive Connect: O Yes O No
	At Time of Disconnect: 🔘 Yes 🖲 No	At Time of Disconnect: 🔘 Yes 🖲 No
		ОК

Figure 4-10 Serial Settings

- 6. Select Connections and verify that Connect Protocol and Connection settings are set to the following:
 - Protocol: Modbus
 - Local Port: 502
 - Accept Incoming: Yes
 - Under Modbus Mode, set the Message Timeout to "1000ms" if not already set.
 - Press the OK button. Connections Settings will display Done! as shown in Figure 4-11.

			F		n: V6.5.22.0MB s: 00-20-4A-CA-C	2 <mark>-96</mark>	
ŵ			Conr	nection Se	ettings		
Network Server Serial Tunnel Hostlist Channel 1 Serial Settings Connection Email Trigger 1 Trigger 2 Trigger 3 Configurable Pins Apply Settings	Channel 1 Connect Protocol Protocol: Modbus Connection Local Port Modbus Mode Serial Protocol:	502 © RTU	ASCII	c	Accept Incoming: haracter Timeout:	50	ms (ASCII only)
Apply Defaults	Tx Delay after Rx: Use Bridge Error Codes:		ms 💿 No	ок	lessage Timeout Slave Address: Done!	_	ms (1-254, 0=auto)

Figure 4-11 Connections

7. Select Apply Settings link to save the setting to the RS485 Ethernet Adapter as shown in Figure 4-12.

	Firmware Version: V6.5.22.0MB
	MAC Address: 00-20-4A-CA-C2-96
â	
letwork	
Server	Please wait while the configuration is saved
Serial Tunnel	The unit will reboot in order for the settings to be applied.
Hostlist	
Channel 1	
Serial Settings	
Connection	
Email	
Trigger 1	
Trigger 2	
Trigger 3	Network Connectivity settings have been modified.
Configurable Pins	Please point the browser to the new IP address with the correct HTTP Server Port
Apply Settings	in order to continue using the web based configuration manager.
Apply Defaults	

Figure 4-12 Apply Settings

8. Select the Search icon to refresh the attached devices and verify that the IP Address for the RS485 Ethernet Adapter has been changed.

Note: In case the Lantronix method fails to access the instrument, the next section provides an alternative to the Lantronix method. The steps are more difficult due to use of DOS commands that access the instrument at the hardware level.

If the alternative method fails to resolve the issues, contact Lighthouse Technical Support, 1-800-945-5905 (1-541-770-5905 outside of USA) or techsupport@golighthouse.com.

DOS-Level Commands

Definitions of Terms Used

This list is provided for the convenience of the user or technician.

- **ARP** Address Resolution Protocol, a program that can change the ARP Cache of a host by adding or removing IP addresses. Each IP address is associated to a MAC address.
- **ARP Cache** List of IP addresses and their associated MAC addresses for hosts whose addresses cannot be resolved normally.
- **DHCP** Dynamic Host Configuration Protocol, a program running on a server that issues IP addresses to computers or devices (Hosts) on its LAN.
- Gateway a network device that controls traffic between two or more networks.
- Hardware address a unique identifying code programmed by the factory into a network device, such as a network PCB, comprised of six two-digit groups of letters A-F and numbers 0-9.
- Host a computer or device that allows access to itself via a LAN.
- IP (Internet Protocol) Address a unique logical address used to identify a host on a TCP/IP network.
- LAN Local Area Network, a group of computers or hosts connected together in a relatively small geographical area, such as a building or floor of a building.
- MAC address the same as hardware address.
- **Netmask** a logical hexadecimal number that prevents accessing hosts outside of its range. A bit value of zero allows access and a non-zero blocks access.
- **Subnet** a logical grouping of hosts based on their IP addresses.
- **TCP/IP** a communication protocol suite that is used for the Internet and many LANs that allows hosts to share data.
- **Telnet** a communication program used primarily to issue commands directly to a TCP/IPbased host.

Prepare for Network Installation

Equipment Required

- Network enabled Personal Computer (IBM-compatible)
- SOLAIR 1100LD
- Small 5-port hub or switch and two 3-foot long straight-through Cat5 Ethernet cables (For connection to a PC)
- Or one 3-foot cross-over Cat5 Ethernet cable (for connection to a PC)

Software Required

Contact the network administrator if any of the following are not installed or not functional:

- Windows 2000, XP Professional, or Windows 7 OS
- Telnet

Additional Requirements

- 1. Contact the network administrator and obtain administrator rights on the PC to be used for this procedure.
- 2. For each unit to be attached, obtain an unused static IP address, Gateway IP address and the appropriate Netmask for the LAN in which they will be installed.
- 3. Create a list and record the MAC address(es) for all SOLAIRs to be configured. It is suggested that the IP address that will be used for each SOLAIR be written next to the MAC address. This list can be provided to the network administrator for future reference.
- 4. The PC being used to program the SOLAIR must be using the same subnet that the adapter will use. See the network administrator for assistance with this.
- 5. The PC that will monitor or retrieve data from the instrument(s) must be using the same subnet and gateway programmed on the SOLAIR(s) network interface.

Note: The network where the instruments will operate must have an available IP address for each instrument. The IP scheme (subnet) must match that of the PC that will be used to retrieve the data from the instruments. Contact Lighthouse Technical Support at 800-945-5905 (Toll Free USA) or 541-770-5905 (Outside of USA) for additional information.

Note: All values in screen shots are examples only. Use only the values provided by the Network Administrator.

Configure Device

Ethernet Port Configuration

This section is organized based on the cable used to perform the SOLAIR 1100LD programming.

Straight-through Cat5 requires a hub or switch and two straight-through Cat5 cables. Cross-over Cat5 connects the PC directly to the SOLAIR 1100LD with no hub. Each will be explained separately. If troubleshooting is required, the cross-over cable technique is easier to use in the field because it requires fewer devices.

It cannot be stressed enough, however, that the instrument and PC be configured using the same IP scheme (IP range, Default Gateway and Netmask). Outside of the LAN, it is suggested that the PC's IP address be used as the Default Gateway for both the PC and the SOLAIR.

Frequently, it is necessary to change the SOLAIR 1100LD Ethernet parameters to allow for easier troubleshooting. When this needed, make sure the instrument is reprogrammed to its previous network settings before reattaching to the LAN. Contact Lighthouse Technical Support at 800-945-5905 (Toll Free USA) or 541-770-5905 (Outside of USA) or the network administrator for additional information.

Straight-through Cat5 Setup:

This section requires the PC, two straight-through Cat5 cables and the hub or switch.

1. Connect one end of a straight-through Cat5 cable to the SOLAIR's Ethernet Port.

- 2. The other end of the Cat5 cable should plug into one port on the hub or switch.
- 3. Attach another straight-through cable to the PC's RJ45 receptacle and an open port on the hub or switch.
- 4. Proceed to "Windows Telnet Programming:" on page ___.

Cross-over Cat5 Setup:

- 1. Attach one end of the cross-over cable to the RJ45 receptacle on the PC.
- 2. Attach the other end of the cable to the SOLAIR Ethernet Port.
- Apply power to the SOLAIR. Apply power to the PC if it is not already running. Observe the LEDs on the hub/switch RJ45 connector - blinking indicates network activity. Observe the network LEDs on the instrument's RJ45 receptacle - they should blink indicating activity. Proceed to next section.

Note: Screens shown are examples only. Data displayed and command responses may differ.

Program the Interface

Windows Telnet Programming:

- 1. Start Windows.
- 2. On the Taskbar, click on Start.
- 3. Select Run as shown in Figure 4-13.

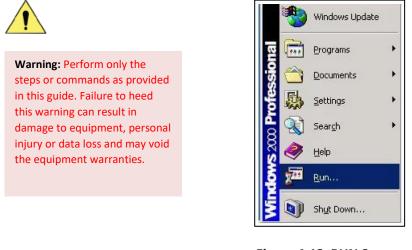


Figure 4-13 RUN Screen

4. In the Run window, type CMD and click OK. See Figure 4-14

Note: Typing commands in the	Run		<u>?</u> ×
command console requires a space between the instruction and the command variables. For example,'arp' is followed by a space, then'-d' and another space, then the *.		Type the name of a pr Internet resource, and Emc OK	

Figure 4-14 Starting the Command Console

5. A command prompt window will open. Clear the ARP Cache by typing arp -d* at the command line and press Enter. Ignore any error messages that indicate the address table doesn't exist or has no entries. See Figure 4-15.

C:\Documents	and	Settings\Administrator>arp	-d	*
Fig	gure 4-	15 Clear Address Table Command		

- 6. The next step requires the unit's assigned IP and its MAC address. The MAC address is a group of six two-digit characters (0-9 and A-F) found on the back of the SOLAIR that may be referred to as the HW address.
- 7. The next step adds the IP and MAC addresses to the ARP Cache which allows direct communications with the instrument before an IP is programmed into its Ethernet interface.
- 8. Type arp –s xxx.xxx.xxx nn-nn-nn-nn-nn-nn and press Enter. Replace the x's with the desired IP address, such as 192.168.0.10 or 10.10.0.15, and the n's with the desired MAC address, such as 00-20-4a-8a-26-31. The IP address will be four segments total with up to 3 digits per segment, each segment separated by a period. Note that the MAC address segments are separated by dashes (-), not periods. See Figure 4-16. This command tells the Operating System (OS) that it must assign the IP address to the MAC address to make the following commands work.

C:\Documents and Settings\Administrator>arp -s 10.10.0.18 00-20-4a-8a-26-31

Figure 4-16 ARP Command to Add New IP

9. Activate the SOLAIR Ethernet interface by typing, telnet xx.xx.xx 1 (replace x's with the IP address to be used for the instrument) and press Enter. This command will cause a connect error but is required to establish communications. See Figure 4.17.

```
C:\Documents and Settings\Administrator>arp -s 10.10.0.18 00-20-4a-8a-26-31
C:\Documents and Settings\Administrator>telnet 10.10.0.18 1_
```

Figure 4-17 Telnet 1

10. Type telnet xx.xx.xx 9999 and press Enter. This command accesses the telnet port of the instrument. The expected error message from Step 9 is shown in Figure 4-18

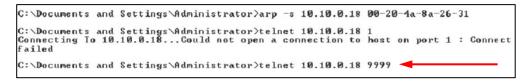


Figure 4-18 Telnet 9999

Warning: The user will have 4 seconds to respond in the next step. If they respond too slowly, they will have to repeat step 10. 11. Press Enter to start the SOLAIR 1100LD Ethernet interface setup program. Figure 4-19 displays some of the default settings – make no changes to these settings except as instructed.

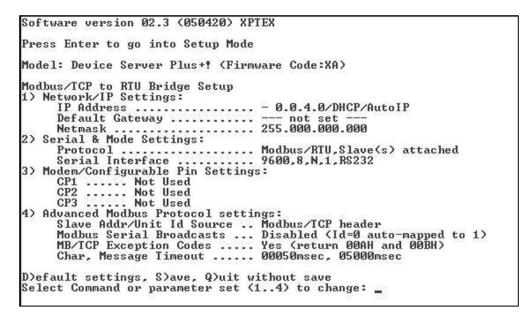


Figure 4-19 Starting thee Set Up Program

12. Type 1 to set the IP address. Type the desired IP address and press Enter. See Figure 4-20.

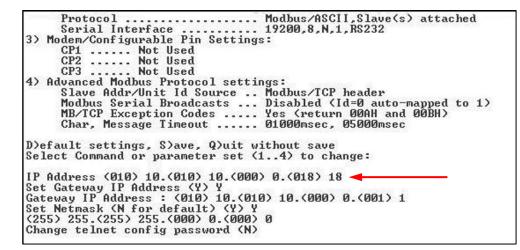


Figure 4-20 Assigning IP Address

13. Type **Y** to set the Gateway IP address. Type the Gateway IP address and press Enter. See Figure 4-21.

Figure 4-21 Assigning Gateway IP Address

14. Type **Y** to set the Netmask. Type the desired Netmask value and press Enter. See Figure 4-22.

Figure 4-22 Assigning Netmask

15. Type N in response to "Change telnet config password" as shown in Figure 4-23. The instrument is shipped without a password. Changing the telnet password or providing one is discouraged, except for absolute security requirements. If a password is applied and forgotten, the instrument will have to be returned to Lighthouse to get the password cleared.

	Serial Interface	Modbus/ASCII,Slave(s) attached 19200,8,N,1,RS232
3)	Modem/Configurable Pin Settings CP1 Not Used CP2 Not Used	3 2
	CP3 Not Used	
4)	Advanced Modbus Protocol setti	
	Slave Addr/Unit Id Source	Modbus/TCP header
	Modbus Serial Broadcasts MB/TCP Exception Codes Char, Message Timeout	
	efault settings, S)ave, Q)uit w	
se	lect Command or parameter set ()	14) to change:
	Address (010) 10.(010) 10.(000) t Gateway IP Address (Y) Y	> 0.<018> 18
Ga	t Gateway IF Hudress (1) I teway IP Address : (010) 10.(01) t Netmask (N for default) (Y) Y	3> 10.<000> 0.<001> 1
	55) 255.(255) 255.(000) 0.(000)	0
	ange telnet config password (N)	
-	ange tornet tonir 19 passatur any	

Figure 4-23 Telnet Config Password Screen

16. Type S to Save and restart and press Enter to save the changes. See Figure 4-24.

D)efault settings, S)ave, Q)uit without save Select Command or parameter set (1..4) to change:

Figure 4-24 Saving the Settings

- 17. Perform Step 7 through Step 16 for each SOLAIR.
- 18. Clear the ARP Cache by type arp -d * and press Enter. If this is not done before quitting this process, the PC may create "ghost Ips" on the LAN and cause serious problems with the network.
- 19. Type Exit to quit the command console.

Warning: Step 18 is very important to prevent network address errors on the PC when the process is complete. **Note:** When the Ethernet restarts, it will lose connection to the PC, reported as, "Connection to host lost".

Connect SOLAIR 1100LD to Production LAN

Connect Ethernet Cable to Instrument

It is presumed the previous steps were performed on the SOLAIR in an Off-LAN state (not connected to a production network). Power the SOLAIR OFF and disconnect any previously attached cabling.

Attach the network cable that will be used for production to the SOLAIR and the other end to the production network receptacle. Apply power to the instrument and check the port LEDs to verify the connection is working.

When all steps are completed, the SOLAIR will supply data to the LAN connection. After approximately 60 seconds, monitoring equipment and software should "see" the instrument and be able to retrieve data from it.

For additional information on data provided by the 1100LD, see "Data View Buffer Screen" in "Operating Counter" on page 6-53 and the monitoring software's Operating Manual for detail information regarding downloading of this data.

Contact Lighthouse Worldwide Solutions Technical Support at 1-800-945-5905 (Toll Free USA) or 1-541-770-5905 (Outside of USA) for additional information or further assistance.

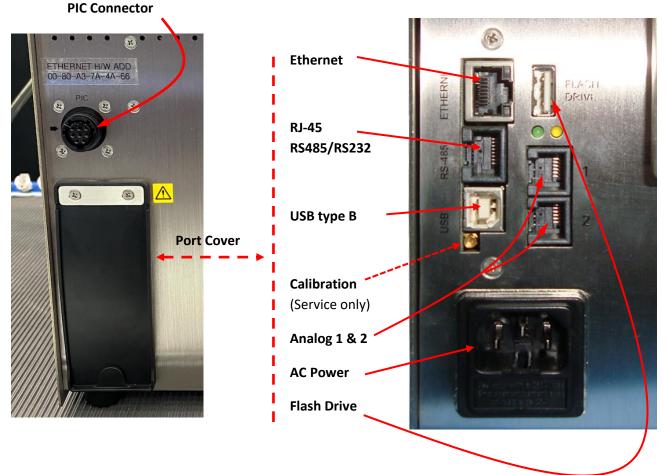
Chapter 5 – Communications

SOLAIR Communication Mode

This chapter contains information on how to set up the SOLAIR 1.0 CFM instrument to program and communicate with it.

Overview

The communication ports are labelled as in Figure 5-1. The Ethernet port is used to connect the instrument to an Ethernet LAN; RS485 port is used to connect the unit to a PC COM port via an RS485 serial line or to an RS232 or RS485 network; the USB port is used to connect the instrument to a PC USB port.







Warning: DO NOT plug the USB cable into the Ethernet or RS-485 ports. THIS WILL SHORT out the pins inside these ports and cause damage to the instrument. **Warning:** Please note that only one communication port may be used at one time. Attempting to simultaneously connect the instrument to multiple interfaces, such as Ethernet AND RS485 or USB and Ethernet or all three will fail. The instrument must be powered OFF before changing from one interface to another, such as from USB to Ethernet.

Ethernet Communications

The Ethernet RJ-45 connector (See Figure 5-1) provides Ethernet connectivity, over which the instrument uses the MODBUS over TCP/IP communication protocol. Communicating with the instrument on an Ethernet LAN requires a PC or server running a MODBUS communication package, such as LMS Express, Express RT or LMSNet connected to same LAN. Both must be configured to use the same IP address range, subnet and default gateway. It is strongly advised that the instrument be assigned a static IP so its address does not change and software programs monitoring its data will not lose contact with it due to a DHCP change. Contact the local IT or Network Admin staff for clarification and IP assignment or Lighthouse Technical Support at 800-945-5905 (USA Toll Free) or 541-770-5905 (Outside of USA) for more information.

The instrument can be connected directly to a PC computer Ethernet port by using a crossover cable for testing and configuration purposes. It must use a 'standard' straight-through cable to attach to an Ethernet hub or switch.

Note: See section "Ethernet Adapter" in Chapter 4 for setting up Ethernet Communications.



Warning: Connect the Ethernet port ONLY to an Ethernet LAN.

RJ-45 Comm Port

The RJ-45 connector (see Figure 5-1) on the instrument's RS-485 port has both RS232 and RS485 lines. The pinouts are shown in Table 5-1.

RJ45 Pin	Signal Name
1	RS-232-TX
2	RS-232-RX
3	RESERVED for future use
4	RS-485B
5	RS-485A
6	RESERVED for future use
7	24VDC
8	GND

Table 5-1 RS232/RS485 – RJ45 Pinouts



Warning: +24VDC is present on RS-485 Port at Pin 7.

RS485 Communications

The instrument uses RS485 as one of its communication modes. Attaching the instrument to an RS485 network requires special attention to topology (wiring scheme of network) before and after the design phase to make sure the SOLAIR 1.0 CFM and other instruments perform as expected.

A standard Cat5 cable is used to connect the instrument to an RS485 network. Table 5-1 illustrates the RS232/RS485 RJ45 pins and the signals assigned.

RS232 Communications

The instrument can use RS232 as a communication mode by using the USB to RS232 Converter cable. The cable is connected to the RJ-45 Comm Port on the Solair and to any USB port on a PC.

Windows will detect that a new hardware device has been attached and will finalize the installation as needed. This is a routine "registering" of components that should only take a moment. An additional COM port will be added to the PC.

USB Communications

The SOLAIR provides point-to-point communications via the USB Port.

If it hasn't been done, yet, install the USB driver provided on the product CD. Once it has been installed and the instrument is connected, the driver will be used to establish communications using a virtual COM port on the PC.

Using the USB Port to connect to a PC

To connect the instrument to a computer using the USB port, make sure that the driver has been installed first. Connecting the instrument to the PC and applying power before the driver has been installed will be problematic. Refer to the following:

- 1. Remove power from the instrument.
- 2. Connect Side B of a standard "A to B" USB cable to the instrument (only Side B will fit) See Figure 5-2.

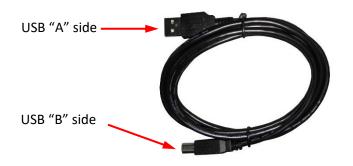


Figure 5-2 "A to B" USB cable

- 3. Connect Side A to any available USB port on the PC.
- 4. Apply power to the instrument.
- 5. Windows will recognize that a new hardware device has been attached and will finalize the installation as needed. This is a routine "registering" of components that should take only a moment. An additional COM port will be added to the PC.
- 6. Identify the computer port that has been added to the PC by using the "Properties" of My Computer and examining the COM ports. USB ports are generally added to the bottom of the list and named USB COM port 'x'. Refer to Figure 5-3 for screen examples (Windows XP).

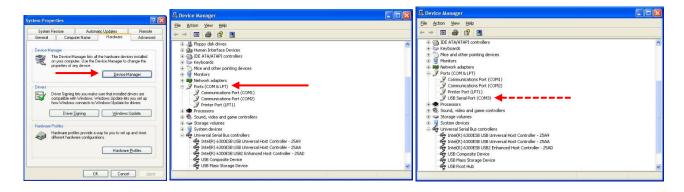


Figure 5-3 Example Device Manager Screens

7. Use LMS Xchange or one of the LMS Express products to connect to the instrument and retrieve data from it. Use the port assignment determined above.

USB Flash Drive

Reports can be set up to print to the printer or saved to the USB Flash Drive port. When the Flash Drive is selected, the report chosen can be saved in either a CSV (Comma Separated Value) formatted text file or an encoded LSD (Lighthouse Secure Data) non-human readable file that can be imported and decoded in LMS Express. See Figure 5-4

μ	Σ	ft ³	\smile		R	
0.10			_	81.3 33.6	171 H 171	
0.15	USB Drive Found			AU	то	
0.20				ES:		2
0.25 -			LOOM	References	0:01:0	. I
0.30	14875		SAME	LL	0:00:1	
0.50			HOLD	:	0/300	
0.70			RECS	i:	07300	
1.00		27	51	-OP	PEC	h

Figure 5-4 MAIN Screen, Flash Drive Attached, USB Mode

Connecting a USB flash drive will display the message "USB Drive Found" once the drive has been detected. Please wait to perform any transfers to the drive until the message has ended, which means the drive is ready. If the drive is not detected, try swapping it out for another flash drive. If the flash drive is still not detected after attaching a known good drive, contact Lighthouse Technical Support at 800-945-5905 (USA Toll Free) or 541-770-5905 (Outside of USA).

Note: Make sure to use the supplied USB flash drive to ensure file transfer compatibility with the Solair.

Blank page

Chapter 6 – Operate Solair

Using the Instrument for the First Time

This chapter describes how to use the SOLAIR 1100LD Airborne Particle Counter. The SOLAIR is ready to use out of the box. To start using the instrument, proceed as follows:

- 1. Install the instrument's battery according to instructions in Chapter 3.
- 2. Position the instrument in the environment to be measured.
- 3. Make sure the front power switch is OFF (not illuminated).



Figure 6-1 SOLAIR 1100LD Power Button

4. Plug AC power cord into SOLAIR and AC outlet. Make sure enough space exists to allow quick and safe removal of the AC cord if needed. See Figure 6-2.

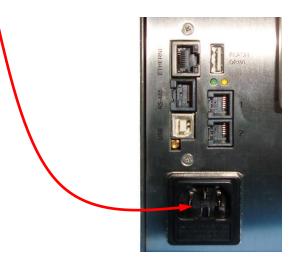


Figure 6-2 AC Power Input Connection



Warning: Do not attempt to sample reactive gases (such as hydrogen or oxygen) with this instrument. Reactive gases create an explosion hazard in the instrument. Sampling any gas under pressure can damage the instrument and void its warranty. Sampling any gas that is not the same density as ambient air can result in inaccurate data. Please contact Lighthouse at 800-945-5905 (Toll Free USA) or 541-770-5905 (Outside of USA) for more information.

5. Remove the protective cap from the inlet barb located on the top of the unit. If using an isokinetic probe, install the probe by connecting the probe tubing to instrument's inlet barb.



Figure 6-3 Installing Tubing onto Inlet (example)

- 6. Press the front panel power button (figure 6-1) to power on the instrument.
- 7. While booting, the unit displays a start-up screen.
- 8. The MAIN screen displays.

Warning: Attempts to perform procedures or analyze dangerous or harmful environmental conditions that are not allowed or specified in this manual or use this instrument in any manner not specified by the manufacturer may impair the protection provided by the equipment.

Warning: No water, solvents or other liquids of any type should be allowed to enter the instrument via the inlet tube or other entry point. Failure to heed this warning will void the warranty.



Figure 6-4 MAIN Screen Displayed at Boot Up

9. If analog sensor were ordered, plug them into the connectors labelled 1 or 2 on rear of the instrument. See Figure 6-5.

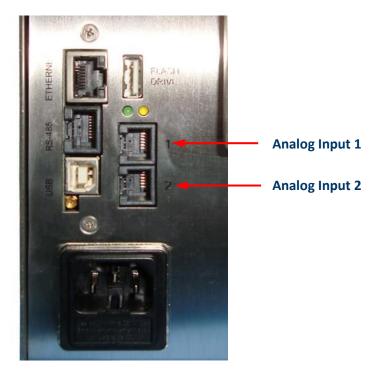


Figure 6-5 Analog Channel Connectors

10. Make sure the Inlet port is not capped or plugged and is properly connected to sample tube then press the "START" button on the touch screen to start the instrument.



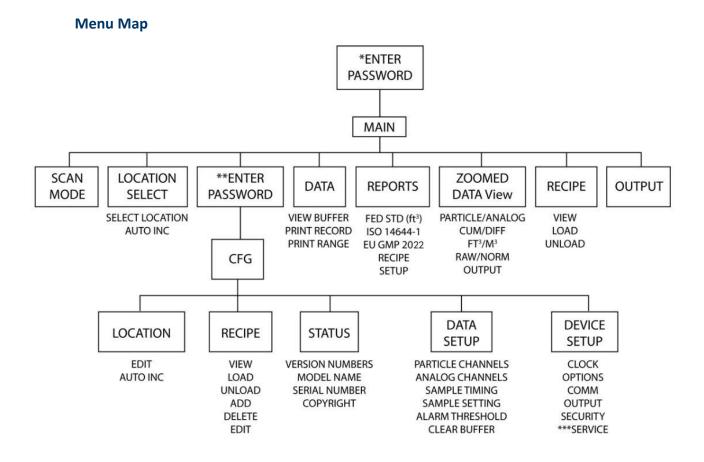
Figure 6-6 Instrument Start Button Example

- If 5-Sec Start-up is set (default), "STARTING" will display for 5 seconds when the pump turns on.
- When the SOLAIR starts counting, "COUNTING" appears on the display. Particle counts are displayed according to the size of each particle.
- If the instrument has been programmed with a delay before starting the pump, it displays, "DELAY".
- IF the instrument is in AUTO mode with cycles and a hold time, "HOLDING" will display after each cycle and "FINISHED" will display when all the cycles are complete.
- Press the "STOP" button to stop the instrument before the cycles are complete.

Touch Screen Overview

The SOLAIR incorporates a unique touch screen interface to control and configure the instrument.

This interface allows the user to easily view and configure the instrument to specific needs and applications. Figure 6-7 illustrates the menu map.



* If POWER ON password is enabled.

** If CFG password is enabled.

*** For Authorized Service Provider Only.

Figure 6-7 Menu Map

MAIN Screen

The MAIN screen provides the user a snapshot view of the status of the instrument. The instrument can be powered by AC power or an internal, removable battery. When the instrument is using battery power, the battery indicator will show the level of battery charge remaining as shown in Figure 6-8.

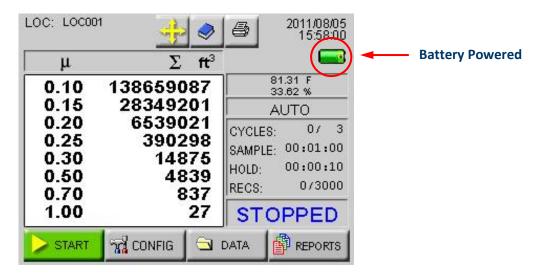


Figure 6-8 MAIN Screen – Battery Operated

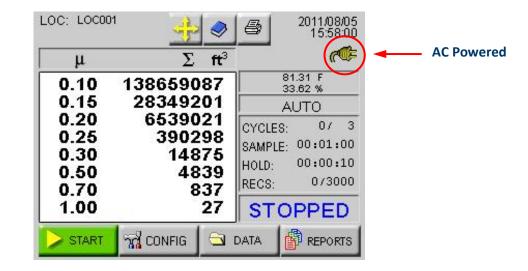


Figure 6-9 MAIN Screen – AC in Use

When the AC indicator symbol is displayed, it indicates that the instrument is getting its power from an AC source. See Figure 6-9.

Note: The screen examples in this chapter are for visual reference. The values displayed may not be indicative of actual values. The **MAIN Screen** displays the following options and information:



- LOCATION: Displays the location that is currently being measured. Up to 200 alphanumeric locations can be configured.
- LOCATION SELECT button: Allows user to change location before sampling.



RECIPE button: Allows the user to view, load and unload recipes that have been configured and saved in the recipe database.

PRINT LAST RECORD/SAVE LAST RECORD TO FLASH DRIVE: Prints the last recorded sample using the current configuration to determine the type of data printed (i.e., cumulative vs. differential, raw vs. normalized, ft³ vs. m³). When the USB option is

- Note: Hard copy printouts are available only when the optional thermal printer is installed.
- If the instrument is counting when the "X" appears in the battery indicator, the pump will automatically stop to prevent the battery from discharging completely.
- If this happens, attach the unit to AC and make sure the front power switch is ON.
- The unit will recharge completely in about 4-5 hours.

Users can continue to run samples and take counts while the unit is plugged in.

- The print and USB options are configured through the OUTPUT button in the CONFIG screen. For more details about printing, see the Configuration section later in this chapter.
- **Date/Time:** Displays the current date and time.

enabled, the last record is saved to a flash drive.

Battery Indicator: Indicated that the instrument is being powered by a rechargeable battery. The amount of battery life left is denoted by the fill inside the battery icon. When the battery is low, the words "BATT LOW!" will appear on the screen and the unit will beep continually until it is plugged into its AC power cord for recharging. See Figure 6-10.





Figure 6-10 Battery Level Indicators

- **AC Indicator:** Indicates that the instrument is being powered with its AC power cord. If the battery is installed, the instrument will charge the battery when the instrument is plugged in.
- Flow Status: When the instrument is sampling, the Flow Indicator will display • sufficient or insufficient flow







- Service Indicator: Indicates that the instrument may need service. If the wrench icon displays, please contact an authorized Lighthouse Service Provider at 1-800-945-5905 (USA Toll Free) or 1-541-770-5905 (Outside of USA) for assistance or send an email to techsupport@golighthouse.com.
- µ: The mu symbol indicated the particle sizes, in micrometers, configured for the instrument. These sizes are pre-configured at the factory. To order an instrument with non-standard sizes, please contact a sales representative at Lighthouse 1-510-438-0500 (Sales).
- **DATA DISPLAY:** This indicates whether the counts are being displayed in Differential (Diff) mode or in Cumulative (Cuml) mode and if the counts are normalized to ft³ or m³.







Normalized m³

- **MODE:** Displays the current mode selected; possible modes are AUTO, MANUAL, CONCEN (Concentration) and BEEP.
- **CYCLES:** Indicates the number of times that the count will be taken at a given location in Auto mode. "1/3" indicates that the count is the first of three samples to be recorded at this location. The maximum number of cycles is 999. When set to 0, the unit will run in Auto mode continuously until the STOP button is pressed.
- **SAMPLE:** The Sample Time (hh:mm:ss) is the duration of one counting cycle. The Sample Time will count down on the MAIN screen when the instrument is in AUTO or Manual mode so the user can see how much time is remaining in the sample period. In Concentration mode, the Sample Time will count to 6 seconds per cycle.

Note: If Hold time is greater than 1 minute, the pump will stop during that time. At the end of the hold time, the pump will restart.

- **HOLD:** Displays the hold time in between cycles. The maximum hold time is 99 hours, 59 minutes, 59 seconds.
- **RECS:** This displays the current number of records stored in the instrument and the total number of records that can be stored. The data buffer is a circular buffer. The instrument can store up to 3,000 records. An asterisk (*) will appear in front of counts when the buffer wraps.

• **START/STOP:** Press START button on the screen to start counting. When running, the instrument will display "COUNTING" in the lower right corner of the screen as shown in Figure 6-5. Press the STOP button to stop counting; the word "STOPPED" will display.

LOC: LOC00	n 🚽	2	8	2011/08/05 15:58:00
μ	Σ	ft ³		⇒∢⊄
0.10	1386590	1997 (81.31 F 33.62 %
0.15	283492			AUTO
0.20	65390	01020433	CYCLES	. 07 3
0.25	3902		SAMPLE	
0.30	148	375	HOLD:	00:00:10
0.50	48	339	0.025030	0/3000
0.70	8	337	RECS:	
1.00		27	COL	INTING
STOP	ିଲ୍ଲ CONFIG			

Figure 6-11 Counting Mode

LOCATION Selection

Changing Locations

The location number for the environment to be measured can be changed by pressing the LOCATION button at the top of the MAIN screen. Figure 6-12 displays the Select Location screen.

	001: LOC001	
	002: LOC002	
	003: LOC003	
	004: LOC004	
	005: LOC005	
	006: LOC006	
	007: LOC007	
	008: LOC008	
	009: LOC009	
	010: LOC010	
-	-	

Figure 6-12 Location Select Screen

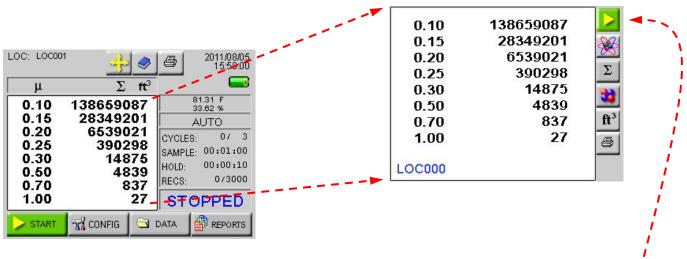
- The blue highlight indicates which location is currently selected.
- Use the UP and DOWN arrows to select a location. The single arrows will move the cursor up and down by a single line. Locations can also be selected by touching the location name on the screen.
- Recipes associated with a specific location may also be loaded when that location is selected.
- The AUTO INC button, when activated will allow the user to advance to the next location once the current cycle is completed.
 - Press the MAIN button to return to the MAIN screen. Whichever location is currently selected will be the location displayed on the MAIN screen.

Locations in AUTO Mode

When the instrument is in Automatic Mode and the START button is pressed, the instrument will start counting particles automatically according to the SAMPLE time, HOLD time and number of cycles that are configured.

Zoomed Data View

There are 2 different Zoom views. The user can either view a single column of data (differential or cumulative) in a larger font, or they can view both differential and cumulative data on the same screen in a smaller font. Tap anywhere in the Particle Data area to display the Zoomed Data View. See Figure 6-7.





In the Zoomed Data View, functions can be performed using the toggle buttons on the right-side bar. See Figure 6-13 and Figure 6-14. When the instrument is STOPPED or HOLDING, the user may also press anywhere in the white data area to return to the MAIN Screen view.

		START or STOP counting
×	TO BE	Display Particle data or Analog data
Σ	Δ	Display Cumulative / Differential data
-	1	Display Raw / Normalized particle data
ft ³	m ³	Display ft ³ / m ³ when configured
Æ	ò	PRINT the last record



Viewing Two Columns of Data

The unit can display both Differential and Cumulative data at the same time on the Zoomed View screen. To enable this feature, go to the CONFIG screen and select the Device Setup Options button. See Figure 6-15.



Figure 6-15 CONFIG: Options Button

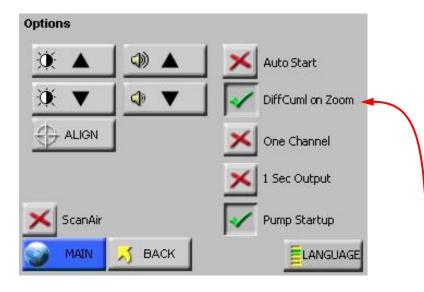


Figure 6-16 DiffCuml on Zoom Button

Select the button "DiffCuml on Zoom" as shown in Figure 6-16. This will display both differential and cumulative data on the Zoomed View screen as shown in Figure 6-17.

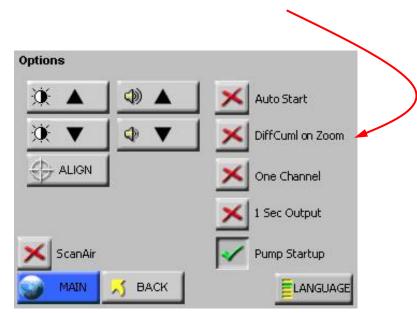
0.10	138659087	
0.15	28349201	SA
0.20	6539021	20
0.25	390298	Σ
0.30	14875	-
0.50	4839	
0.70	837	ft ³
1.00	27	9
LOC000		

Figure 6-17 Differential and Cumulative Data in Zoomed View

The buttons available when touching the data area of the screen after selecting DiffCuml on Zoom are shown in Figure 6-18. Note the selections are different but their functions are the same as on dual display screen.

		START or STOP counting
×		Display Particle data or Analog data
Σ	Δ	Display Cumulative / Differential data
-	•	Display Raw / Normalized particle data
ft ³	m^3	Display ft ³ / m ³ when configured
8	\$	PRINT the last record

Figure 6-18 Diff / Cuml Screen Button Actions



To return the instrument to the default single-column zoom view, return to the MAIN Screen, press CONFIG, Options and deselect the button "<u>DiffCuml on Zoom</u>" button. See Figure 6-19.

Figure 6-19 Disable DiffCuml on Zoom

Select the MAIN button to return to the MAIN Screen view or press BACK to return to the previous level. Here, the user can choose what data type is to be displayed in one column on the Zoomed View screen. Go to the Settings screen and select Differential or Cumulative for the data type. See Figure 6-20.

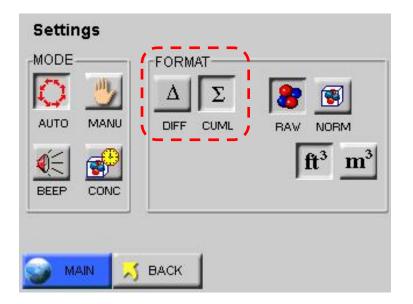
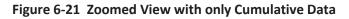


Figure 6-20 Settings Screen

Press the MAIN button, then tap in the data area to go into the Zoomed View. Only one column of data is displayed, See Figure 6-15.

	400050007	
0.10	138659087	
0.15	28349201	8
0.20	6539021	0
0.25	390298	Σ
0.30	14875	-
0.50	4839	
0.70	837	ft ³
1.00	27	6
LOC000		



Only one column of data is displayed.

CONFIG (Configuration) Screen

Press CONFIG on the MAIN screen to display the Configuration screen as shown in Figure 6-22.

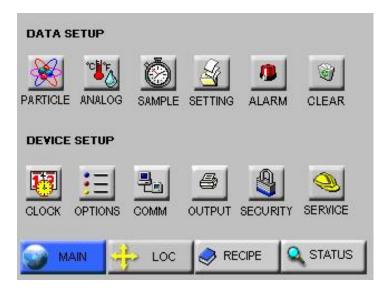


Figure 6-22 Configuration Screen

Data Setup includes buttons to enable/disable particle channels, configure analog channels, set sample record parameters, sample settings, thresholds, enable/disable alarms, and clear the data buffer.

Device Setup includes buttons to configure the instrument's date and time, set the LCD contrast, adjust the instrument's beep volume, enable the instrument to AutoStart, set it to display only one channel of data, enable real-time MODBUS output, set the instrument's communication address, enabling print or USB functions, enable password restrictions, and/or (with proper authorization) adjust service settings.

DATA SETUP

Figure 6-23 displays the Data Setup option buttons. These options allow the user to configure the parameters for data collection during a sample.







Particle Channels

The instrument's particle channels can be enabled or disabled on the Particle screen. A checkmark is displayed next to each enabled channel. See Figure 6-24.

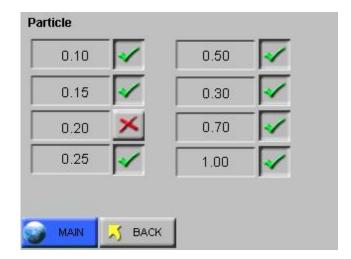


Figure 6-24 Particle Channel Configuration

• The checkmark button next to each channel size is a toggle. Press it once to disable a channel and a red "X" will display, indicating that the channel is disabled. Press the button again and it will change back to the checkmark, enabling the channel.

Note: The data buffer is cleared when channels are enabled or disabled so that all the data in the buffer has the same number of channels. • Pressing MAIN or BACK will prompt to clear all collected data as shown in Figure 6-25.



Figure 6-25 Clear Data Screen

• From this screen, the user can press OK to clear the data.

If the user selected the MAIN button from the Particle screen, then selecting OK will return to the MAIN screen. If the BACK button was selected, then selecting OK will return to the CONFIG screen.

Selecting CANCEL will cancel any changes and return to the Particle screen. When channels are disabled, they are removed from the MAIN screen display, from the reports and from the printouts.

The channel size for any disabled channels remains in the Data screen but the instrument does not record data for them.



Analog Channels

Analog channels are set up in the CONFIG menu from Analog screen. The SOLAIR has two analog ports on the rear of the chassis as shown in Figure 6-26. Each port can be used for one dualchannel or two single-channel 4-20mA sensors (when wired correctly), two devices total per port. When each port is connected to two single-channel analog sensors, a total of four analog sensors may be connected to the SOLAIR. Otherwise, only one single-channel or one dual-channel device may be used at a time on each port.

Please contact Lighthouse at 800-945-5905 (USA Toll Free) or 541-770-5905 (Outside of USA) for additional information about converters and wiring.



the analog configuration will change historical environmental values in the data buffer.

Note: Changes to

Figure 6-26 Analog Port Connectors

Analog channels are labelled in the settings as A1 through A4. A1 and A2 correspond to Analog port 1 on the chassis and A3, A4 correspond to port 2. A1 and A3 are the first channel and A2 and A4 are the second channel of these ports. So, if a single-channel sensor is attached to port 1 and is wired to connect to channel one, its data will be displayed on A1. If it is wired to operate on the second channel, its data will be displayed on A2.

If a dual-channel sensor, such as the Lighthouse TRH (temperature, relative humidity) probe, is connected to port 1, its temperature data will show up on A1 and its relative humidity data will be displayed on A2.

Touching the far-left column at the screen shown in Figure 6-27 enables or disables the channel. When enabled, the channel label appears. Channels must be enabled before their data will be stored in memory.

1	TEMP	0.00	150.00	F
2	RH	0.00	100.00	PCT
3	AIRV	0.00	200.00	FPM
×		0.00	100.00	

Figure 6-27 Analog Setting Screen

Touching the top row, second column will allow entering **TYPE** data. The example shown in Figure 6-28 illustrates entering a temperature probe type. Examples of types would be TEMP, RH, AIRV or AV and DP. Keep in mind that the 'type' applies to the channel being configured, as discussed earlier in this section.

Use the ERASE button to erase one character at a time and the ENTER to accept the value. The BACK button will return to the previous screen without making any changes.

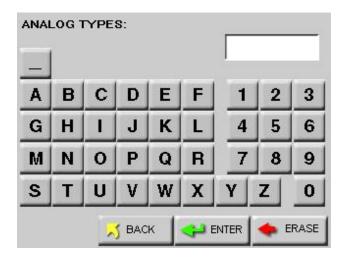


Figure 6-28 Analog Types Screen

Touching the UNITS column allows entering units for the channel, such as PCT, F, kPa and FPM (Maximum of three characters). The example shown in Figure 6-29 illustrates temperature in Fahrenheit using the letter 'F'.

Use the **ERASE** button to erase one character at a time and the **ENTER** to accept the value. The **BACK** button will return to the previous screen without making any changes.

_						F		
A	В	С	D	E	F	1	2	3
G	Н	1	J	к	L	4	5	6
M	N	0	Ρ	Q	R	7	8	9
s	Т	U	۷	W	X	Y	z	0

Figure 6-29 Analog Units Screen

Touching the **MIN** or **MAX** column button, activates the screen shown in Figure 6-30. Press the number buttons to enter the desired value followed by the ENTER button.

Press the **ERASE** button to erase the value, one character at a time or press **BACK** to return to the previous screen without making any changes.

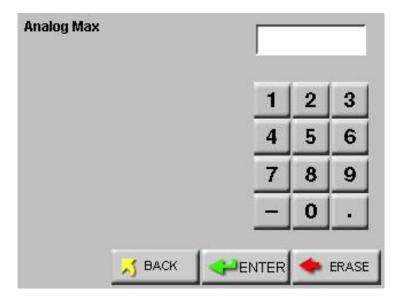


Figure 6-30 Analog Min / Max Values Setting Screen

When the desired settings are complete, a screen showing data like that shown in Figure 6-31 allow the user to review the settings. To return any of the screens to correct or change an entry requires only to press the corresponding button.

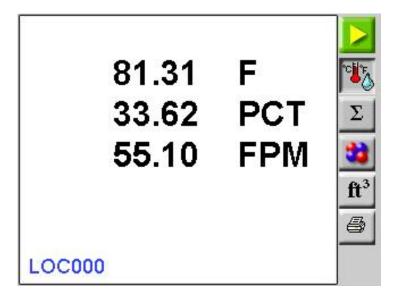


Figure 6-31 Analog Settings Complete Screen

Analog Data Display

Figure 6-32 shows the **MAIN** screen where the values for Analog 1 and Analog 2 are displayed above the instrument counting mode.

LOC: LOC00	1	2	8	2011/08/05 15:58:00
μ	Σ	ft ³		
0.10 0.15 0.20 0.25 0.30 0.50 0.70		201 21 298	CYCLE SAMPL HOLD: RECS:	
1.00		27	ST	OPPED
> START	ିଲ୍ଲ CONFIG		DATA	

Figure 6-32 Analog Data Displayed

Zoomed Analog Data Display

When the instrument is Holding or is not Counting, the user can touch anywhere on the Particle Data display area to activate the Zoomed Data View.

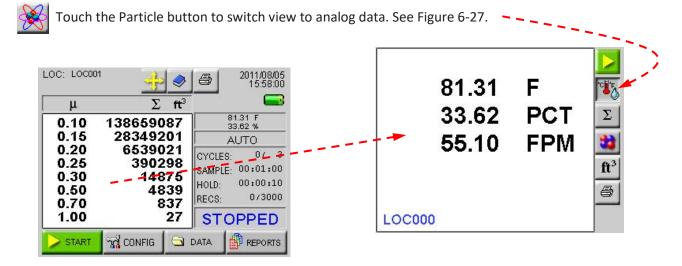


Figure 6-33 Zoomed Analog Data Displayed

SAMPLE

The SAMPLE screen allows the user to configure the number of cycles, count times and volumes when running a sample. See Figure 6-34.

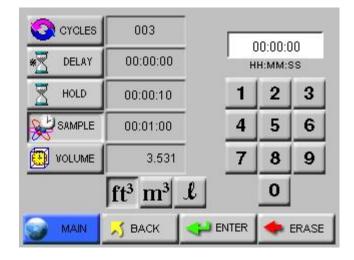


Figure 6-34 Sample Timing Configuration Screen

- **CYCLES:** The number of cycles is set to determine how many times the instrument samples the air in a single location. This is used only in AUTO mode. The range is 0 999. When Cycles is set to 0, the instrument will continue running samples indefinitely until the **STOP** button is pressed.
- Select the **CYCLES** button; enter the number of desired cycles using the numeric keypad on the right. Press **ERASE** to erase a number, if needed. Press **ENTER** to set the Cycles.
- **DELAY:** The Initial Start Delay (hh:mm:ss) is the time between pressing the **START** button and the unit starting counting. The Initial Start Delay gives the operator time to exit the area under test so that the measurement is taken under a controlled condition. The maximum delay time is 99 hours, 59 minutes, and 59 seconds. Select the **DELAY** button; enter the initial delay time in hours, minutes and seconds using the numeric keypad on the right. After the value is entered, press **ENTER**.

The maximum hold time is 99 hours, 59 minutes, and 59 seconds. This field will count down to indicate how much time is left for the Hold period.

Select the **HOLD** button; enter the time in hours, minutes and seconds using the numeric keypad on the right. Press **ERASE** to erase a number, if needed. Press **ENTER** to set the Hold Time.

- **HOLD:** The Hold Time (hh:mm:ss) is the time between count cycles when the instrument is not counting particles.
- **SAMPLE:** The Sample Time (hh:mm:ss) is the duration of one counting cycle. The Sample Time will count down on the MAIN screen when the instrument is in Auto or Manual mode to indicate how much time is remaining in the Sample.

Note: The pump starts immediately when START is pressed. To operate properly when a Delay is set, the Delay should not be less than 5 seconds.

Note: If the Hold time is set to 00:00:00 in Auto Mode, the instrument will run the samples according to the sample time and the # of cycles, but with no hold time in between cycles.

Note: If the Hold time is greater than one minute, the pump will shut off during the specified hold time.

Note: The maximum Sample Time is 23:59:59.

Select the SAMPLE button; enter the time in hours, minutes and seconds using the numeric keypad on the right. Press ERASE to erase a number, if needed. Press ENTER to set the Sample time.

• **SAMPLE VOLUME:** Instead of selecting a specific Sample Time, the instrument can be set to measure a specific Sample Volume in cubic feet (ft³), cubic meters (m³) or liters (l). When this is set, the corresponding Sample Volume will automatically be set. See Figure 6-35.

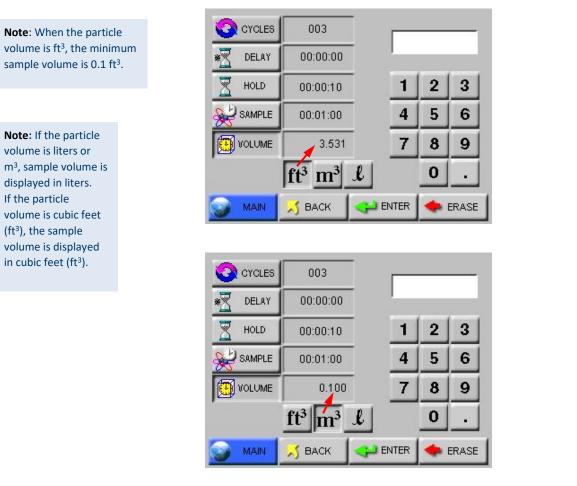


Figure 6-35 Changing Sample Volume Unit of Measure

Press **BACK** to return to the Configuration screen or press **MAIN** to return to the MAIN screen.



SETTING

The Settings screen allows the user to configure the instrument to count in different modes and formats when running a sample. See Figure 6-36.

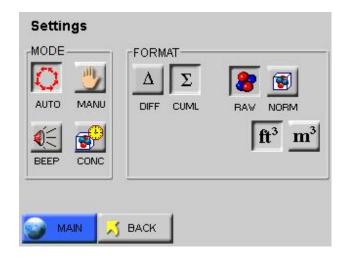


Figure 6-36 Sample Settings Screen

COUNT MODE

The following modes are available: Auto, Manual, Beep and Concentration.

• **AUTO** - When the instrument is in Automatic Mode and the START button is pressed, the instrument will start counting particles automatically according to the Sample Time, Hold Time and the number of Cycles that are configured.

If Cycles are set to 0, the instrument will continue indefinitely in Auto Mode until the STOP button is pressed.

- **MANU (Manual Mode)** When the instrument is in Manual Mode, it will start counting when START is pressed and stop at the end of one programmed Sample Time.
- CONC (Concentration Mode) When the instrument is in Concentration mode, it gives a calculated value of the concentration of particles in a volume of air, measured and displayed on the MAIN screen in either counts per cubic foot or per cubic meter. Counting starts when the START button is pressed and it will continue until the STOP button is pressed. The sample time for Concentration mode is six seconds. As the sample time on the MAIN screen counts from one to six, the particle counts are updated continuously. Concentration data will be recorded and can be viewed in the Data screen and on the printouts.
- **BEEP** In this mode, the instrument is pre-configured to beep according to the alarm threshold set in the Alarm configuration and the instrument's sample time when the instrument is set

to collect cumulative data. Counting starts one second after the START button is pressed and will continue until the STOP button is pressed or the number of configured cycles is reached.

If no channel is set for alarming, when BEEP mode is selected the instrument will automatically select the smallest channel size, at whatever the alarm threshold is set to, to alarm on.

If alarming is enabled on more than one channel, when the instrument is in BEEP mode it will beep if the alarm threshold is exceeded on any of the channels enabled for alarming.

The data will be recorded, based on the set sample time and hold times, and can be viewed in the View Buffer and on the printouts, however there will be no indication on the record that the data was saved while the instrument was in BEEP mode.

Geiger Counter Mode

While in BEEP mode the instrument can be set to beep 1 to 4 beeps per second depending on the number of particles the instrument has counted per second.

To set up the instrument for Geiger Counter Mode:

- 1. Enable BEEP Mode
- 2. Set the smallest particle channel to 1.

In Geiger Counter Mode the instrument will beep from 1 beep up to 4 beeps per second if it counts from 1 particle up to 4 particles per second. The maximum beeps per second the instrument can emit are 4 per second even if the instrument counts 100 particles per second.

The value set in the smallest particle channel's alarm is the trigger for a single beep per second. If the smallest particle channel is set to 2, the instrument will beep once every second for every 2 particles the instrument counts per second.

PARTICLE DISPLAY

Data on the instrument can be displayed in Differential (DIFF) or Cumulative (CUML) counts.

For example, the cumulative count for the $1\mu m$ channel is the sum of that channel's count + 2.5 μm count + the 5 μm count.

The differential count for the 1 μ m channel is the number of particles between 1 μ m and 2.5 μ m.

The data displays on the MAIN screen according to whichever is selected (DIFF or CUML).

The data format is either Raw (RAW) or Normalized (NORM). Raw data displays the actual number of particles counted. Normalized data shows particle concentrations calculated from the raw data based on the settings chosen (ft3 or m3).

Volume of Air = Sample time (minutes) x FlowRate (CFM)

Normalized Data = Number of Particles/Volume of Air

Press **BACK** to return to the Configuration screen or press **MAIN** to return to the MAIN screen.

ALARM

P

The Particle Alarm screen allows the user to enable alarming on specific channels as shown in Figure 6-37.

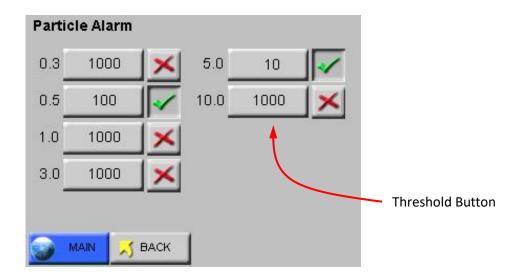


Figure 6-37 Particle Alarm Configuration Example

To enable the alarming for any channel, press the "X" next to that channel. When a checkmark is displayed, that channel is enabled for alarming. Press the checkmark to disable the alarming for that channel.

Alarm Threshold

Press the Threshold Button next to the enabled channel to set the alarm threshold for that channel. The Alarm Threshold screen will open as shown in Figure 6-38.

Alarm Threshold Note: Alarming is only applicable for AUTO and 100 MANUAL mode. It applies only to Raw particle counts even if the instrument is 2 3 displaying Normalized data. 5 6 If the instrument is set to Differential data, the alarm 8 threshold will apply to the 9 differential counts. Õ If the instrument is set to display Cumulative data, ERASE BACK ENTER the alarm threshold will apply to the cumulative counts. Figure 6-38 Configure Alarm Threshold

Enter the desired alarm threshold for the selected particle channel, in number of particles, then press ENTER. The threshold value will be updated on the Particle Alarm screen.

Press BACK to return to the Configuration screen or press MAIN to return to the MAIN screen. The alarm activated channels will display a selection cursor (>) as shown in Figure 6-39.



Figure 6-39 Channels Enabled for Alarming.

When a particle channel that is enabled for alarming goes into alarm, the selection cursor (>) and the channel size are highlighted in red. See Figure 6-40.

Note: If alarms are	LOC: LOCOD	1 🔁
enabled on two		
channels and the user	μ	Σ
presses the screen to acknowledge the alarm when the first channel goes into alarm, the alarm will not sound if the second channel threshold is reached within the same sample period.	0.10 0.15 >0.20 0.25 0.30 >0.50 0.70 1.00	138659 28349 6539 390 14 4
	START	ST CONFIG
	Contract of	A CONTRA

2011/08/05 15:58:00 CUE ft³ 81.31 F 9087 33.62 % 9201 AUTO 9021 07 3 CYCLES: 0298 SAMPLE: 00:01:00 1875 00:00:10 HOLD: 1839 0/3000 RECS: 837 27 STOPPED DATA REPORTS

Figure 6-40 Channels in Alarm

When the instrument begins to beep in response to the Alarm settings, silence the beep by pressing anywhere on the MAIN screen. After acknowledging the alarm, the count will reset when the next sample cycle begins.

CLEAR BUFFER

9

To clear the data buffer on the instrument, press the Clear Buffer button. See Figure 6-41.

	Clear Data?	
🗸 ок		

Figure 6-41 Clear Buffer Screen

Press OK to clear the data or press Cancel to exit screen without clearing the data.

DEVICE SETUP

The Device Setup buttons allow the user to set and adjust how the instrument operates when running samples. Specific functions can be enabled and disabled for display options, data output and security. See Figure 6-42.



Figure 6-42 Device Setup Options



CLOCK

The Date & Time screen allows the user to set the instrument's date and time. See Figure 6-43.

Date & Tim	e			
12 DATE	08/05/2011	0	0/00/00	00
	08/03/2011	M	M/DD/	$\gamma\gamma$
🕚 TIME	15:48:00	1	2	3
M/D/Y	1	4	5	6
D/M/Y	1	7	8	9
Y/M/D	İ		0	
MAIN	📈 ВАСК		-	ERASE

Figure 6-43 Date & Time Configuration Screen

Set the instrument's Date by entering values for the desired month, day and year and then press the ENTER button.

Change the Date's format by pressing the M/D/Y button to display the date as month-first. Alternatively pressing the D/M/Y button displays the Date as day-first and the Y/M/D button displays the date year-first. See Figure 6-44 and Figure 6-45.



Figure 6-44 Date Option: Day First

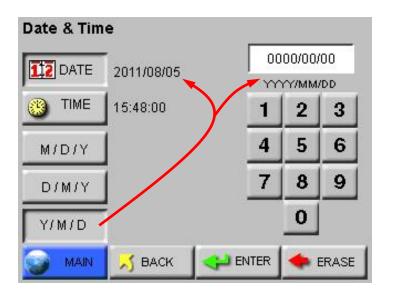


Figure 6-45 Date Option: Year First

Set the instrument's Time by pressing the **TIME** button. See Figure 6-46.



Figure 6-46 Configuring TIME

Enter the desired Time in hours, minutes and seconds then press **ENTER** to save the new time.

Press **BACK** to return to the Configuration screen or press **MAIN** to return to the MAIN screen.



OPTIONS

The Options screen allows the user to make visual and sound adjustments as well as selecting different language formats and start-up functions. See Figure 6-47.

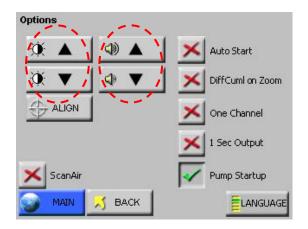
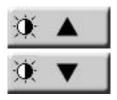


Figure 6-47 Options Configuration Screen



CONTRAST ADJUST

The contrast/brightness of the LCD screen can be adjusted by pressing the first set of UP and DOWN arrows.



AUDIBLE BEEP ADJUST

The audio level of the BEEP can be adjusted by pressing the second set of UP and DOWN arrows.

ALIGN

ALIGN TOUCH SCREEN

The **ALIGN** button allows the user to re-align the touch screen so the locations that they touch on the screen correspond to the expected button or function.

- Press the ALIGN button.
- The screen in Figure 6-48 appears. Touch anywhere on the screen to continue calibration.

Warning: Be careful to touch the screen at the specified locations only. If touching the screen elsewhere during this process, the screen will be incorrectly aligned. IMPORTANT. Performing touch screen calibration. Touchpoints EXACTLY at the positions shown by arrows. Touch screen to continue.

Figure 6-48 Alignment Screen 1

• At the next screen, touch the arrow displayed in the upper right corner. This need to be done a total of three times before continuing to the next alignment. See Figure 6-49.

Note: If the front panel is not responding to stimuli then with the unit powered off, press and hold center of touch screen. Then, power unit on and release screen and follow the instructions on screen.

Using a PDA Stylus provides higher accuracy to the touch screen interface.

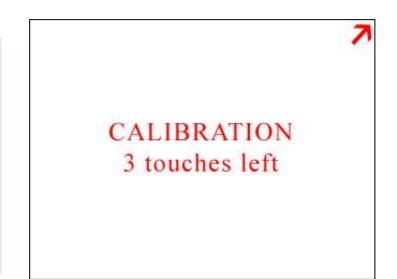


Figure 6-49 Alignment Screen 2

• The third screen displays the arrow in the upper left corner. The arrow will have to be touched three times to ensure calibration as Figure 6-50 illustrates this.

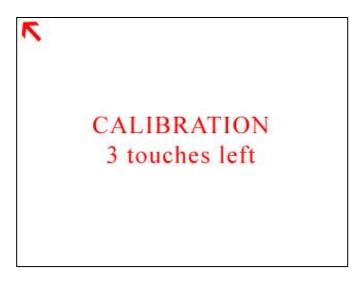


Figure 6-50 Alignment Screen 3

• The fourth alignment screen shown in Figure 6-51, displays the arrow in the at the bottom center of the screen. Touch the arrow three times to finish the alignment process.

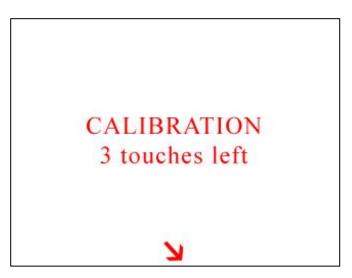


Figure 6-51 Final Alignment Screen

• Once the final alignment is complete, the following screen is displayed. See Figure 6-52. Touch anywhere in the screen to return to the OPTIONs screen.

Note: The screen alignment function can also be accessed by touching the screen when powering the instrument on.

Touch screen to continue.

Figure 6-52 Alignment Saved Screen



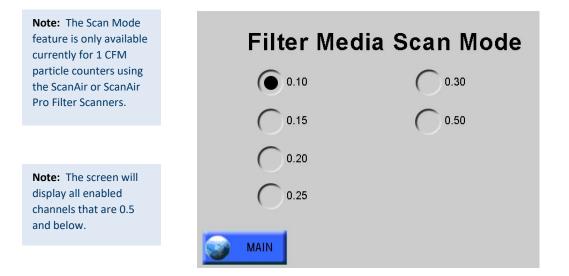
SCAN Mode

The Scan Mode option is available when the ScanAir button is enabled. The Scan Mode button shown in Figure 6-53 will appear on the Main screen next to the Location button.



Figure 6-53 Scan Mode Button

When Using the ScanAir Pro Filter Scanners in conjunction with 1 CFM particle counters, the Scan Mode button opens the Filter Media Scan Mode screen. See Figure 6-54.





The filter scanner can scan for a specific micron particle size by selecting any of the available radio buttons.

🗙 Auto Start -

AUTOSTART MODE

When Autostart mode is enabled, set the Delay time to at least 5 seconds.

If Autostart mode is enabled, when the instrument is powered on (or regains power after a power outage), the instrument will immediately begin sampling based its configured mode, delay, start, and hold times.



DiffCuml on Zoom

If DiffCuml on Zoom is enabled, the counter's display will show two columns of data simultaneously - Differential and Cumulative.



One Channel

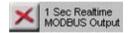
If One Channel is enabled, only the first channel will be displayed on the MAIN screen.

One Channel mode only affects how data is displayed on the MAIN screen. When the instrument is in One Channel mode, data will continue to be recorded, printed, and downloaded for all channels. See Figure 6-55.

LOC: LOC001	-		9	2011/08/05 15:58:00
μ	Σ	ft ³		r Circ
0.10	1386590	87	5	81.31 F 33.62 %
				AUTO
			CYCLE: SAMPLI HOLD: RECS:	S: 0/ 3 E: 00:01:00 00:00:10 0/3000
			ST	OPPED
> START	📆 CONFIG	G (DATA	

Figure 6-55 One Channel Option Enabled

Note: If the first channel is disabled, then the main screen display and zoomed data view will be blank.



One Second Realtime Modbus Output

If One Second Real-time MODBUS Output is enabled, the instrument's settings reset to the following.

- Mode: AUTO
- Cycles: Zero
- Sample Time: One second
- Hold Time: Zero seconds
- Cumulative/Differential: Cumulative (CUML)
- Raw/Normalized: Raw

When counting, the MAIN Screen will update continuously, and data will not be recorded to the data buffer.



ANGUAGE

Pump Start-up

Pump Start-up is ON by default and sets a pump ramp up time at the beginning of the first sample, or at the beginning of all samples if the HOLD time is greater than one minute, to stabilize the laser and air flow. This setting should be left in the default mode unless special applications, such as "surface scans", require it to be disabled.

Language

Pressing the LANGUAGE button allows the user to change the operating language displaying the screen shown in Figure 6-56.



Figure 6-56 Operating Language Screen

Press the desired language button then BACK or MAIN. The default is English.

Note: Alarming is not available when One Second Realtime MODBUS Output is enabled. Note: If any setting (mode, sample time, hold time, etc.) is changed, the One Second Real-time MODBUS Output mode will be automatically disabled.



COMM ADDRESS

The Communication screen allows the user to set the instrument's COMM address. When the SOLAIR is connected to a data collection system or daisy chained to other RS-485 instruments, the instrument's COMM address is used to identify it.

LMS XChange or LMS Express/RT will search for the instrument by the COMM Address specified on the Communication screen shown below. COMM addresses range from 1 to 63.

For RS-485 communications, each device on a multi-port chain must have a unique address. See Figure 6-57.

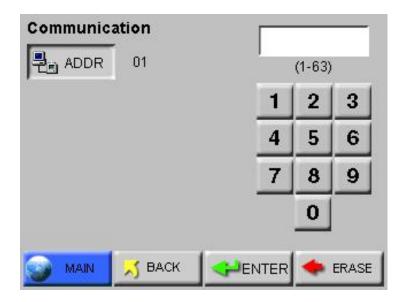


Figure 6-57 COMM Address Configuration Screen

Set the COMM Address by using the numeric keypad to select the address; press ERASE to erase a number, if needed. Press ENTER to accept the value. Press BACK to return to the Configuration screen or press MAIN to return to the MAIN screen.



Output Setup

The Output Setup screen provides the option to send reports to a USB flash drive or to the thermal printer. If USB is chosen, the options are limited to Output on Sample or Output on Alarm. The report can be saved as either a CSV (Comma Separated Value) formatted text file or an encoded LSD (Lighthouse Secure Data) non-human readable file that can be imported and decoded in LMS Express. Figure 6-58 illustrates the USB options.

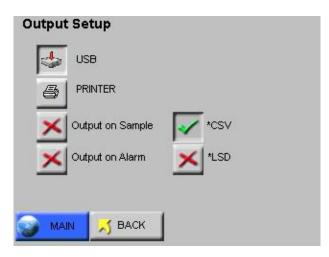


Figure 6-58 Output Setup Screen, USB Settings

Each Dataxxx.csv file is managed separately, and data is added to the file while the flash drive is attached. When the drive is removed, the next insertion updates its index file and a new file is started. The next increment of the 'xxxx' file series is added. These 'csv' text files can be read on any system.

LSD files are securely encoded data files that can be downloaded from the SOLAIR onto a USB flash drive. The files include the following information:

- Model Name
- Serial Number
- Data Records including:
 - Time Stamp
 - Status
 - Location
 - Location Name
 - Sample Time
 - Particle Channel Data
 - Analog Data

LSD files require LMS Express to decode the information. LMS Express provides a new feature that allows the data from an LSD file to be imported into LMS Express. See Figure 6-59.

ata Collection > Manual Data Download
ended

Figure 6-59 LMS Express LSD File Import

If a USB Flash Drive is attached to the SOLAIR, the PRINTER icon will change to a flash drive and the following message will display as shown in Figure 6-60.

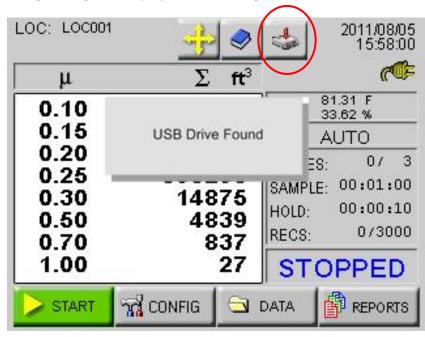


Figure 6-60 Flash Drive Attached, USB Mode

If PRINTER is selected, several options become available for formatting the data and information to be included in the printed reports, as shown in Figure 6-55.

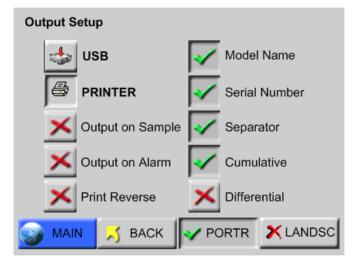


Figure 6-61 Output Setup Screen, Printer Settings

- **Output on Sample / Output on Alarm** When Output on Sample is enabled, a single record will print at the end of every sample. When **Output on Alarm** is enabled, a single record printout will print at the end of any sample that experiences an alarm condition.
- **Print Reverse** This option reverses the direction that the printouts of single records come out of the instrument. By default, Print Reverse is disabled. Since all reports calculate the data in the print range and generate results at the end of the report, all reports (Buffer and Standard) do NOT print in Print Reverse mode.
- **Model Name** When enabled, the Model name of the instrument will print in the header of all printouts.
- Serial Number When enabled, the Serial Number of the instrument will print in the header of all printouts.
- **Separator** When enabled, a line separator will print after the Model Name and Serial Number in the header of all printouts.
- **PORTR** Prints the report in portrait mode. See Figure 6-62.

• **LANDSC** - Prints the report in landscape mode See Figure 6-62.

3100** 123456789 		Serial #: 1	234567	
n: TEST1234 014, 12:34:56 Time: 00:01:00 0 cfm K Counts: Cumul 123456		01/01/20 ST: 00:01 Flow: 1.0 0.3 123456 3.0	14, 12:3 :00 Cur cfm La 0.5 12345 5.0	4:56 nul aser: OK 1.0 2345
12345				
2345				
345				
45				
5				
	123456789 n: TEST1234 014, 12:34:56 Time: 00:01:00 0 cfm K Counts: Cumul 123456 12345 2345 345 45	123456789 n: TEST1234 014, 12:34:56 Time: 00:01:00 0 cfm K Counts: Cumul 123456 12345 2345 345 45	123456789 Serial #: 1 123456789 Location: 014, 12:34:56 01/01/20 Time: 00:01:00 ST: 00:01 0 cfm 0.3 K 123456 Counts: 3.0 123456 3.45 12345 345 45 45	123456789 Serial #: 1234567 n: TEST1234 Location: TEST12 014, 12:34:56 01/01/2014, 12:3 Time: 00:01:00 ST: 00:01:00 Cur 0 cfm ST: 00:01:00 Cur K 0.3 0.5 Counts: 123456 12345 3.0 5.0 345 345 45 45

Figure 6-62 Portrait and Landscape Print Examples

- **Differential / Cumulative** Toggle This toggle option specifies how the data will appear on the printouts.
- **Print Reverse** This option reverses the direction that the printouts of single records come out of the instrument. By default, Print Reverse is disabled. See Figure 6-63.

Note: The user can select both Differential and Cumulative printing at the same time. For normalized values with more than 8 digits, only the whole number will be printed.



Print Reverse Enabled



Print Reverse Disabled

Figure 6-63 Print Reverse Enabled/Disabled

Since all reports calculate the data in the print range and generate results at the end of the report, all reports (Buffer and Standard) do NOT print in Print Reverse mode.

Press **BACK** to return to the CONFIGURATION screen or press **MAIN** to return to the MAIN screen.

Trouble Shooting the Printer

Nothing Prints

- The printer door may not be completely closed. ACTION: close the door completely. See Figure 6-64.
- Print Output is directed to USB Flash Drive. ACTION: Redirect output to printer.



Figure 6-64 Door is Closed and Latched

• The printer paper may be loaded backwards

ACTION: open the printer door and verify that the paper is feeding from the TOP of the roll. See Figure 6-65.



Figure 6-65 Correct Paper Loading Position

• Non-thermal paper might have been substituted. ACTION: replace non-thermal paper with Thermal paper.

Printing is Not Straight

• The Printer isn't aligned properly through the paper feed.

ACTION: make sure the paper is lined up with the left and right sides of the paper feed. Figure 6-66.

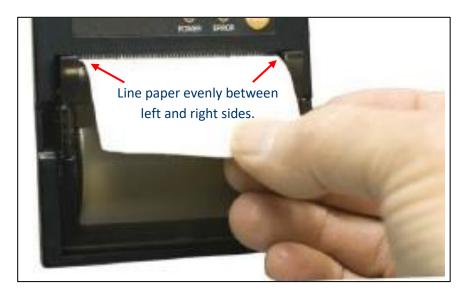


Figure 6-66 Paper Alignment

• The roll could be nearly empty, leaving a lightweight core that might get off center if the printouts are torn off quickly.

ACTION: put in a new roll of thermal paper.

8

SECURITY

Use the Security screen to restrict access to the instrument and/or configuration. The SOLAIR has two different password levels. See Figure 6-67.



Figure 6-67 Security Password Configuration Screen

• Press the red "X" or green check V button to disable to enable either or both passwords.

POWER ON PASSWORD

To restrict who can operate the instrument, enable the POWER ON password. With the POWER ON password enabled, users are required to enter the correct password each time the instrument is turned on.

- At the Security screen, press the **POWER ON** button and type a password of up to 12 characters using the numeric keypad.
- Press the **ERASE** button to delete the last character, if needed.
- Press the **ENTER** button to save and return to the previous screen. See Figure 6-68.

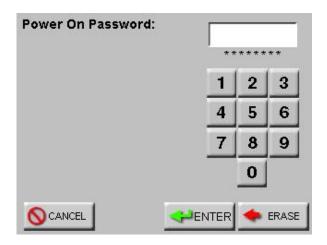


Figure 6-68 POWER ON Password Access Screen

• When the POWER ON password is enabled, the user will see a password access screen just after they turn the unit on. The instrument will remain locked until the correct password is entered.

Warning: Be sure to record the unit's passwords in a safe place. If the password is lost or forgotten, contact Lighthouse technical support at 800-945-5905 (Toll Free USA) or 541-770-5905 (Outside of USA) for assistance. The unit may have to be returned to the factory to reset the password.

CONFIGURATION PASSWORD

The Configuration password prevents unauthorized access to the Configuration screen. See Figure 6-69.

Configuration Password:		_	_
	**	* * * *	* *
	1	2	3
	4	5	6
	7	8	9
		0	
	ENTER	+	ERASE

Figure 6-69 CONFIGURATION Password Access Screen

SER

SERVICE

This section of the Configuration screen is reserved for Lighthouse Authorized Service Providers only. The correct service password must be entered to access this area.

Three options on the lower CONFIG screen, STATUS, RECIPE and LOC display the instrument's status, and allow the user to configure user recipes and locations respectfully.

STATUS

Touching the STATUS button displays the Instrument programmed versions of the various firmware modules. This information is useful when contacting Lighthouse Technical Support personnel. See Figure 6-70.



Firmware: 4.80	Model: SOLAIR 1100LD
I/O Proc: 5.0	Serial Number: 123456789
Report Proc: 4.0 Display: 1.69	Register Map: 1.48
Comparator: 2.05	
Copyright 2002-2013 I	Lighthouse Worldwide Solutions

Figure 6-70 SOLAIR 1100LD STATUS Screen

RECIPE

Selecting the RECIPE button displays the Recipe setup screen. See Figure 6-71

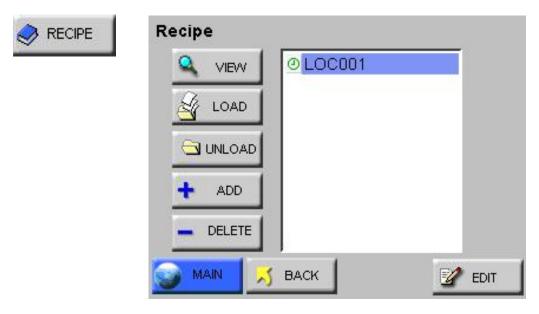


Figure 6-71 Recipe Setup Screen

The Recipe feature allows the user to save instrument settings for sampling and reports in a database that can store up to 50 recipes.



Selecting the ADD button displays the RECIPE text screen. See Figure 6-72. The recipe can be named using up to 12 characters.

Note: If the location
selected is already
assigned to another
recipe or if there are
no available free
locations, the user
will not be able to add
a new recipe. The
"Add" button will not
be displayed.

REC	IPE L	0000)1		r			
_					1			
A	В	С	D	E	F	1	2	3
G	Η	1	J	к	L	4	5	6
М	N	0	Ρ	Q	R	7	8	9
S	Т	U	۷	W	X	Y	z	0
			5 BAC	ж		ENTER	•	ERASE

Figure 6-72 Recipe Name Screen

Pressing the ENTER button will add the recipe to the database and display the recipe CONFIG screen as shown in Figure 6-73. Each option allows the user to configure the instrument to the current recipe.

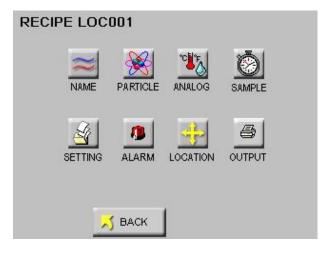
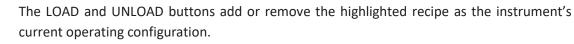


Figure 6-73 Recipe Configuration

Press the BACK button to save the settings and return to the RECIPE screen.



Pressing the EDIT button on the highlighted RECIPE will allow the user to change the recipe settings.





The DELETE button will delete any highlighted recipes from the database.



If a recipe exists, the VIEW button will display the current settings for it. See Figure 6-74.

Channels	Alarm	Cycles:	003
1: 0.10	OFF	Delay:	00:00:00
2: 0.15	OFF	Sample:	00:01:00
3: 0.20	OFF	Hold:	00:00:10
4: 0.25	OFF		
5: 0.30	OFF	Mode:	AUTO
6: 0.50	OFF	Display:	CUML
7: 0.70	OFF	Format:	RAW
8: 1.00	OFF	Volume:	ft3
	BACK	1	2. 1

Figure 6-74 Recipe – Channel Settings

Press the **NEXT** button to view the analog and output settings. See Figure 6-75.

Analogs		LOC001
1:	OFF	
2:	OFF	
3:	OFF	
4:	OFF	
Output:	PRINTER	
On Sample:	OFF	
On Alarm:	OFF	

Figure 6-75 Recipe – Analog & Output Settings.

LOCATION

The SOLAIR allows up to 200 different locations and associated alphanumeric labels.

Press the LOC button on the Configuration screen to display the Select Location screen as shown in Figure 6-76.

- E	001: LOC	001*	and the second
			A
	002: LOC		
	003: LOC	:003	_
	004: LOC	:004	
	005: LOC	:005	
	006: LOC	006	
	007: LOC	:007*	
	008: LOC	:008	
	009: LOC	:009 🏻 🍐	-
	010: LOC	:010	
MAIN	BACK	EDIT	

Figure 6-76 LOCATION Setup Screen

On the Select Location screen, the Location name can be selected using the UP and DOWN arrows or by touching the location name on the screen.

The following options can be enabled to configure locations for the SOLAIR.

- When enabled, the Auto Increment option will automatically select the next location after completing the programmed number of cycles. The default position is "off" when the unit is powered up.
- The unit can be configured for a maximum of 200 Locations. Each location name can be configured with a maximum of 8 characters per name.
- Recipes associated with a specific location are denoted by an asterisk (*) to the right of the location name.
- When selecting a location with a recipe, the user is provided with the option of loading the recipe as shown in Figure 6-77. If the user chooses not to load the recipe, the location can still be used with the current settings.

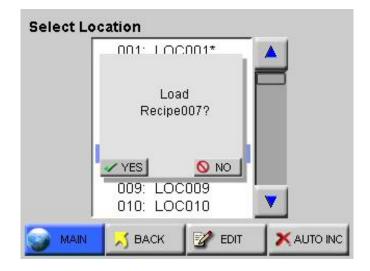


Figure 6-77 Location – Load Recipe

• If a recipe is loaded and a location is selected that is not associated with a recipe, the user is given the option to unload the current recipe. If the user chooses to keep the loaded recipe, the location will adopt the current recipe settings.



To create a name for a location, press the EDIT button to display the Edit screen shown in Figure 6-78.

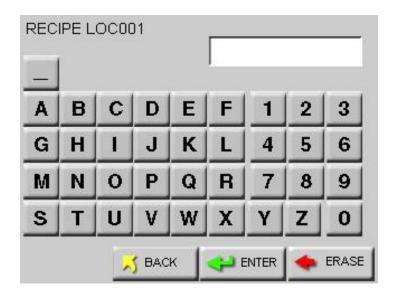
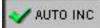


Figure 6-78 LOCATION Edit Screen

- Type in the name of the location using the alphanumeric and underscore keys.
- Press the ERASE button to erase the last character typed, if needed.
- Press ENTER.
- Use the Arrow keys to go to the next location to be edited and press the EDIT button. Continue in the same way to edit as many Locations as desired.

Press the BACK button to return to the Configuration screen or the MAIN button to return to the MAIN screen.



Activating the AUTO INC button allows the user to select the next location once the number of cycles is completed.

The user is prompted to move to the next location after the programmed number of cycles. See Figure 6-79.

LOC: LOC00	1 🛃		6	2011/08/05 15:58:00
μ	Σ	ft ³		r CF
0.10				81.31 F 3.62 % \UTO
0.20		ve to :002?		0/ 3
0.30	200			00:01:00 00:00:10
0.70	VES	21	NO NO	073000 OPPED
START	CONFIG	1		
JIAR	an comina	_		EF NEFONIO

Figure 6-79 Auto Increment Prompt

The Auto Increment mode will select the next corresponding location and continue to sample using the current configuration. If the current location is using a recipe, the user will be prompted to unload the recipe before moving to the next location.

Data View Buffer Screen

Data stored on the instrument is viewed in the Data View Buffer. New records overwrite the first records stored after the buffer fills to its limit (3,000 records). An asterisk (*) next to the word "Records" on the MAIN screen indicates the Buffer is full and data has wrapped. The first record shown in the Data View Buffer after data has wrapped will be the most current record and not the first record stored. In this case, older data will be lost if it hasn't been printed or transferred to a PC or management system.

Particle concentration data displays and prints in ft^3 if the Particle Volume is set to ft^3 . If the Particle Volume is set to m^3 or Liters, data displays and prints in m^3 .

🔄 DATA

Press the DATA button on the MAIN screen to display the Data View Buffer.

Depending on the sample setting configuration, the data displays in either RAW data mode as shown in Figure 6-80 or NORMALIZED to ft³ or m³ as shown in Figure 6-81.

Rec # 209		208/3000	
Size	Diff	Cuml	
0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00	110309886 21810180 6148723 375423 10036 4002 810 27	138659087 28349201 6539021 390298 14875 4839 837 27	
Loc: LOC000 Smpl: 00:01:00	Instr: GOOI Flow: Ok		
Date: 08/08/20 Time: 12:43:23			

Figure 6-80 Data Screen – RAW Data

Scroll through the data using the UP and DOWN arrow buttons.

• The single arrow moves one record at a time.

Rec # 209		208/3000	
Size	Diff	Cuml	_
	110309886.0 21810180.0 6148723.0 375423.0 10036.0 4002.0 810.0 27.0	138659087.0 28349201.0 6539021.0 390298.0 14875.0 4839.0 837.0 27.0	
Loc: LOCO Smpl: 00:01		7.0	
Date: 08/08 Time: 12:43	2011 Alarm: NON	Ē	

Figure 6-81 Data Screen – Normalized Data in ft³

The Data screen displays the following information for each data record.

- **Rec#** Identifies which record is currently viewed.
- *Recs Displays how many records are currently stored in the SOLAIR's buffer. When there is an asterisk (*) next to the word "Recs", this means that the 3,000-record data buffer has wrapped and older data is being overwritten. The basic concept is First In, First Out (FIFO).
- Size Lists the channel sizes configured on the instrument.
- Diff#, Diff/ft³, Diff/m³ Indicates that each channel size's data is displayed in differential mode. If a channel was disabled, then there is a blank space in is column;
 # indicates raw counts; ft³ and m³ indicate normalized counts.
- Cuml#, Cuml/ft³, Cuml/m³ Indicates that each channel size's data is displayed in cumulative mode. If a channel was disabled, there will be a blank space in this column.
 # indicates raw counts while ft³ and m³ indicate normalized counts.
- Loc Indicates the location at which the data record was recorded. The Location name listed is the alphanumeric label that was saved.
- Smpl Indicates the Sample Time (HH:MM:SS) at which the data record was sampled.
- Date Indicates the instrument date on which the data was recorded. The date will display in the format selected in the configuration (MM/DD/YYYY, DD/MM/YYYY or YYYY/MM/DD).

Note: When the buffer has wrapped, the record that is first displayed in the Data screen is the first record in the data buffer. This may not be Rec#1.

If the single down arrow button is pressed once, the instrument will display the last record in the data buffer.

- **Time** Indicates the instrument time at which the data was recorded (HH:MM:SS).
- Instr Indicates the state of the instrument at the time the data was recorded. Instrument states include GOOD or SRVC.

If **SRVC** appears, printouts will say "Service Required" and the sensor may need cleaning. Please contact Lighthouse Technical Support at 800-945-5905 (USA Toll Free) or 541-770-5905 (Outside of USA).

- **Flow** Indicates the flow state of the instrument at the time the data record was recorded. Flow is recorded as OK or ALRM. If the flow was in alarm, it will print as Flow: Alert on the printouts.
- Alarm Indicates (NONE or YES) if the data record exceeded any of the alarm thresholds of any of the channels that were enabled for alarms. If the data record exceeded alarm thresholds, printouts show "Alarm: Yes".
- Laser Indicates the status of the laser at the time the data record was recorded; possible laser states include OK or SRVC. If the laser needs to be serviced, it will print as Laser: Service.

If laser state is SRVC, please contact Lighthouse Technical Support at 1800-945-5905 (USA Toll Free) or 541-770-5905 (Outside of USA).

Printing Data View Buffer Reports

The SOLAIR 1.0 CFM instruments store up to 3,000 records in the data buffer.

The Buffer Report prints all or a range of the records in the buffer in the format specified by selections in the Print Configuration menu. At the end of the Buffer Report, a Summary will display or print the following information:

- Data displayed in Cumulative or Differential mode
- Raw ("Particle Counts") or Normalized ("Particles/ft³" or "Particles/m³")
- # of samples in the report

At each channel size:

- Maximum Value
- Minimum Value
- Average
- Standard Deviation

The UCL calculation will be printed for each channel size if the number of locations in the range is 2 through 9. The calculation will only print if the Format settings (Setting screen) are set to CUML and NORM. Any other format settings or locations less than 2 and greater than 9 will print N/A for each channel.

View the same data in different formats just by changing the Particle Display options in the Sample Setting screen in CONFIGURATION.

The Summary of the data can be viewed in the following combinations:

Note: Whatever is set up in the Configuration menu will display in the Data View Buffer and on the printout.

- Raw Counts, Differential Data
- Raw Counts, Cumulative Data
- Normalized Counts, Differential Data, Particles/ft3
- Normalized Counts, Differential Data, Particles/m3
- Normalized Counts, Cumulative Data, Particles/ft3
- Normalized Counts, Cumulative Data, Particles/m3



Print Record

When the user presses the PRINT RECORD button, whatever record is currently displayed on the Data View Buffer screen will print as a single sample record. The record will print according to the settings in the Print Configuration.

🖨 RANGE

Print Range

- To print a range of data from the buffer, first use the arrows on the Data screen to scroll to the first record to be included in the range. The printout will start with the record that is displayed on the Data screen.
- Determine how many records to print. Using the arrows to scroll up and down will help but make sure the screen displays the starting record before proceeding to the next step.
- Press the RANGE button. The Print Range screen displays as shown in Figure 6-82.

Enter # of Records			
	1	2	3
	4	5	6
Second 1	7	8	9
		0	
🖨 ALL 🔀 BACK		र 🔶	ERASE

Figure 6-82 Print Range Screen

Note: Print Reverse does not apply to printing a range of data.

- Enter the number of records to print and press the ENTER button. The printer will print the number of records desired, starting with the record displayed on the Data View Buffer screen.
- Use the ERASE button to backspace and erase a number.
- Press CANCEL to cancel printing.
- Press BACK to return to the Data View Buffer screen without printing the report.
- If the entire buffer is to be printed, press ALL to print all the stored records.

Note: Printing ALL records may take some time if the buffer is full.

PRINT RANGE (BUFFER Report)

The instrument stores up to 3,000 records in its data buffer. The Buffer Report prints all or a range of the records in the buffer in the format specified by the selections in the Configuration.

At the end of the Buffer Report, the following summary information is printed.

- Data displayed in Cumulative or Differential mode
- <u>Raw</u> (Particle Counts) or <u>Normalized</u> (Particles/ft³ or Particles/m³). See Figure 6-83.

L

SOLAIR 1100LD	**SOLAIR 1100LD**
Serial #: 090405005	Serial #: 090405005
Location: TEST1234 06/04/2009, 15:34:46 Sample Time: 00:01:00 Flow: 1.0 cfm Laser: OK	Location: TEST1234 06/04/2009, 15:34:46 Sample Time: 00:01:00 Flow: 1.0 cfm Laser: OK
AIRV. 15.5 FPM	AIRV. 15.5 FPM
Particle Counts:	Particle Counts/ft ³
Size Cumul	Size Cumul
0.10 138659807	0.10 138659807
0.15 28349201	0.15 28349201
0.20 6539021	0.20 6539021
0.25 390298	0.25 390298
0.30 14857	0.30 14857

Figure 6-83 Sample Report Formats

- # of samples in the report
- For each channel size:
 - Maximum Value
 - Minimum Value
 - Average
 - Standard Deviation

View the same data in different formats by changing the Particle Display options on the Sample Setting screen.

The Data Summary can be viewed as:

- Raw Counts, Differential Data
- Raw Counts, Cumulative Data
- Normalized Counts, Differential Data, Particles/ft3
- Normalized Counts, Differential Data, Particles/m3
- Normalized Counts, Cumulative Data, Particles/ft3
- Normalized Counts, Cumulative Data, Particles/m3

Printing Buffer Report

- To print a range of data from the buffer, scroll to the first data record to be included in the range.
- Press the RANGE button. The Print Range screen will display as shown in Figure 6-84.

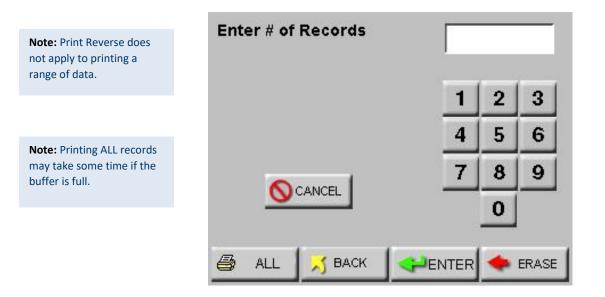


Figure 6-84 Print Range Screen – Buffer

- Enter the number of records to print and press the ENTER button.
- Press ALL to print all records in the buffer.
- Press CANCEL to cancel printing.
- Press BACK to return to the View Buffer screen without printing the report.
- Figure 6-85 below, displays sample buffer reports.

			Hetelet anna	DV +++++
	MARY *****		***** SUMMA **SOLAIR	1100**
	IR 1100**		**SOLAIR Serial #: 1	
Serial #:	: 130705002		5erial #: 1	.30705002
Location	LOC001		Location:	LOC001
07-10-201	13, 12:34:30		07-10-2013,	
Sample Ti	ime: 00:02:00		Sample Time	
Flow: 1.0			Flow: 1.	
Laser: OF			Laser: OK	
Counts/ft			Counts/ft^3	
			Size	
	Cumul		0.10	1983.0
0.15	1983.0 1158.5		0.15	1158.5
0.20	507.0		0.20	507.0
0.30	145.0		0.25	
0.50	15.5		0.30	
1.00			0.50	
1.00	0.0		0.70	
Logottier	T.00002		1.00	
07-10-201	: LOC002 13, 12:37:30		1.00	0.0
			Location:	100002
	channels		07-10-2013,	
1-2-2	/ ^ ~ ^ <u>`</u> ^ `	^、	8 cha	
Count of Et		ì		
Summary	(Cuml):		Counts/ft^3	
			Summary (Cu	
			Junior I (ou	, ,
# of samm	oles =4			
	oles =4 Max		 # of sample	s =4
Size	Max			
Size 0.10	Max		 # of sample Size 0.10	
Size	Max 12517.5		Size 0.10	
Size 0.10 0.15	Max 12517.5 6657.5		Size 0.10	Max 12517.5 6657.5
Size 0.10 0.15 0.20	Max 12517.5 6657.5 2688.5 635.5		Size 0.10 0.15	Max 12517.5 6657.5 2688.5
Size 0.10 0.15 0.20 0.30	Max 12517.5 6657.5 2688.5		Size 0.10 0.15 0.20 0.25	Max 12517.5 6657.5 2688.5 1440.0
Size 0.10 0.15 0.20 0.30 0.50	Max 12517.5 6657.5 2688.5 635.5 32.5		Size 0.10 0.15 0.20 0.25 0.30	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5
Size 0.10 0.15 0.20 0.30 0.50 1.00	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5		Size 0.10 0.15 0.20 0.25 0.30 0.50	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5
Size 0.10 0.15 0.20 0.30 0.50 1.00	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min		Size 0.10 0.15 0.20 0.25 0.30	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5		Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0		Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.15 0.20	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0		Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.15	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5		Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.15 0.20 0.30	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0		Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.15 0.20 0.30 0.50	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5		Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.15 0.20	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.15 0.20 0.30 0.50	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5		Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.15	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5 507.0
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.15 0.20 0.30 0.50 1.00	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5 5.0		Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.15 0.20 0.25 0.20	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5 507.0
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.15 0.20 0.30 0.50 1.00 Size	Max 12517.5 6657.5 2688.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5 5.0 Avg	^	Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.15 0.20 0.25 0.10 0.15 0.20 0.50 0.70 1.00 Size 0.10 0.50 0.70 1.00 0.15 0.20 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.15 0.70 1.00 0.15 0.70 1.00 0.15 0.70 0.15 0.70 0.15 0.70 0.15 0.70 0.15 0.70 0.15 0.70 0.15 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.10 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.25 0.25 0.10 0.25 0.25 0.20 0.15 0.20 0.25 0.25 0.20 0.25 0.25 0.20 0.15 0.20 0.25	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5 507.0 276.5
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.15 0.20 0.30 0.50 1.00 Size	Max 12517.5 6657.5 2688.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5 5.0 Avg	^`,	Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.15 0.20 0.25 0.10 0.15 0.20 0.50 0.70 1.00 Size 0.10 0.50 0.70 1.00 0.15 0.20 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.50 0.70 1.00 0.15 0.70 1.00 0.15 0.70 1.00 0.15 0.70 0.15 0.70 0.15 0.70 0.15 0.70 0.15 0.70 0.15 0.70 0.15 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.10 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.25 0.25 0.10 0.25 0.25 0.20 0.15 0.20 0.25 0.25 0.20 0.25 0.25 0.20 0.15 0.20 0.25	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5 507.0 276.5 5% UCL
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.50 1.00 Size 0.10 0.50 1.00	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5 5.0 Avg 7408.0	^`,	Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.25 0.20 0.15 0.20 0.25 0.10 0.25 0.10 0.50 0.15 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.50 0.70 1.00 0.15 0.20 0.50 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.15 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.15 0.20 0.70 0.15 0.20 0.10 0.10 0.15 0.20 0.15 0.20 0.70 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.25 0.10 0.25 0.25 0.10 0.25 0.20 0.15 0.20 0.15 0.20 0.25 0.25 0.20 0.15 0.20 0.25 0.25 0.25 0.20 0.25 0.25 0.25 0.25 0.10 0.25 0.10 0.25 0.10 0.25 0.10 0.15 0.20 0.10 0.15 0.10	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5 507.0 276.5 5% UCL 13659.7
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.50 1.00 Size 0.10 Size 0.10 Size	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5 5.0 Avg 7408.0 95% UCL	^`.	Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.25 0.20 0.25 0.10 0.25 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.50 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.15 0.70 1.00 0.15 0.20 0.15 0.20 0.70 0.15 0.20 0.15 0.20 0.70 0.15 0.20 0.15 0.20 0.70 0.15 0.20 0.10 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.25 0.10 0.15 0.20 0.15 0.15 0.15	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5 507.0 276.5 5% UCL 13659.7 7283.9
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.50 1.00 Size 0.10 Size 0.10 0.50 1.00	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5 5.0 Avg 7408.0 95% UCL 13659.7	^ ``	Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.25 0.20 0.25 0.20 0.15 0.20 0.25 0.10 0.15 0.20 0.15 0.20 0.15 0.20 0.50 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.70 0.15 0.20 0.50 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.70 1.00 0.15 0.20 0.15 0.20 0.70 1.00 0.15 0.20 0.15 0.20 0.70 0.15 0.20 0.15 0.20 0.70 0.15 0.20 0.10 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.25 0.25 0.20 0.15 0.20 0.25 0.20 0.15 0.20 0.25 0.20 0.15 0.20 0.25 0.25 0.25 0.20 0.15 0.20 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.25 0.10 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5 507.0 276.5 5% UCL 13659.7 7283.9 2764.7
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.50 1.00 Size 0.10 Size 0.10 0.50 1.00	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5 5.0 Avg 7408.0 95% UCL 13659.7 7283.9	^`.`	Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.15 0.20 0.25 Size 0.10 0.15 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.20 0.25 0.30 0.50 0.70 1.00 0.15 0.20 0.25 0.30 0.50 0.70 1.00 0.25 0.20 0.25 0.30 0.50 0.15 0.20 0.70 1.00 0.25 0.20 0.25 0.20 0.70 1.00 0.25 0.20 0.25 0.20 0.70 1.00 0.25 0.20 0.25 0.20 0.15 0.20 0.25 0.20 0.70 0.15 0.20 0.15 0.20 0.15 0.20 0.25 0.20 0.15 0.20 0.25 0.20 0.15 0.20 0.25 0.20 0.15 0.20 0.25 0.25 0.20 0.15 0.20 0.25 0.25 0.20 0.25 0.25 0.20 0.25 0.25 0.25 0.25 0.20 0.25 0.25 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.15 0.20 0.25 0.25	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5 507.0 276.5 5% UCL 13659.7 7283.9 2764.7 1586.0
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 Size 0.10 0.50 1.00	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5 5.0 Avg 7408.0 95% UCL 13659.7 7283.9 2764.7	^``	Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.15 0.20 0.25 Size 0.10 0.15 0.20 0.25 0.30 0.25 0.30	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5 507.0 276.5 5% UCL 13659.7 7283.9 2764.7 1586.0 788.0
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 Size 0.10 0.50 1.00	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5 5.0 Avg 7408.0 95% UCL 13659.7 7283.9 2764.7 788.0	· ^ `	Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.15 0.20 0.25 Size 0.10 0.15 0.20 0.25 0.30 0.55 0.20 0.50 0.50 0.55 0.20 0.50 0.55 0.20 0.55 0.20 0.50 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.15 0.20 0.15 0.20 0.25 0.25 0.20 0.55 0.20 0.25 0.25 0.25 0.20 0.25 0.25 0.25 0.20 0.25 0.25 0.20 0.25 0.20 0.25 0.20 0.15 0.20 0.15 0.20 0.25 0.20 0.25 0.20 0.55 0.20 0.25 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55 0.20 0.55	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5 507.0 276.5 5% UCL 13659.7 7283.9 2764.7 1586.0 788.0 34.5
Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 0.15 0.20 0.30 0.50 1.00 Size 0.10 Size 0.10 0.50 1.00	Max 12517.5 6657.5 2688.5 635.5 32.5 14.5 Min 1983.0 1158.5 507.0 145.0 15.5 5.0 Avg 7408.0 95% UCL 13659.7 7283.9 2764.7 788.0 34.5	· ^ `	Size 0.10 0.15 0.20 0.25 0.30 0.50 0.70 1.00 Size 0.10 0.15 0.20 0.25 0.10 0.15 0.20 0.25 0.10 0.15 0.20 0.25 0.30 0.50 0.70 0.15 0.20 0.70 0.50 0.70 0.15 0.20 0.70 0.70 0.15 0.20 0.70 0.70 0.15 0.20 0.70 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.70 0.15 0.20 0.15 0.20 0.70 0.15 0.20 0.25 0.20 0.70 0.15 0.20 0.25 0.20 0.25 0.20 0.15 0.20 0.25 0.30 0.25 0.30 0.50 0.70 0.25 0.30 0.50 0.70 0.70 0.25 0.30 0.50 0.70 0.70 0.70 0.75 0.30 0.70	Max 12517.5 6657.5 2688.5 1440.0 635.5 32.5 16.0 14.5 Min 1983.0 1158.5 507.0 276.5 5% UCL 13659.7 7283.9 2764.7 1586.0 788.0 34.5 18.7

Figure 6-85 Sample Buffer Reports

REPORTS

🛱 REPORTS

The SOLAIR can print the following Cleanroom Classification to Standards reports:

Federal Standard ft³ ISO 14644-1 EU GMP 2022

Note: The EU GMP 2022 report is only valid if the instrument is configured with the 0.5 and 5.0 μm channel sizes.

Reports General Settings

Enable the Reports feature by pressing the red "X" (Default position) located at the top left of the screen. The button will display a check mark indicating the feature is enabled. See Figure 6-86.

Note: If the user sets the counter for a minimum volume and takes the exact number of minimum locations and samples, the user could get a "Cannot Classify: too few locations" error if the minimum volume rounds the sample time down so that not enough samples at the minimum volume are taken.

In this case, add one or two seconds to the sample time so that the user is not at the exact minimum volume.

REPORTS	FED STD ISC FT3	14644-1 ISO 14644-1 EJ GMP 1999 2015 2022
Area: Class: Air Flow: Room Statu:	100 ft^2 100 Unidirectiona s: In Operation	Min Locations: 4 Min Samples: 5 I
ft^3 0 1	.3: 0.100 .5: 0.200 .0: 0.917 .0: 10.309	5.0: 31.696 10.0: 145.985
🌍 MAIN	🗃 🖨 RANG	e 🤣 RECIPE 📝 SETUP

Figure 6-86 Typical Reports Screen

- Depending on the report requirements, the number of cycles and minimum sample time will be calculated when the reports mode is enabled.
- The number of required locations will be automatically assigned to the report. The user may change locations via the reports SETUP screen.
- The display format will be changed to Normalized (normalized to ft³ for FED-209 and m³ for ISO and EU GMP). The user may change the display mode from the report SETTINGS screen.

• When the reports mode is enabled, the currently selected report type and minimum required samples will be displayed on the MAIN screen as shown in Figure 6-87.

LOC: LOC00	1 🔶	2	6	2011/08/05 15:58:00
μ	Σ	ft ³		<i>r</i> ©+
0.10	1386590	87	Fι	ed Std ft3
0.15	283492	201	SA	MPLE 0/5
0.20	65390	21	CYCLE	e. 07 3
0.25	3902	98	SAMPL	u
0.30	148	SC2970.	HOLD:	00:00:10
0.50	803	:39	RECS:	0/3000
0.70	8	37		
1.00		27	ST	OPPED
> START	📆 CONFIG		DATA	

Figure 6-87 Reports Data

- The instrument keeps track of and will display on the MAIN screen the number of samples taken for the report.
- If Auto Increment is enabled, the user will be prompted to move the particle counter to the next assigned location after the completed number of cycles.
- If Printing is enabled and Auto Increment is enabled, the report will be printed after the required number of samples are completed.
- After the required number of samples have been completed, the instrument will prompt the user to disable Reports Mode as shown in Figure 6-88.

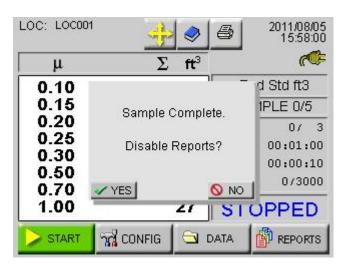


Figure 6-88 Disable Reports Prompt

When one of the report options buttons is pressed, the instrument uses the current Room Area, Class Level, Air Flow and Room Status parameters to determine the minimum number of locations, samples, and volume per channel to classify a cleanroom with that standard.

Use these displayed minimum values to configure the instrument so that the minimum requirements needed to classify the cleanroom will be met.

To set parameters for a report, follow these steps:

- Select the desired report.
- Press the SETUP button; the Report Setup screen displays as shown in Figure 6-89.

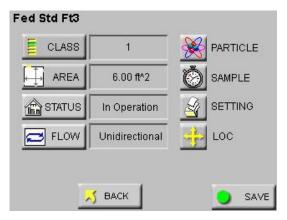


Figure 6-89 Report Setup Screen

• Press the CLASS button and the Select Class screen displays as shown in Figure 6-90.

Select Class:	
	1 10 100 1000 10000 100000
🗾 BACK	1

Figure 6-90 Select Class Level

• Press the displayed values to select the desired Class Level. The selected level will be highlighted in blue.

Class Levels vary based on which standard has been selected in the PRINT REPORT field. Below are the available Class Levels, per standard:

Standard	Class Levels
FED_209E ft ³	1, 10, 100, 1000, 10000, 100000
ISO14644-1	1, 2, 3, 4, 4.8, 5, 6, 7, 8, 9
EU GMP	A, B, C, D (Rev 2022)

Changing the Class Level will also change the minimum number of locations, minimum number of samples and the minimum sample volume per channel size required to satisfy the requirements of the chosen report.

- Press the **BACK** button.
- Press the **AREA** button to display screen shown in Figure 6-91.

Note: The minimum area that can be entered is 6 ft^2 or 1 m².

The maximum area that can be entered depends on the number of locations available on the unit.

With all 200 locations available, the Max area that can be entered is limited to a 5-digit value for ft² and a 4-digit value for m².

6.00			
ft^2 m ²	1	2	3
	4	5	6
	7	8	9
		0	

Figure 6-91 Reports Area Setup Screen

- Select the appropriate unit of measure (ft² or m²) and type in the area using the keypad. Press **ENTER** to display the value on the screen.
- Press the **BACK** button.

Note: If the entered Area values needs more locations than available, a "Not enough locations" message will be displayed, and the user will be asked to enter a lesser area.

• Press the STATUS button to display screen shown in Figure 6-92.

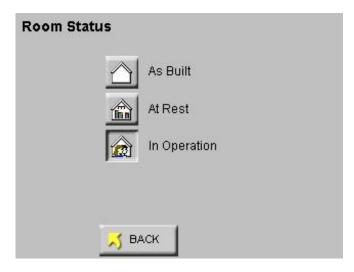


Figure 6-92 Reports Room Status Screen

- Select appropriate room status (As Built, At Rest, In Operation).
- Press the BACK button.
- Press the FLOW button to display screen shown in Figure 6-93.

Air Flow		
	Unidirectional	
	J BACK	

Figure 6-93 Reports Air Flow Screen

• Choose the appropriate type of air flow (Unidirectional, Non-Unidirectional), then press the BACK button to return to the SETUP screen.

• The SETUP screen shown in Figure 6-94 will display the values that were configured in the display fields.

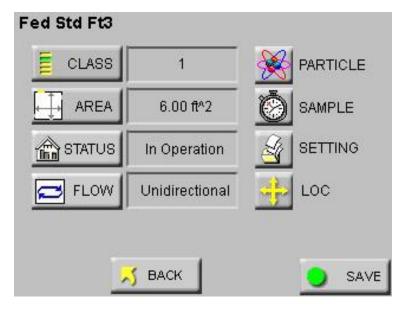


Figure 6-94 Configure the Instrument

Use this information to set up the instrument to meet or exceed the minimum requirements.



• Select the PARTICLE button to enable or disable particle channels as shown in Fig. 6-95.

Figure 6-95 Reports Particle Screen

- Press the **BACK** button.
- Select the **SAMPLE** button to configure the number of Cycles, Delay time, Hold time, Sample time and Volume. See Figure 6-96.

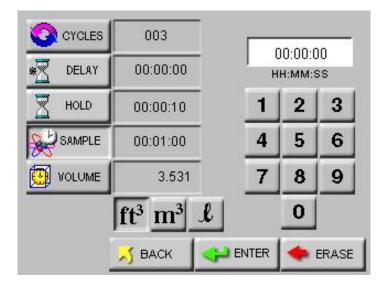


Figure 6-96 Reports Sample Screen

- Press the BACK button.
- Select the SETTING button to format the instrument for CUML/DIFF, RAW/NORM, ft³/m³ as shown in Figure 6-97.

FORMAT	
	BAV NOBM
	ft ³ m ³

Figure 6-97 Reports Settings Screen

- Press the BACK button.
- Select the LOC button to select, add or delete locations or enable Auto Inc as shown in Fig. 6-98.

Note: If the location is already assigned to another recipe or if there are no available free locations, the user will not be able to add a new recipe. The "ADD" button will not be displayed.

	Min Locations: 2
001: LOC001	LOC001
002: LOC002	LOC002
003: LOC003	_
004: LOC004	
005: LOC005	
006: LOC006	
007: LOC007	
008: LOC008	
009: LOC009	
010: LOC010	
-	
X AUTO INC 📈 BACK	- DELETE

Figure 6-98 Reports Location Screen

• Press the BACK button then select BACK to return to the main REPORTs screen or select SAVE to save the configuration in the Recipe database. See Figure 6-99.

Fed Std Ft3		
CLASS	1	
	6.00 ft^2	SAMPLE
STATUS	In Operation	
FLOW	Unidirectional	LOC
1	S BACK	SAVE

Figure 6-99 Reports Setup Screen

• When "REPORTS" are enabled, the "LOC" and "SAVE" buttons are displayed only when there are at least the minimum number of locations needed for the recipe area available. See Figure 6-100.

Fed Std Ft3		
CLASS	1	
AREA	6.00 ft^2	SAMPLE
STATUS	In Operation	
FLOW	Unidirectional	
	5 ВАСК	

Figure 6-100 Reports Setup Screen No Locations

Setting up Counter to Run Reports

For this example, the FED STD FT³ report will be used. See Figure 6-101.

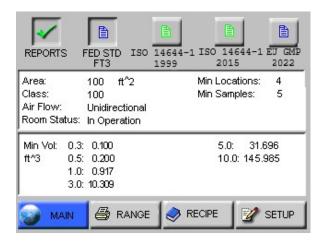


Figure 6-101	FED STD	FT ³ Report Screer	ı
---------------------	---------	-------------------------------	---

- Set the instrument for the Fed Std ft³ report, 100 ft², Class 100, unidirectional air flow, operational room status.
- This will generate the following minimum requirements:
 - Min Locations: 4
 - Min Samples: 5

The number of digits allowed for area to calculate volume is limited to a 5-digit value for ft² and a 4digit value for m².

Channel Size	Minimum Volume
(μm)	(ft ³)
0.3	0.100
0.5	0.200
1.0	0.917
3.0	10.309
5.0	31.696
10.0	145.985

Table 6-1 Minimum Volume per Channel Size

Based on the minimum requirements displayed Table 6-1, configure the instrument as follows:

- Press MAIN to return to the MAIN screen.
- Press CONFIG to enter the Configuration screen.
- Press SAMPLE to set the Sample time.
- Press the VOLUME button to set the instrument's sample volume.
- Type in 146 and press ENTER. This sets the instrument for the channel size with the largest minimum volume requirement.
- Press the CYCLES button.
- Set the CYCLES value for 1 and press ENTER.
- Press the MAIN button.
- Press the Location Select button at the top of the screen.
- Select the location where the first measurement will be taken.
- Press START. Let the instrument record 1 sample at the first location.
- After the instrument has recorded the sample, change the Location using the Location Select button.
- Then move the instrument to the second location and press START.
- After the instrument has recorded the second sample, continue to change the Location setting before recording at the next location, then move it to the third and forth locations, taking at least one sample at each location. At one location take 2 samples.
- After the instrument finishes recording at the last location, and the instrument has a total of at least 5 samples, the instrument is ready to print the report.

Report Output Setup

The Report output can be directed to either the thermal printer or to a USB flash drive. To change the destination, press CONFIG then OUTPUT. Choose USB to output reports to the Flash Drive.

Printing a Report

To print a report, the user can choose to either clear the data before starting the test or run the samples and then select the range of data to include in the report.

- Once the user has collected the necessary samples, press REPORTS from the MAIN screen.
- Press the RANGE button on the REPORTS screen
- Using the ARROW buttons, scroll to the first record in the range of data for the report.
- Press the RANGE button on the Data View Screen.
- Type in the number of records to be included in the range.
- Press ENTER.
- The display will return to the main REPORTS screen and start printing the report.
- To stop printing, press the CANCEL button.

Note: The Sample time automatically changes to 1:28 (1 minute, 28 seconds).

Note: This is all that is needed to meet the minimum requirements to classify the report.

Increase any of the configuration parameters to meet additional reporting needs.

Report Requirements

Fed Std ft³

This report requires a minimum of 2 locations be measured, at least 1 sample be taken per location and at least 5 samples total be taken in each cleanroom at a minimum sample volume of 0.1 cubic feet.

The 95% Upper Confidence Limit (UCL) will be calculated by the SOLAIR if the number of sampled locations is equal to or less than 9.

Air flow (Unidirectional vs. Non-unidirectional) will have an effect on the minimum locations and minimum samples required. In general, the Non-unidirectional option requires more of both locations and samples.

For the Fed Std ft3 report, the classification for a particle size is based on its samples taken from all locations in the cleanroom. Each particle size is given one of the following results:

- a classification rating which will be one of the possible classifications (1, 10, 100, 1000, 10000, 100000)
- "Unable to Classify" if it fails one of the above requirements
- an "Out of Range" if the calculated classification at that particle count exceeds 100,000

ISO 14644-1

The ISO14644-1 standard requires a minimum of 60 second Sample Time for each sample recorded.

EU GMP 2022

The EU GMP Standard Report requires that the unit has the channel sizes 0.5μ and 5.0μ as these are the only channels that apply to this standard.

The EU GMP Report has different concentration limits for cleanroom status "At Rest" versus "In Operation". When the cleanroom is "In Operation", Class D is not available. The standard is not defined for Class D in an operational cleanroom.

Note: The EU GMP 2022 report is only valid if the instrument is configured with the 0.5 μ m and 5.0 micron channel sizes.

Note: If CANCEL is pressed, the report may not stop printing right away. It will continue until there is a break in the report processing.

Sample Printouts of Standard Reports

Figure 6-102, Figure 6-103 and Figure 6-104 are examples of a Federal Standard Ft3, ISO 14644-1 and EU GMP 2022 reports.

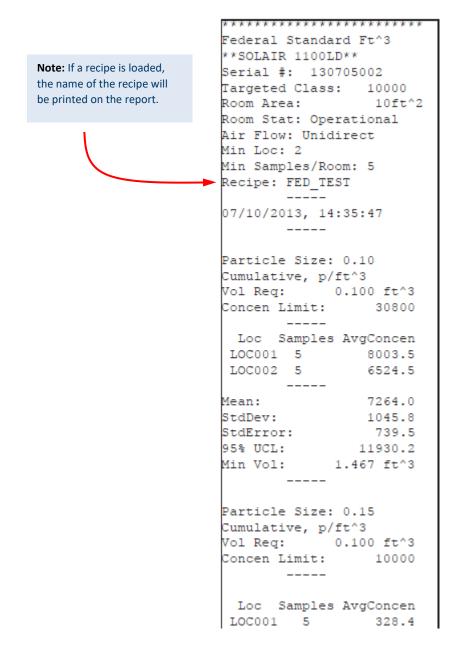


Figure 6-102 Sample Federal Standard ft³ Report

Note: If a recipe is loaded, the name of the recipe will be printed on the report.



```
ISO 14644-1
**SOLAIR 1100LD**
Serial#: 130705002
Targeted Class: 8
Room Area: 1.49 m^2
Room Stat: Operational
Air Flow: Unidirect
Min Loc: 2
Min Samples/Room: 2
Recipe: ISO TEST
       ____
07/10/2013, 15:10:17
       ____
Particle Size: 0.50
Cumulative, p/m^3
Vol Req: 2.000 L
Concen Limit: 3520000
       ____
 Loc Samples AvgConcen
 LOC001 2 671.0
LOC002 2 1006.5
Mean: 838.7
StdDev: 237.2
StdError: 167.7
1895.5
Min Vol: 56.634 L
       ____
Particle Size: 1.00
Cumulative, p/m^3
Vol Req: 2.000 L
Concen Limit: 832000
       ____
 Loc Samples AvgConcen
LOC001 2 229.5
 LOC002 2
                467.9
       _____
Mean:
                348.7
StdDev:
                168.6
StdError: 119.2
```

* * * * * * * * * * * * *

Figure 6-103 Sample ISO 14644 Report

Note: If a recipe is loaded, the name of the recipe will be printed on the report.

```
EU GMP 2022
**SOLAIR 1100LD**
Serial #: 130705002
Targeted Class: C
Room Area: 9.00 m^2
Room Stat: Operational
Air Flow: Unidirect
Min Loc: 3
Min Samples/Room: 3
Recipe: EU GMP TEST
       ____
07/10/2013, 16:12:09
       ____
Particle Size: 0.5
Cumulative, p/m^3
Vol Req: 2.000 L
Concen Limit: 3520000
      ____
Loc Samples AvgConcen
LOC003 3 6121.2
LOC004 3 4620.3
LOC005 3 5414.9
      ____
              5385.5
Mean:
Mean:
StdDev:
               750.9
StdError:
               433.5
              6642.7
95% UCL:
Min Vol: 56.634 L
       ____
Particle Size: 5.0
Cumulative, p/m^3
Vol Req: 2.000 L
Concen Limit: 29300
       ____
Loc Samples AvgConcen
LOC003 3 553.3
LOC004 3
                 253.1
LOC005 3
                335.5
```

* * * * * * * * * * * *

```
Figure 6-104 Sample EU GMP Report, Revision 2022
```

Power Shutdown Levels

When the instrument is powered by its rechargeable battery, only, a Power Shutdown feature protects the battery from discharging completely. A complete discharge could damage the battery.

The battery levels are displayed in Table 6-2.

Battery Icon	Description	
	FULL	
	75%	
	50%	
—	25%	
	Empty; at this level, the instrument will begin to beep and will display "BATT LOW!" on the main screen. It is recommended to connect the AC cord and plug it into an outlet at this level.	
X	Pump Shutdown: if the instrument is currently on and sampling the pump will turn off and the instrument will shut down.	

Table 6-2 Levels of Battery Life

After the pump shutdown level and before the battery reaches its critical low point, the instrument will shut down all power. To prevent loss of power, attach the AC cord and plug into an outlet as soon as the BATT LOW! message appears on the screen.

Note: It is not recommended to allow the battery to discharge completely.

Blank Page

Chapter 7 – Program the SOLAIR

General Information

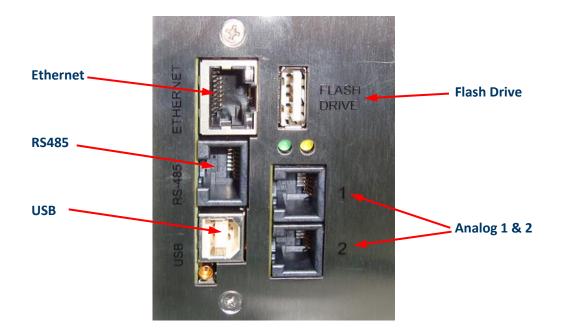
The SOLAIR can be programmed and operated using the MODBUS Protocol. The full MODBUS protocol is detailed in Appendix B.

This chapter contains the information needed to program the basic configuration for the instrument to meet the user's needs.

Instrument Communications

RJ-45 Port

The RS-485 RJ-45 connector in Figure 7-1 uses RS232 or RS485 to connect the unit to a PC desktop or laptop COM or USB port. The pinouts are shown in Table 7-1.







Warning: +24VDC is present on RS-485 Port pin 7 when instrument power is applied. **Note:** See section "Configuring the RS485 Ethernet Adapter" in Chapter 4 for setting up Ethernet Communications.



Warning: +24VDC is present on RS-485 Port at Pin 7.

RJ-45 Pin	Signal Name
1	RS-232-TX
2	RS-232-RX
3	RESERVED for future use
4	RS-485B
5	RS-485A
6	RESERVED for future use
7	24VDC
8	GND

Table 7-1 RS232/RS485 – RJ-45 Pinouts



Warning: Contact Lighthouse Technical Support at 800-945-5905 (USA Toll Free) or 541-770-5905 (Outside of USA) for the correct instrument configuration BEFORE attempting to use RS485 COM mode with a PC. Failure to heed this warning can result in damage to PC, instrument, or both.

RS485 Communications

The instrument uses RS485 as one of its communication modes. Attaching the instrument to an RS485 network requires special attention to topology (wiring scheme of network) before and after the design phase to make sure the SOLAIR 1.0 CFM and other instruments perform as expected.

A standard Cat5 cable is used to connect the instrument to an RS485 network. Table 7-1 illustrates the RS232/RS485 RJ45 pins and the signals assigned.

RS232 Communications

The instrument can use RS232 as a communication mode by using the optional USB to RS232 Converter cable. The cable is connected to the RJ-45 Comm Port on the Solair and to any USB port on a PC.

Windows will detect that a new hardware device has been attached and will finalize the installation as needed. This is a routine "registering" of components that should only take a moment. An additional COM port will be added to the PC.

USB Communications

The SOLAIR provides point-to-point communications via the USB Port.

If it hasn't been done, yet, install the USB driver provided on the product CD. Once it has been installed and the instrument is connected, the driver will be used to establish communications using a virtual COM port on the PC.

Using USB Port to connect to a PC

To connect the instrument to a computer using the USB port, make sure that the driver has been installed first. Connecting the instrument to the PC and applying power before the driver has been installed will be problematic. Refer to the following:

- 1. Remove power from the instrument.
- 2. Connect Side B of a standard "A to B" USB cable (See Figure 7-2) to the instrument (only Side B will fit).

Note: Make sure the USB driver has been installed on the PC before connecting and applying power to the instrument.



Figure 7-2 "A to B" USB Cable

- 3. Connect Side A to any available USB port on the PC.
- 4. Apply power to the instrument.
- 5. Windows will recognize that a new hardware device has been attached and will finalize the installation as needed. This is a routine registering of components that should take only a moment. An additional COM port will be added to the PC.

 Identify the computer port that has been added to the PC by using the "Properties" of My Computer and examining the COM ports. USB ports are generally added to the bottom of the list and named USB COM port 'x'. Refer to Figure 7-3 for screen examples (Windows XP).

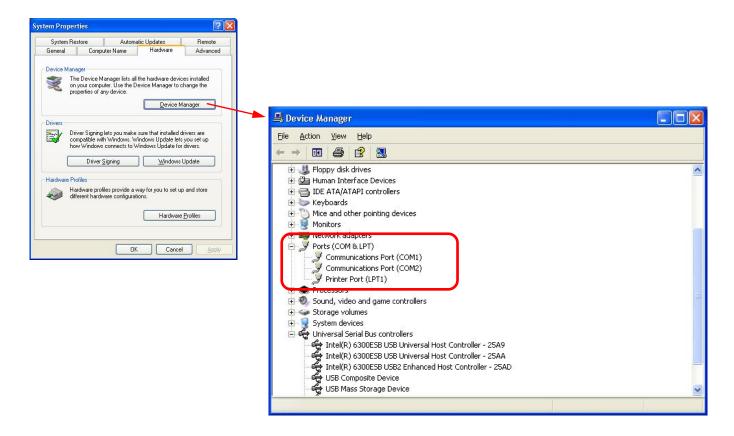


Figure 7-3 Example Device Manager Screens

7. Use LMS XChange or one of the LMS Express software products to connect to the instrument and retrieve data from it. Use the port assignment determined from Device Manager.

Configuring with the MODBUS Protocol

When powering up the instrument, the pump will automatically turn on after 3 seconds, and it will begin sampling using the default configuration:

- Location = 0
- Sample Time = 60 seconds
- Hold Time = 0 seconds
- Initial Delay = 0 seconds

To stop the pump and the sampling, send the command 12 to command register 40002.

Note: For the full MODBUS v.1.45 register map, please refer to Appendix B.

Note: The automatic starting of the sampling accommodates systems that do not send a START command, but just polls the instrument for its data.

Setting the Real Time Clock

The Real Time Clock (RTC) can be read in registers 40027 and 40028:

Register	Data Type	Description	
40027	Singed Integer	Real Time Clock (RTC) [high]. Works in conjunction with 40028. Displays data and time, in number of seconds since midnight, 1/1/1970.	
40028	Signed Integer	Real Time Clock [low]	

Table 7-2 Real Time Clock Registers

To change the RTC to the current local date/time, enter the high and low values as unsigned

integers to registers 40035 and 40036 respectively, which are the Data Set registers.

Note: The Real Time Clock can also be set on screen by accessing the CONFIG screen and selecting the Clock button.

Register	Data Type	Description
40035	Unsigned Integer	Data Set [high]. Works in conjunction with 40036. Data entered here is applied to the device through the command register.
40036	Unsigned Integer	Data Set [low].

Table 7-3 Data Set Registers

Changing the Default Instrument Parameters

Then write the command 13 to the command register 40002. This will write the values in the Data Set registers (40035 and 40036) to the RTC registers (40027 and 40028).

The main instrument parameters involved with the operation of the REMOTE counter are Location, Sample Time, Hold Time, and Initial Delay.

The Location is set by writing an unsigned integer to register 40026. The range of values is from 0 to 999.

Sample Time, Hold Time and Initial Delay all use 2 registers, a high word, and a low word. If the desired value for any of these parameters is less than 9 hours, then only the low word register needs to be written (in seconds).

The low word register for Sample Time is 40034. The low word register for Hold Time is 40032. The low word register for Initial Delay is 40030.

Register	Data Type	Description
40026	Unsigned Integer	Location number: Specifies location of Particle Counter.
40029	Unsigned Integer	Initial Delay [high]. Works in conjunction with 40030.
		Number of second to wait before starting the first
		sample. Max value is 359,999 with equals 99h 59m
		59s.
40030	Unsigned Integer	Initial Delay [low]
40031	Unsigned Integer	Hold Time [high]. Works in conjunction with 40032.
		Number of seconds to wait between sample periods.
		Max value is 359,999 which equals 99h 59m 59s.
40032	Unsigned Integer	Hold Time [high]
40033	Unsigned Integer	Sample Time [high]. Works in conjunction with 40034.
		Number of seconds to sample. Max value is 86,399
		which equals 23h 59m 59s.
40034	Unsigned Integer	Sample Time [low]

Table 7-4 Instrument Parameters

Running the Instrument

The SOLAIR can be run in a few different ways. The applicable action commands are discussed here:

Value	Action
1	Saves all writable 4xxxx register values to the EEPROM.
3	Clears the Data Buffer. Record count is set to zero.
4	Saves the instrument parameters in the 40xxx registers to
	the EEPROM. Parameters include Sample Time, Hold
	Time, Initial Delay, and Location.
5	Enable Remote Control. Locks out the instrument's user
	interface. Can only change instrument parameters via
	MODBUS.
6	Enable Local Control. Unlocks the instrument's user
	interface. Instrument changes can be made at the device
	itself or through MODBUS.
7	Turns local pump on.
8	Stop pump.
9	External Start Counter. The instrument samples
	continuously until it receives an External Stop Counter
	command. Does not turn on the pump. Ignores local
	timing parameters.
10	External Stop Counter. Records counts since External
	Start.
11	Instrument Start. Uses defined Initial Delay, Hold Time,
	Sample Interval and counting mode. Instrument executes
	samples and holds until an Instrument Stop command is
	issued. This command will start the pump.
12	Instrument Stop. Aborts current sample. Stops pump.
	Stops data collection.

Table 7-5 Action Commands

There are 2 basic modes of operation: Manual counting and Automatic counting. Write each of the described action commands to the command register (40002).

MANUAL Counting Mode

In Manual counting mode, the sample time is based on when the counter is instructed to stop counting. At this point, a data record is recorded, and the sample time is the interval between the command to start counting and the command to stop counting.

- 7 Start Pump
- 9 Start Manual Count
- **10** Stop Manual Count; writes a data record, uses the time interval as the sample time.

The "hold" time is effectively the time between a STOP and a START command. After the last desired sample is taken, send the following to stop the pump:

8 Stop Pump

AUTOMATIC Counting Mode

In Automatic counting mode, the instrument uses the configured sample time, hold time, and initial sample delay to record samples.

The instrument will continue running samples until it receives a stop command. When the stop command is given, since the device will not have completed a full sample cycle, the most current data will not record to the buffer.

After setting all the instrument parameters, run these commands:

- 11 Start Instrument; to start recording
- 12 Stop Instrument; to stop recording

Chapter 8 – Maintenance Procedures

Introduction

This chapter provides instructions for routine maintenance that may be required for the SOLAIR particle counter.

The maintenance procedures described in this chapter are not required on regular or prescribed intervals and should be performed only if the Service Wrench icon is displayed on the MAIN screen, or the user has been requested to do so by Lighthouse Technical Support personnel or the users has reason to question the data they are receiving from the instrument. External cleaning may be performed as needed, per customer SOPs (Standard Operating Procedure). Review "Routine Cleaning" on page 8-1 before starting. Review "Safety Considerations" on page 1-1 and "Installation" on page 3-5 before replacing the battery or power cord.

Safety

Before performing any of the maintenance tasks described in this chapter, read Chapter 1 and Chapter 3 of this manual and become familiar with the warnings and caution labels discussed throughout this manual.

Maintenance

Routine Cleaning

Routine cleaning of the instrument is not required but may be done using a mild soap and water solution, Windex or isopropyl alcohol but the solutions must not be allowed to enter the interior of the instrument nor the Inlet Port. No other cleaning solutions or chemicals may be used. Failure to adhere to this restriction will void the warranty.

Calibration

To maintain optimum performance of this instrument, it should be recalibrated annually by a Lighthouse Authorized Service Provider.

Purge Count Test

This section will provide the user with the procedure to check the counter for zero counts. A purge filter must be attached to the instrument and fifteen (15), five (5) minute samples must be taken. There should be no more than 1 count on average per five-minute sample.

- 1. Connect the Purge filter to the sample inlet.
- 2. Connect the Purge filter.
- 3. Apply power to the instrument.
- 4. Configure the unit to sample for 30 minutes.
- 5. Allow the instrument to sample through a 30-minute period. This time allows the unit to warm up and purge any residual particles that might be inside it.
- 6. Configure the unit to sample for 5 minutes with a 10-second hold.
- 7. Set Cycles to 6 so the instrument will take 6 samples.
- 8. If more than one count per five-minute period is reported, allow the instrument to sample for 30 minutes to purge it, then repeat the test.
- 9. After the instrument has met the requirement of the Purge Count test, return the instrument to its normal location and operating status.

Troubleshooting

If the instrument does not pass the Purge Count test, please perform the following procedure:

- Check the data over the last 6 five-minute sample times. If sporadic counts over all or several channels are occurring, the unit may still have particles inside it. Allow the unit to sample overnight with the purge filter attached before retesting it. If the counts are still high after the overnight purge, call Lighthouse Technical Support for assistance.
- If the data shows consistent counts in the smallest channel only, the instrument may have electrical problems and may need to be returned to Lighthouse. Call a Lighthouse Service Representative at 800-945-5905 (Toll Free USA) or 541-770-5905 (Outside of USA) for assistance.
- 3. Use only 250V 2A Slow-blow fuses to replace blown fuses. If replacements blow within a few minutes, contact a Lighthouse Service Representative, and remove the instrument from service. Spares are shipped with the instrument.

Appendix A – Default Settings

Default Settings for SOLAIR Particle Counters

MENU ITEM	VALUE
LOC	LOC001
PARTICLE CHANNELS	ALL CH ENABLED
ANALOG CHANNELS	ALL CH DISABLED
# OF CYCLES	10
DELAY TIME	00:00:04
HOLD TIME	00:00:10
SAMPLE TIME	00:01:00
SAMPLE VOLUME	FT ³
COUNT MODE	AUTO
PARTICLE DISPLAY	CUML
DATA FORMAT	RAW
PARTICLE VOL	FT ³
PARTICLE ALARMS	ALL DISABLED
ALL THRESHOLDS	1000
DATA FORMAT	MONTH 1 ST : MM/DD/YYYY
AUTOSTART	DISABLED
ONECHANNEL	DISABLED
1 SEC REALTIME MODBUS OUTPUT	DISABLED
5 SEC STARTUP	ENABLED
COMM ADDR	01
POWER ON PASSWORD	DISABLED: 0000000
CFG PASSWORD	DISABLED: 0000000
PRINT ON SAMPLE	DISABLED
PRINT ON ALARM	DISABLED
PRINT REVERSE	DISABLED
MODEL NAME	ENABLED
SERIAL NUMBER	ENABLED
SEPARATOR	ENABLED
DIFFERENTIAL	DISABLED
CUMULATIVE	ENABLED

Blank Page

Appendix B – MODBUS Register v1.48

COMM Settings

Lighthouse particle counters using MODBUS require the following communications settings:

Baud Rate	19200
Data Bits	8
Stop Bits	1
Parity	None
Hardware Protocol	RS485, USB and Ethernet
Software Protocol	MODBUS ASCII, (supports upper and lower case)
	MODBUS TCP

Table B-1 MODBUS Communication Settings

The MODBUS slave address is set on the particle counter.

Supported MODBUS Commands

Hex Command	Description
03	Read Holding Registers
04	Read Input Registers
06	Write Single Holding Register

Table B-2 MODBUS Registers

See www.modbus.org for documentation on how to use these commands.

Register Map

Sensor Settings Registers

Instrument settings are stored in holding registers (the 4xxxx series), which are mostly read/writable. Not all holding registers are writable. Table B-3 describes the contents of these registers.

Register	Data Type	Description
40001	Unsigned Integer	MODBUS register map version. Matches the version number of
		this document. Major version digits are hundreds. Minor
		version digits are tens and ones. For example, v1.35 = 135d =
		0087h.
40002	Unsigned Integer	Command register. Makes the counter execute a command. See
		the description of this register in the table below.
40003	Unsigned Integer	Device Status.
		[bit 0=RUNNING, bit 1=SAMPLING, bit 2=NEW DATA, bit
		3=DEVICE ERROR]
40004	Unsigned Integer	Firmware version. Major version digits are hundreds. Minor
		version digits are tens and ones. For example, 210 = v2.10.
40005	Unsigned Integer	Serial Number [high]
40006	Unsigned Integer	Serial Number [low]
40007	ASCII String	Product Name char[0], char [1] (NULL terminated string)
40008	ASCII String	Product Name char[2],char[3]
40009	ASCII String	Product Name char[4], char[5]
40010	ASCII String	Product Name char[6], char[7]
40011	ASCII String	Product Name char[8], char[9]
40012	ASCII String	Product Name char[10], char[11]
40013	ASCII String	Product Name char[12], char[13]
40014	ASCII String	Product Name chare[14], char[15]
40015	ASCII String	Model Name char[0], char[1] (NULL terminated string)
40016	ASCII String	Model Name char[2], char[3]
40017	ASCII String	Model Name char[4], char[5]
40018	ASCII String	Model Name char[6], char[7]
40019	ASCII String	Model Name char[8], char[9]

Register	Data Type	Description
40020	ASCII String	Model Name char[10], char[11]
40021	ASCII String	Model Name char[12], char[13]
40022	ASCII String	Model Name char[14], char[15]
40023	Unsigned Integer	Flow Rate. Divide by 100 to get rate in CFM. For example, 100 = 1CFM.
40024	Unsigned Integer	Record Count. Total number of records stored in the counter.
40025	Unsigned Integer	Record Index. Zero based index to data in 30xxx register series. Must be lower than the record count (register 40024). Set this index to expose a counter's record in the 30xxx registers. Set to -1 to retrieve last record stored in the counter.
40026	Unsigned Integer	Location number. Particle Counters: Specifies location of Particle Counter. Must be 1 to 200 (maps to location names associated with registers 40200 - 40999). Manifold Controller: Specifies Manifold position. Values 1-32 for the
		Universal Manifold and values 1-6 for the MiniManifold Controller moves the arm to that position on the manifold. Value 0 moves arm to Home position.
40027	Signed Integer	Real Time Clock (RTC) [high]. Updates instrument's real-time clock. Works in conjunction with 40028. Displays date and time, in number of seconds since midnight, 1/1/1970. Can be generated by ANSI C/C++ time() function.
40028	Signed Integer	Real Time Clock [low]
40029	Unsigned Integer	Initial Delay [high]. Works in conjunction with 40030. Number of seconds to wait before starting the first sample. Max value is 359,999, which equals 99h 59m 59s.
40030	Unsigned Integer	Initial Delay [low]
40031	Unsigned Integer	Hold Time [high]. Works in conjunction with 40032. Number of seconds to wait between sample periods. Max value is 359,999, which equals 99h 59m 59s
40032	Unsigned Integer	Hold Time [low]
40033	Unsigned Integer	Sample Time [high]. Works in conjunction with 40034. Number of seconds to sample. Max value is 86,399, which equals 23h 59m 59s.

Table B-3 Sensor Settings Registers

Register	Data Type	Description
40034	Unsigned Integer	Sample Time [low]
40035	Unsigned Integer	Data Set [high]. Works in conjunction with 40036. Data entered
		here is applied to the device through the command register.
40036	Unsigned Integer	Data Set [low]
40037	Unsigned Integer	Alarm Mode. Type of alarming performed
40038	Unsigned Integer	Alarm Parameter. Control parameter for given alarm mode.
40039	Unsigned Integer	Laser Reference Voltage (minivolts)
40040	Unsigned Integer	View Volume. Divide by 100 to get percentage.
		For example: 6550d = 65.50%
40041	Unsigned Integer	Flow Unit. Defines unit as cfm, lpm, mlpm char[0], char[1](NULL
		terminated string).
40042	Unsigned Integer	Flow Unit. char[2], char[3]
40043	Unsigned Integer	Calibration Reference Voltage (millivolts)
40049	ASCII String	Printer Options
40050	ASCII String	Device Options: Bit 3 - Number of Locations (1-400 locations with
		four-character names, 0-200 locations with eight-character names)
40199	Unsigned Integer	Number of Available location names (0=not supported)
		Registers 40200-40999: If number of available locations is 200,
		Registers 40200-40999 used for 8-character names associated with
		location index.
		If number of available locations is 400, Registers 40200-40999 used
		for 4-character names.
		(200 Locations Available (Register 40050 Bit 3=0)
40200	ASCII String	Location_1_char[0], char[1] (NULL terminated string)
40200	ASCII String	Location_1_char[2], char[3]
40201	ASCII String	Location_1_char[4], char[5]
40202	ASCII String	Location_1_char[6], char[7]
	ASCII String	
40996	ASCII String	Location_200_char[0], char[1] (NULL terminated string)
40997	ASCII String	Location_200_char[2], char[3]
40998	ASCII String	Location_200_char[4], char[5]
40999	ASCII String	Location_200_char[6], char[7]
10555	7.0011 String	400 Locations Available (Register 40050 Bit 3=1)
40200	ASCII String	Location_1_char[0], char[1]
40200	ASCII String	Location_1_char[2], char[3]
40998	ASCII String	Location 400_char[0], char[1]
40998	ASCII String	Location_400_char[2], char[3]
40333	ASCII SUIIIg	Toble R. 2 Sensor Setting Degisters

Table B-3 Sensor Setting Registers

Alarm Mode (40037) defines the type of calculation performed to define an alarm condition. Alarm Mode = 0 corresponds to conventional threshold alarming; channel bit set if threshold exceeded for that given channel.

Alarm Parameter (40038) defines additional parameters that may be needed in defining an alarm mode.

Printer Options (40049) displays the configuration of the instrument's printer function.

Bit	Description
0	Unused – non-writable
1	Print on Sample (1=Enabled, 0=Disabled)
2-15	

Table B-4 Printer Options

If Bit-1 of Register 40049 is set, the instrument will print the last recorded data at the end of each sample. This feature cannot be enabled if the One Second Data Update feature is enabled.

Device Options (40050) displays the instrument's device configuration.

Bit	Description
0	Fast Download (1=Enabled, 0=Disabled) non-writable
1	One Second Data Update (1=Enabled, 0=Disabled)
2	Display Data Record Using Index/Record (1-Record, 0-Index)
3	Number of Locations (1-400 locations with four-character names,
	0-200 locations with eight character names)
4-15	Reserved

Table B-5 Device Options

If bit 0 of Register 40050 is set, it indicates that the instrument is capable of Fast Download.

If Bit 1 of Register 40050 is set, the instrument will display and update the data registers every second. No data will be recorded in the data buffer. Enabling this feature disables the Print on Sample feature.

If Bit 2 of Register 40050 is set, the value in Register 40052 will be used to access data in the buffer to be displayed in data registers 3xxxxx. If Bit 2 is 0, the index value in Register 40025 will be used to access data in the buffer.

If Bit 3 of Register 40050 is set, the number of locations available

Register 40199 is set to 400 and **Registers 40200-40999** are used for four-character names associated with location index values. For example, the name for location 3 would be located at registers 40204-40205.

If Bit 3 of Register 40050 is 0, up to 200 locations can be specified. Registers 40200-40999 are reserved for eight-character names associated with location index values. Thus, the name for location=3 would be located at registers 40208-40211. Register 40199 indicates the number of location names supported on this device.

Registers 40200-40999 are reserved for eight-character names associated with location index values. Thus, the name for location =3 would be located at registers 40208-40211. Up to two hundred locations can be specified.

Register 40199 indicates the number of location names supported on this device.

Device Status

The Device Status register (40003) displays the status of the device.

Bit	Description
0	RUNNING: Set when a start command is executed remotely
	via Command 9 (manual start) or Command 11 (instrument
	start) or through the user interface. The flag will remain set
	until a stop command is executed
1	SAMPLING: This is set only when the instrument is sampling
	data that is to be recorded. Caution must be used in sending
	a command during this time that may invalidate current
	sample.
2	NEW DATA: Set to 1 to indicate that a new data record has
	been recorded and it hasn't been read via Modbus yet.
	When a data record has been read via Modbus (registers
	30001 to 30999), then this flag is reset to zero.

Table B-6 Device Status

Command Register

The Command Register (40002) is used to make the device perform an action. The register performs an action when an integer value is written to it. The action is completed when the device sends a MODBUS response. When this register is read, it always returns a zero.

Value	Action
1	Saves all writable 4xxxx register values to the EEPROM.
2	Reserved for future use.
3	Clears the Data Buffer. Record count is set to zero.
4	Saves the instrument parameters in the 40xxx registers to the EEPROM. Parameters include Sample Time, Hold Time, Initial Delay, and Location.
5	Enable Remote Control. Locks out the instrument's user interface. Can only change instrument parameters via MODBUS.
6	Enable Local Control. Unlocks the instrument's user interface. Instrument changes can be made at the device itself or through MODBUS.
7	Start local pump, if applicable - perform before 9 below.
8	Stop pump, if applicable - perform after 10 below.
9	Manual Start. The instrument samples continuously until it receives a Manual Stop command. Ignores local timing parameters. Sets Sample Time for data record to equal the time interval between the Manual Start and Manual Stop command. If applicable to device, does not start pump.
10	Manual Stop. Stops sampling. Records counts since Manual Start.
11	Instrument Start (Automatic Counting). Particle Counters: Uses defined Initial Delay, Hold Time, Sample Interval and counting mode. Instrument executes samples and holds until an Instrument Stop command is issued. For instruments with pumps, this command will start the pump. Manifold Controller: Uses defined Manifold Sequence. Stops counting and changing position when Instrument Stop command is issued.
12	Instrument Stop. Aborts current sample. Stops pump, if applicable. Stops data collection.
13	Set Real Time Clock. Writes "Data Set" values (from Registers 40035 & 40036) to the local Real Time Clock. New time value is saved.
14	Manifold Controller: Clear data register bank. Bank is reset and remains 0 until ne data is available or index registers are changed.
192	Changes instrument baud rate to 19200K upon command execution.
576	Changes instrument baud rate to 57600K upon command execution.
1152	Changes instrument baud rate to 115200K upon command execution.

Table B-7 Command Register

Data Registers

Data is stored in the input registers (30xxx series), which are read-only. All data items are four bytes long and are stored across two registers. Byte and word order for integer data is big-endian. Thus, data items are formed by placing the high bytes in front of the low bytes.

Example: <hr/> <hr

IEEE floating point has big-endian byte order and little-endian word order. Thus, analog data items are formed by placing the low bytes in front of the high bytes.

Example: <Low Bytes><High Bytes> = <4 Byte Data Item>

Not all particle and analog channels are necessarily active. Retrieving data from an inactive channel returns garbage. See the Data Enable Registers section of this document for details on how to record data from active channels.

This entire series of registers represents one data record in the device. The Record Index Register (40025) must be changed to index other records here.

The first record in the data buffer is located at Index=0. The most recently saved value is at Index=-1.

Register	Data Type	Description	
30001	Signed Integer	Timestamp [high] (# of seconds since midnight, 1/1/1970)	
30002	Signed Integer	Timestamp [low]	
30003	Unsigned Integer	Sample Time [high] (In seconds)	
30004	Unsigned Integer	Sample Time [low]	
30005	Signed Integer	Location [high] (Place where data was recorded)	
30006	Signed Integer	Location [low]	
30007	Unsigned Integer	Data Status [high]	
30008	Unsigned Integer	Data Status [low]	
30009	Unsigned Integer	Particle Channel 1 [high]	
30010	Unsigned Integer	Particle Channel 1 [low]	
30011	Unsigned Integer	Particle Channel 2 [high]	
30012	Unsigned Integer	Particle Channel 2 [low]	
30013	Unsigned Integer	Particle Channel 3 [high]	
30014	Unsigned Integer	Particle Channel 3 [low]	
30015	Unsigned Integer	Particle Channel 4 [high]	
30016	Unsigned Integer	Particle Channel 4 [low]	
30017	Unsigned Integer	Particle Channel 5 [high]	
30018	Unsigned Integer	Particle Channel 5 [low]	
30019	Unsigned Integer	Particle Channel 6 [high]	
30020	Unsigned Integer	Particle Channel 6 [low]	
30021	Unsigned Integer	Particle Channel 7 [high]	
30022	Unsigned Integer	Particle Channel 7 [low]	
30023	Unsigned Integer	Particle Channel 8 [high]	
30024	Unsigned Integer	Particle Channel 8 [low]	
30074	Unsigned Integer	Valid Particle Channels	
30076	Unsigned Integer	Alarm Flags – Particle Channels	

Table B-8 Data Registers

The timestamp field indicates when the data record was recorded. Timestamps are stored as the number of seconds since 1/1/1970, the Unix time epoch. This value can be written directly into a C/C++ time_t data type to be used by ANSI C time functions.

Note: Particle data is always a cumulative raw count regardless of the instrument's settings.

Data Status Byte (30007 - 30008)

The registers used for the Data Status Byte are 30007 and 30008.

The bit order of the Data Status Byte is 7 to 0, where bit 7 is the most significant bit and bit 0 is the least significant bit.

The bits within the Data Status Byte are flagged to indicate conditions of the currently indexed data record.

If multiple states occur, the bits are added together. For example, a Flow Alert and a Particle Overflow would return a value of 6 in register 30008 (bits 1 and 2 are set TRUE).

Note: Although MODBUS sends 4 bytes of status information, Lighthouse instruments only use the first (least significant) byte.

Bit	Description
0	Laser Alert Status: 0 = OK, 1 = Alert
1	Flow Alert Status: 0 = OK, 2 = Alert
2	Particle Overflow Status: 0 = No Overflow, 1= Overflow occurred
3	Instrument Service Status: 0 = Working Correctly, 1 = Malfunction Detected
4	Threshold High Status: 0 = Threshold not exceeded; Threshold exceeded
5	Threshold Low Status: 0 = Threshold not exceeded; Threshold exceeded
6	Instrument Sampler Status: 0 = Nominal Operation; 1 = Sampler Error

Bits 7 to 31 are currently unused.

Table B-9Data Status Byte

Valid Data in Channels (30074)

Register 30074 represents the flag bits corresponding to valid data present in the particle register range.

Alarm Flags in Channels (30076)

Register 30076 represents the flag bits corresponding to particle channels that have exceeded the threshold [Threshold High Registers (45xxx series)] based on alarm mode

Data Type Registers

The 41xxx register series is used to identify the type of data items in the 30xxx series. The Data Type registers run in parallel with the Data Registers. For example, Data Register 30041's Data Type register is 41041.

Data Types are assigned 4 ASCII characters across 2 registers. If a Data Type string contains less than 4 characters, then the rest of the string is padded with NULL characters. Note that a Data Type using all four characters will not end with a NULL character.

String	Description	
TIME	Timestamp	
STIM	Sample Time	
SVOL	Sample Volume	
LOC	Location	
STAT	Status	
TEMP	Temperature	
RH	Relative Humidity	
AIRV	Air Velocity	
DPRS	Differential Pressure	
ESD	Electrostatic Discharge	
FLOW	Flow Rate	
LASV	Laser Voltage	
VOLT	Voltage	
PRES	Pressure	

assigned to them. The user does not

Note: All data records have the same data types

have to read the data type registers for every record.

Table B-10 Data Types

Particle data items are typed specially. They contain numbers, sometimes a space and sometimes a period used as a decimal point. These entries are used to identify particle channel sizes and are always expressed in microns. These types represent raw counts only.

Note: Only Particle data types have numbers in their strings.

Description	
Particle type of size 0.3 micron	
Particle type of size 1.0 micron	
Particle type of size 20.0 micron	
Particle type of size 0.015 micron or 15 nanometer	

Table B-11 Examples of Particle Data Items

Data Units Registers

Note: Not all data types have units.

LWS Particle Counters may use units not on the table. The 42xxx register series identifies the units used by data items in the 30xxx series. These registers run in parallel with the Data Registers. For example, Data Register 30010's Units Register is 42010.

Units are stored as 4-character ASCII strings across 2 registers. If the Units string contains less than 4 characters or no characters at all, the rest of the string is padded with NULLs.

The table below shows units that may be sent by the device. Some of these units are not currently used but are reserved for future use.

Units	Description	Units	Description
#	Count (for particles)	Ft/m	Feet per minute
%	Percent	m/s	Meters per second
S	Seconds	"H2O	Inches of water
Min	Minutes	"Hg	Inches of mercury
Hour	Hours	mmWa	Millimeters of water
F	Farhrenheit	mmHg	Millimeters of mercury
С	Celsius	cmHG	Centimeters of mercury
К	Kelvin	Ра	Pascals
Ft	Feet	kPa	Kilopascals
М	Meters	Bar	Bar
Ft^2	Square Feet	mBar	Milli-bar
M^2	Square meters	V	Volts
Ft^3	Cubic Feet	mV	Milli-volts
M^3	Cubic Meters	А	Amperes
L	Liters	mA	Milli-ohm
CFM	Cubic feet per minute	Ohm	Ohms
CMM	Cubic meters per minute	mOhm	Milli-ohm
L/m	Liters per minute	p/f3	Particles per cubic foot
p/m3	Particles per cubic meter	LPM	Liters per minute
РСТ	Percent	MLPM	Milliliters per minute
SEC	Seconds	IHG	Inches of mercury
p/L	Particle per liter	p/ml	Particles per milliliter

Table B-12 Data Units

Data and Alarm Registers

Data and Alarm Enable Registers

The Data and Alarm Enable input registers (43xxx series) are read/write. All enable data items are 4 bytes long and are stored across 2 registers. Byte and word ordering is big-endian. Thus, data items are formed by placing the high bytes in front of the low bytes. For example:

<High Bytes><Low Bytes> = <4 Byte Data Item>

The 43xxx register series is used to determine which particle data channel is ENABLED and which are set to ALARM ENABLE. These registers supersede the older Data Enable Registers (31xxx) which have been obsoleted.

Bit	Description	
0	DATA ENABLE (0=disable; 1=enable)	
1	ALARM ENABLE (0=disable; 1=enable)	

Table B-13 Enable/Disable Bits

These registers run in parallel with the data registers (30xxx series). For example, data register 30010's enable register would be 43010. Data register 30016's enable register would be 43016.

The user can enable multiple particle channels for alarming at the same time.

Note: Alarm Enable currently only works for Particle Channels.

Register	Data Type	Description
43009	Unsigned Integer	Enable for Particle Channel 1 [high]
		(Smallest particle size starts here)
43010	Unsigned Integer	Enable for Particle Channel 1 [low]
43011	Unsigned Integer	Enable for Particle Channel 2 [high]
43012	Unsigned Integer	Enable for Particle Channel 2 [low]
43013	Unsigned Integer	Enable for Particle Channel 3 [high]
43014	Unsigned Integer	Enable for Particle Channel 3 [low]
43015	Unsigned Integer	Enable for Particle Channel 4 [high]
43016	Unsigned Integer	Enable for Particle Channel 4 [low]
43017	Unsigned Integer	Enable for Particle Channel 5 [high]
43018	Unsigned Integer	Enable for Particle Channel 5 [low]
43019	Unsigned Integer	Enable for Particle Channel 6 [high]
43020	Unsigned Integer	Enable for Particle Channel 6 [low]
43021	Unsigned Integer	Enable for Particle Channel 7 [high]
43022	Unsigned Integer	Enable for Particle Channel 7 [low]
43023	Unsigned Integer	Enable for Particle Channel 8 [high]
43024	Unsigned Integer	Enable for Particle Channel 8 [low]
43041	Unsigned Integer	Enable for Analog Channel 1 [high]
43042	Unsigned Integer	Enable for Analog Channel 1 [low]
43043	Unsigned Integer	Enable for Analog Channel 2 [high]
43044	Unsigned Integer	Enable for Analog Channel 2 [low]
43045	Unsigned Integer	Enable for Analog Channel 3 [high]
43046	Unsigned Integer	Enable for Analog Channel 3 [low]
43047	Unsigned Integer	Enable for Analog Channel 4 [high]
43048	Unsigned Integer	Enable for Analog Channel 4 [low]

Particle data registers for the Enable setting start at 43009 for the high word and 43010 for the low word for particle channel 1.

Table B-14 Alarm Enable Registers

Enable Alarming for a Channel

To enable alarming on the third particle channel, the user would enable Bit 1 for register 43014.

To disable alarming on the third channel and enable alarming on the second channel, disable Bit 1 for register 43014 and enable Bit 1 for register 43012.

To disable alarming completely, disable Bit 1 for register 43012. Now, no channels are enabled for alarms.

Registers	Particle Channel	Bit 1 Enabled
43009 - 43010	1	0
43011 - 43012	2	1
43013 - 43014	3	0
43015 - 43016	4	0
43017 - 43018	5	0
43019 - 43020	6	0
43021 - 43022	7	0
43023 - 43024	8	0

Table B-15 Example of Alarming on Channel 2

Use the Threshold registers to set the alarm threshold value. This is described in the next section.

Threshold Setup Registers

Threshold data is stored in the input registers in the 45xxx series which are read/write. All threshold data items are 4 bytes long and are stored across 2 registers. Byte and word ordering is big-endian. Thus, data items are formed by placing the high bytes in front of the low bytes. For example:

<High Bytes><Low Bytes> = <4 Byte Data Item>

For particle channels, the threshold value is a 32-bit unsigned integer. If the data value exceeds the threshold value and the alarm is enabled for that channel, the threshold flag in the Data Status register (30007-30008, bit 4) is set.

The threshold registers (45xxx series) run in parallel with the data registers (30xxx series). For example, data register 30010's corresponding threshold register would be 45010. Data register 30016's threshold register would be 45016.

Register	Data Type	Description
45009	Unsigned Integer	Threshold for Particle Channel 1 [high]
		(Smallest particle size starts here)
45010	Unsigned Integer	Threshold for Particle Channel 1 [low]
45011	Unsigned Integer	Threshold for Particle Channel 2 [high]
45012	Unsigned Integer	Threshold for Particle Channel 2 [low]
45013	Unsigned Integer	Threshold for Particle Channel 3 [high]
45014	Unsigned Integer	Threshold for Particle Channel 3 [low]
45015	Unsigned Integer	Threshold for Particle Channel 4 [high]
45016	Unsigned Integer	Threshold for Particle Channel 4 [low]
45017	Unsigned Integer	Threshold for Particle Channel 5 [high]
45018	Unsigned Integer	Threshold for Particle Channel 5 [low]
45019	Unsigned Integer	Threshold for Particle Channel 6 [high]
45020	Unsigned Integer	Threshold for Particle Channel 6 [low]
45021	Unsigned Integer	Threshold for Particle Channel 7 [high]
45022	Unsigned Integer	Threshold for Particle Channel 7 [low]
45023	Unsigned Integer	Threshold for Particle Channel 8 [high]
45024	Unsigned Integer	Threshold for Particle Channel 8 [low]

Table B-16 Alarm Threshold Registers

Note: The table above shows the registers for an 8-channel particle counter. Counters with fewer channels do not use the extra registers. The smallest particle channel starts at the xxx09 position.

Setting the Alarm Threshold Value

Registers	Particle Channel	Threshold Value
45009 - 45010	1	1000
45011 – 45012	2	1000
45013 - 45014	3	1000
45015 – 45016	4	1000
45017 – 45018	5	1000
45019 - 45020	6	1000
45021 - 45022	7	1000
45023 - 45024	8	1000

The Alarm Threshold Value is set in the low register of the channels.

 Table B-17 Alarm Threshold Registers set to default value

Blank Page

Appendix C – Real Time Flow and Laser Current

This Appendix will provide the user with the procedure to read the SOLAIR 1100LD counter's flow and laser current in real time through MODBUS.

Required Equipment and Software

- PC with an available RS-232C or USB COM port
- LWS232 DB9-RJ45 4-wire adapter or LWS232 and USB-serial adapter
- CAT5 data cable
- SOLAIR 1100LD
- MANIFOLD CONTROLLER and MANIFOLD (if the flow is read through the MANIFOLD CONTROLLER)
- MODBUS software tool.

Procedure for Computer to Instrument only

- If a PC USB port is to be used, attach an A to B USB cable between the computer and SOLAIR's USB ports and skip to Step 4.2. If a PC COM port is to be used, attach the RS232 Male-Female cable between the computer's COM port and the RS485 converter. Attach the RS485 Converter CAT5 data cable to the SOLAIR RS485 Port.
- 3. Apply power to the RS485 Converter.
- 4. Apply power to the SOLAIR 1100.
- 5. Press START in the MAIN screen of the SOLAIR 1100.
- 6. Start the MODBUS software tool on the computer system.
- 7. For flow values, read registers 30067 and 30068 as Float32:
 - Flow value will be shown in CFM, for example:
 - Flow rate = 1.0 CFM displays 1;
 - Flow rate < 1.0 CFM displays 0.9;
 - Flow rate > 1.0 CFM displays 1.1
- 8. For laser values, read registers 30069 and 30070 as Float32:
 - Laser value is displayed as a percentage of the value set during calibration of the instrument. For example, if the value during calibration is 1.0V and the current value is 1.20V, the display will show 120.000. If the current value is 0.5V, the displayed value will be 50.000.



Warning: There is +24VDC on Pin 7 of the RS-232/485 IN port. **Note:** Data obtained from a SOLAIR directly through MODBUS is real time and has not been stored on the SOLAIR. Data format is "little-endian" - refer to Appendix B, MODBUS Register Map v1.48 for more information.

Blank Page

Appendix D – Limited Warranty

Limitation of Warranties:

Α. Lighthouse Worldwide Solutions (LWS) warrants that all equipment shall be free from defects in material and workmanship under normal use for a period of two years from date of shipment to Buyer except that LWS does not warrant that operation of the software will be completely uninterrupted or error free or that all program errors will be corrected. Buyer shall be responsible for determining that the equipment is suitable for Buyer's use and that such use complies with any applicable local, state, or federal law. Provided that Buyer notifies LWS in writing of any claimed defect in the equipment immediately upon discovery and any such equipment is returned to the original shipping point, transportation charges prepaid, within two years from date of shipment to Buyer and upon examination LWS determines to its satisfaction that such equipment is defective in material or workmanship, i.e. contains a defect arising out of the manufacture of the equipment and not a defect caused by other circumstances, including, but not limited to accident, misuse, unforeseeable use, neglect, alteration, improper installation, improper adjustment, improper repair, or improper testing, LWS shall, at its option, repair or replace the equipment, shipment to Buyer prepaid. LWS shall have reasonable time to make such repairs or to replace such equipment. Any repair or replacement of equipment shall not extend the period of warranty. If the Instrument is modified or in any way altered without the explicit written consent of LWS then the warranty is null and void. This warranty is limited to a period of two years, except as noted below, without regard to whether any claimed defects were discoverable or latent on the date of shipment. The length of warranty for pumps in handheld particle counters is one (1) year. Batteries and accessories with all products are warranted for one (1) year. Fuses and purge filters carry no warranty. If a third-party battery is used in the product, the product warranty is null and void. If the battery is charged by a third-party battery charger the battery warranty is null and void.

B. If Buyer shall fail to pay when due any portion of the purchase price or any other payment required from Buyer to LWS under this contract or otherwise, all warranties and remedies granted under this Section may, at LWS's option, be terminated.

C. THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER REPRESENTATIONS, WARRANTIES AND COVENANTS, EXPRESS OR IMPLIED WITH RESPECT TO THE EQUIPMENT AND ANY DEFECTS THEREIN OF ANY NATURE WHATEVER, INCLUDING AND WITHOUT LIMITATION WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. LWS SHALL NOT BE LIABLE FOR, AND BUYER ASSUMES ALL RISK OF, ANY ADVICE OR FAILURE TO PROVIDE ADVICE BY LWS TO BUYER REGARDING THE EQUIPMENT OR BUYERS USE OF THE SAME. UNDER NO CIRCUMSTANCES SHALL LWS BE LIABLE TO BUYER UNDER ANY TORT, NEGLIGENCE, STRICT LIABILITY, OR PRODUCT LIABILITY CLAIM AND BUYER AGREES TO WAIVE SUCH CLAIMS. LWS'S SOLE AND EXCLUSIVE LIABILITY AND BUYERS SOLE AND EXCLUSIVE REMEDY, FOR ANY NONCONFORMITY OR DEFECT IN THE PRODUCTS OR ANYTHING DONE IN CONNECTION WITH THIS CONTRACT, IN TORT, (INCLUDING NEGLIGENCE), CONTRACT, OR OTHERWISE, SHALL BE AS SET FORTH IN THE SUBSECTION A HEREOF AS LIMITED BY SUBSECTION B HEREOF. THIS EXCLUSIVE REMEDY SHALL NOT HAVE FAILED OF ITS ESSENTIAL PURPOSE (AS THAT TERM IS USED IN THE UNIFORM COMMERCIAL CODE) PROVIDED THAT THE SELLER REMAINS WILLING TO REPAIR OR REPLACE DEFECTIVE EQUIPMENT (AS DEFINED IN SUBSECTION A) WITH A COMMERCIALLY REASONABLE TIME AFTER RECEIVING SUCH EQUIPMENT. BUYER SPECIFICALLY ACKNOWLEDGES THAT SELLER'S PRICE FOR THE EQUIPMENT IS BASED UPON THE LIMITATIONS OF LWS'S LIABILITY AS SET FORTH IN THIS CONTRACT.

Warranty of Repairs After Initial Two (2) Year Warranty

A. Upon expiration of the initial two-year warranty, all parts and repairs completed by an authorized Lighthouse repair technician are subject to a six (6) month warranty.

B. Other than the above, LWS makes no warranty of any kind, expressed or implied, except that the products manufactured and sold by LWS shall be free from defects in materials and workmanship and shall conform to LWS's specifications; Buyer assumes all risk and liability resulting from use of the products whether used singly or in combination with other products. If instrument is modified or in any way altered without the explicit written consent of LWS, then the warranty is null and void.

C. WARRANTY REPAIRS SHALL BE COMPLETED AT THE FACTORY, BY AN AUTHORIZED SERVICE LOCATION, BY AN AUTHORIZED SERVICE TECHNICIAN, OR ON SITE AT BUYER'S FACILITY BY A LIGHTHOUSE AUTHORIZED EMPLOYEE. BUYER PAYS FREIGHT TO FACTORY; SELLER WILL PAY STANDARD RETURN FREIGHT DURING THE WARRANTY PERIOD. BUYER MAY SELECT A FASTER METHOD OF SHIPMENT AT ITS OWN EXPENSE.

Service and Support Tel. 1-800-945-5905 (USA Toll Free) Tel. 1-541-770-5905 (Outside of USA) techsupport@golighthouse.com www.golighthouse.com

